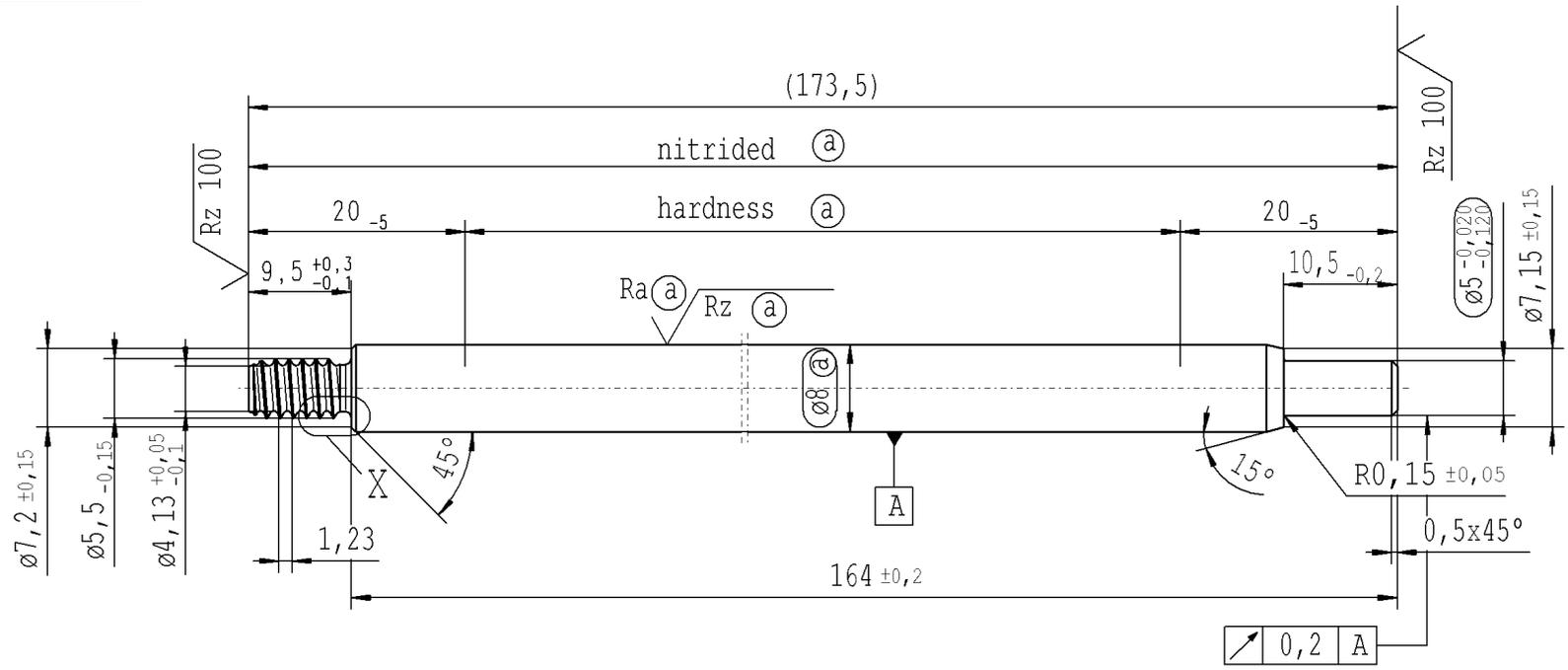


The print-out is not subject to the modification service.

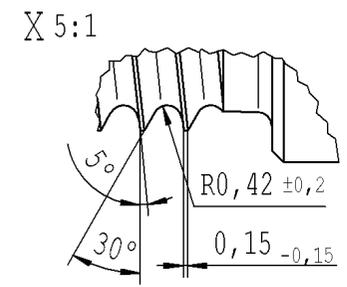
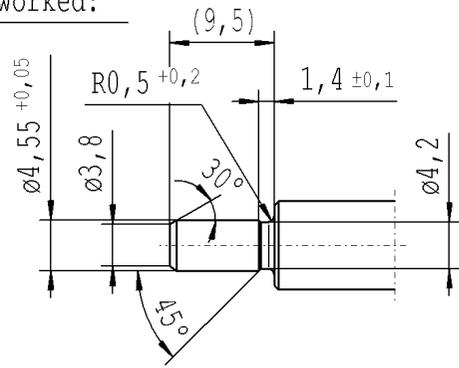
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
for supplier
company Zhang Shi

√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) ↙ +0,2 ↘ -0,2

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE	hardness	9,5 ± 0,1	0,15	R0,42 ± 0,2			Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Höfer
old	-	-	9,5 ± 0,1	0,38	R1,26			Surface finish DIN EN ISO 1302			Checked	10.01.2008 B.Klinkner
Field	-	-	E2-6	B/C2-3				Replaces:			Document No.:	10151066
Date/Name	13.12.2007 Höfer			10.01.2008 Höfer							Material No.:	005530
Chg. No.	-			562504				STABILUS				
Rev.	0			1								