

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

B

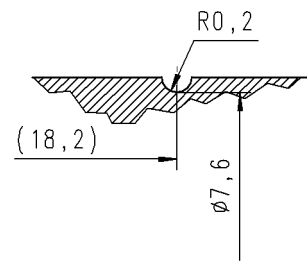
A

- Ⓐ piston rod processing per STAB-Spec. 10028959 tab.I
- ⓓ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5

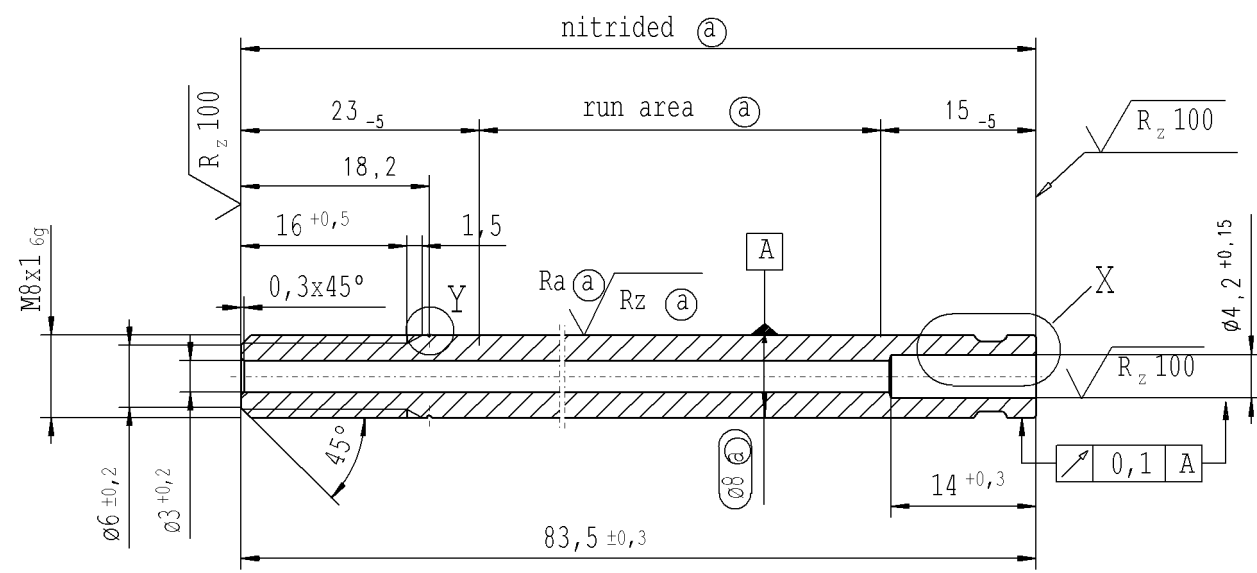
100% cleanliness of through hole

RELEASE  
for supplier  
company Zhang Shi

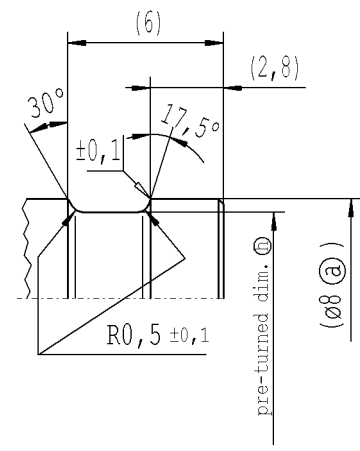
Y 15:1



marking groove!

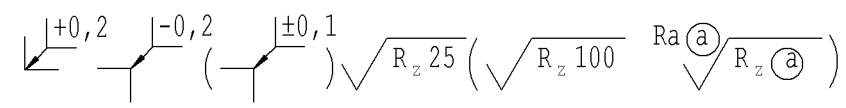
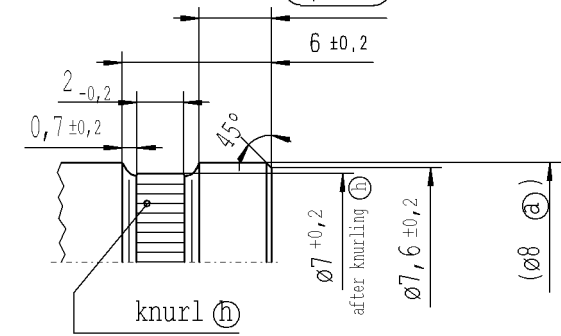


X 5:1  
before knurling



Control dimension!  
100 % visual checking

X 5:1  
after knurling



Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.:

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by 24.01.2008 Höfer	Date 28.07.2010	Name Klinkner
new	INITIAL RELEASE	changed tolerances			run area			Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked 28.07.2010		
old	-	-			hardness			Surface finish DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Field	-		E-E/1-6		E/4,5			Replaces:	Document No.: 10152217				
Date/Name	24.01.2008 Höfer		07.01.2009 Hein		28.07.2010 Geisbüsch				Material No.: 008780				
Chg. No.	-		570251		581806			<b>STABILUS</b>	<b>PISTON ROD</b>				
Rev.	0		1		2								