

The print-out is not subject to the modification service.

Intended for internal and supplier use

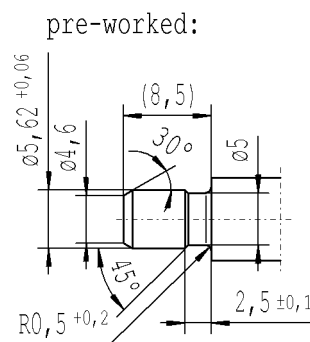
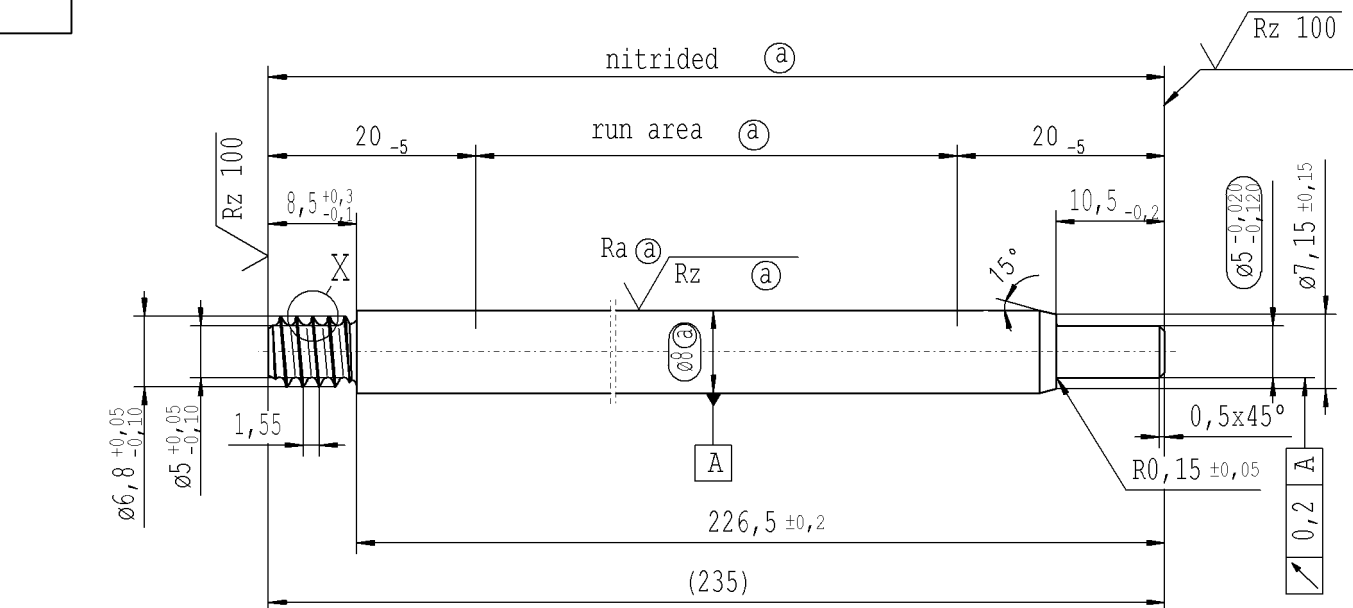
EN

B

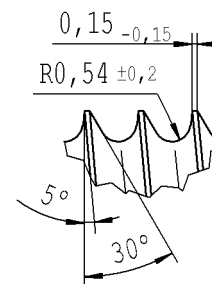
Ident. Doc.:

① piston rod processing per
STAB-Spec. 10028959, table 1

RELEASE
for supplier
company Zhang Shi



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ ①$ $Rz\ ①$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material:	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
new	INITIAL RELEASE		run area					1.1193			03.06.2009		Hein
old	-		hardness					S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	02.08.2010	Klinkner
Field	-		F/4,5					Edge tolerances acc. to DIN ISO 13715					
Date/Name	03.06.2009 Hein		02.08.2010, Bo.					Surface finish DIN EN ISO 1302					
Chg. No.	-		581802					Replaces:					
Rev.	0		1					STABILUS					
								We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.: 10151065		
								PISTON ROD			Material No.: 032445		