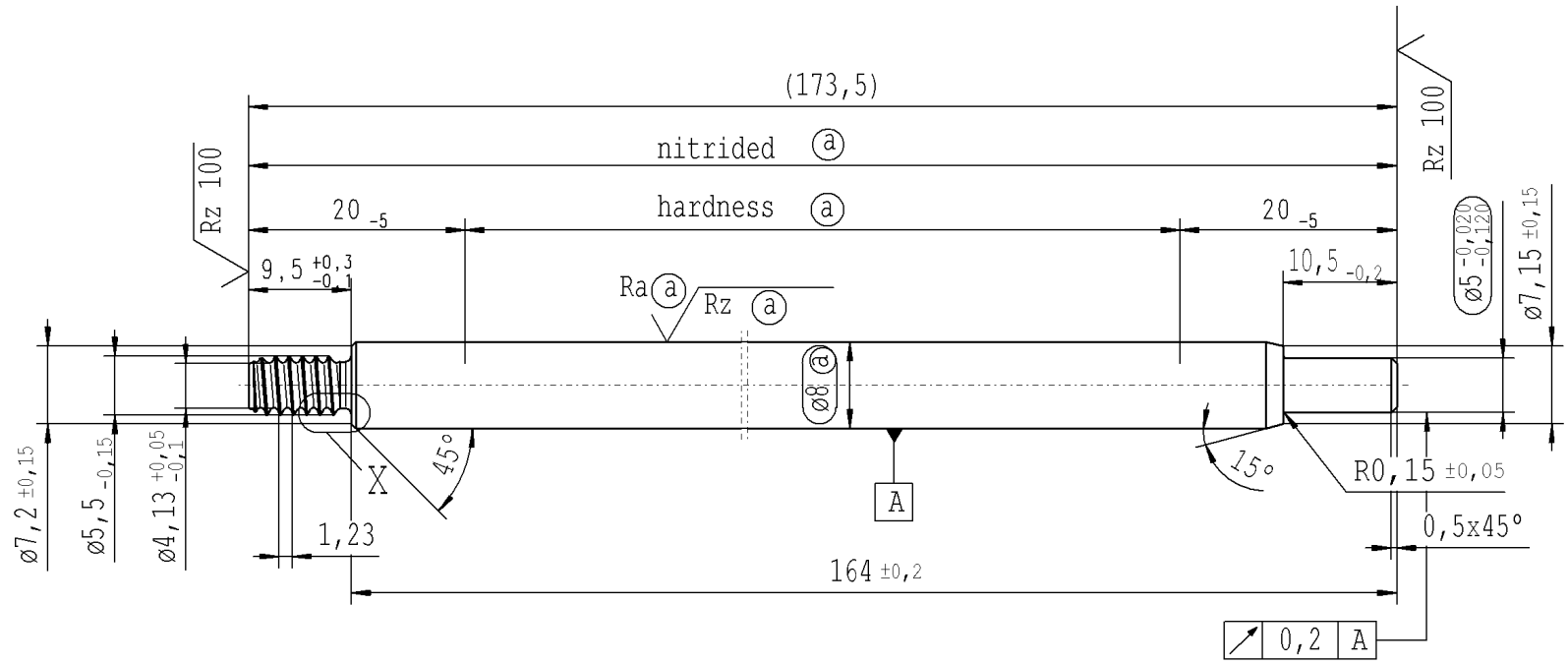


The print-out is not subject to the modification service.

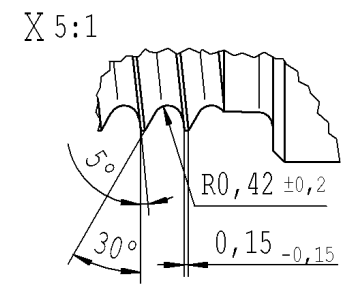
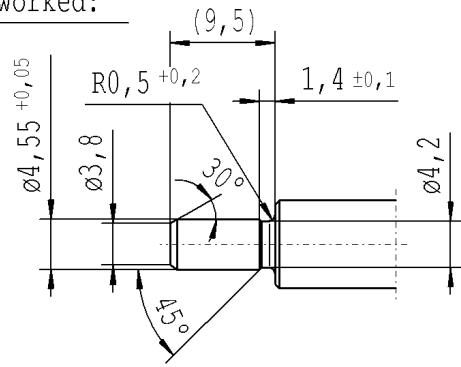
Intended for internal and supplier use

EN

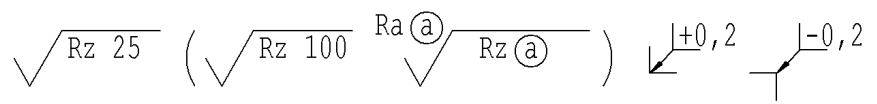
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
 for supplier
 company Zhang Shi



Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE		hardness 9,5 ^{+0,3} _{-0,1}	0,15	R0,42 ^{+0,2}			1.1193 S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	13.12.2007	Höfer
old	-	-	9,5 ^{+0,1}	0,38	R1,26			Edge tolerances acc. to DIN ISO 13715			10.01.2008	B.Klinkner
Field	-	-	E2-6		B/C2-3			Surface finish DIN EN ISO 1302				
Date/Name	13.12.2007 Höfer				10.01.2008 Höfer			Replaces:	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.:
Chg. No.	-				562504				PISTON ROD			10151066
Rev.	0				1			STABILUS				Material No.:
												005530