

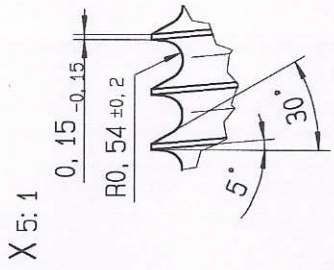
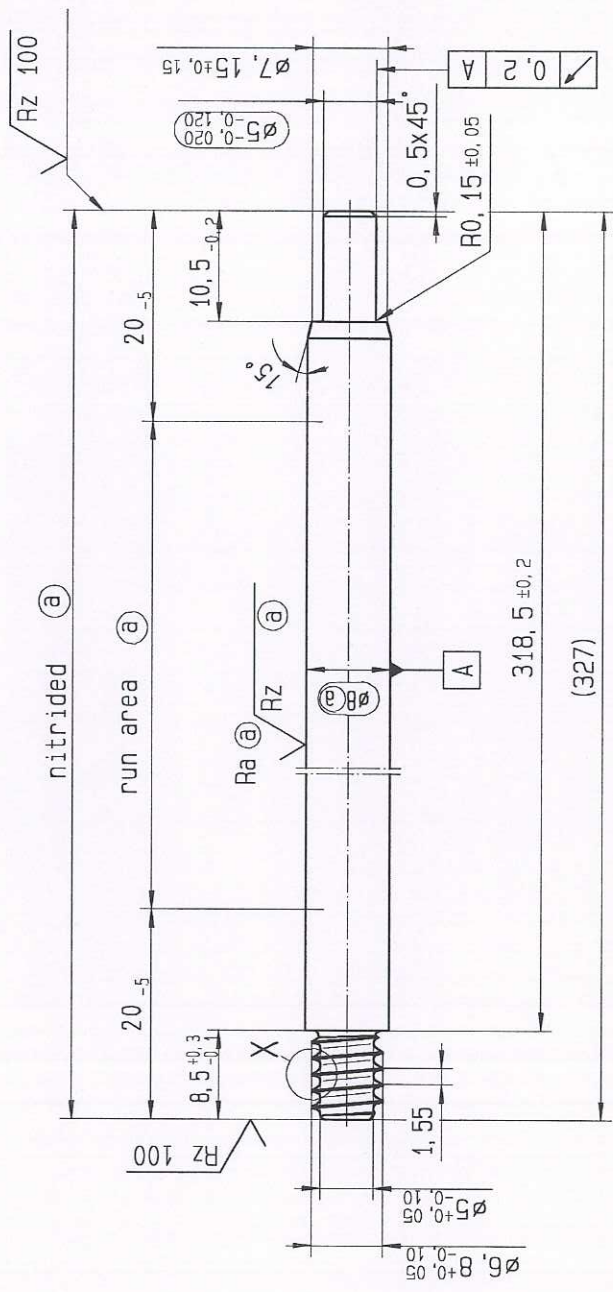
The print-out is not subject to the modification service.

Intended for internal and supplier use

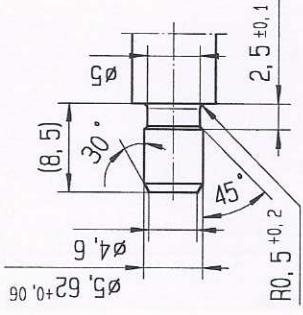
EN

① piston rod processing per STAB-Spec. 10028959, table 1

RELEASE
for supplier
company Zhang Shi



pre-worked:



$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ Ra ① Rz ①) $\sqrt{+0,2}$ $\sqrt{-0,2}$

DE: X		EN: X		ES: -		IT: -		PR: -		FR: -		RO: -		CAD created document: handwritten changes not permitted		AIAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649			
new	old	Field	Date/Name	Cng. No.	Rev.	Material: 1.1193 S45C JISG 4051						Identification of important characteristics		Scale: (Original DIN A3) 2:1		Dimensions without tolerances		DIN ISO 2768-mK			
			26.03.2013 Mym	602801	0	Edge tolerances acc. to DIN ISO 13715						Surface finish		DIN EN ISO 1302		Ra ① Rz ①		DIN ISO 2768-mK			
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														STABILUS				PISTON ROD			