

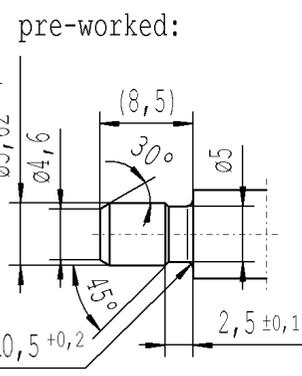
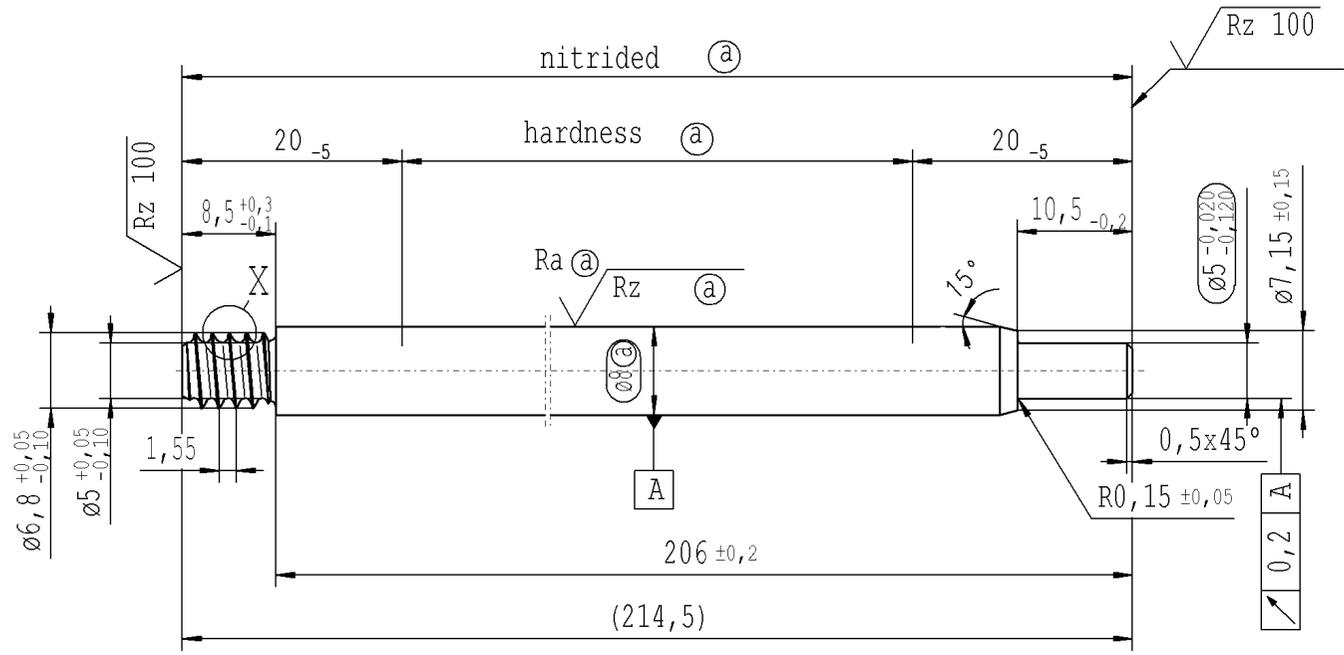
The print-out is not subject to the modification service.

Intended for internal and supplier use

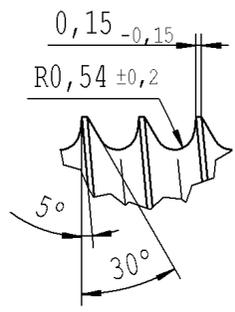
EN

**RELEASE**  
 for supplier  
 company Zhang Shi

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



X 5:1



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $Ra\ \text{Ⓐ}$   $Rz\ \text{Ⓐ}$ )  $\swarrow +0,2$   $\searrow -0,2$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Hein
old	-							Surface finish DIN EN ISO 1302			Checked	Klinkner
Field	-							Replaces:				
Date/Name	26.04.2010 Hein											Document No.: 10151065
Chg. No.	579920											Material No.: 168497
Rev.	0							<b>STABILUS</b>				

Ident. Doc.: