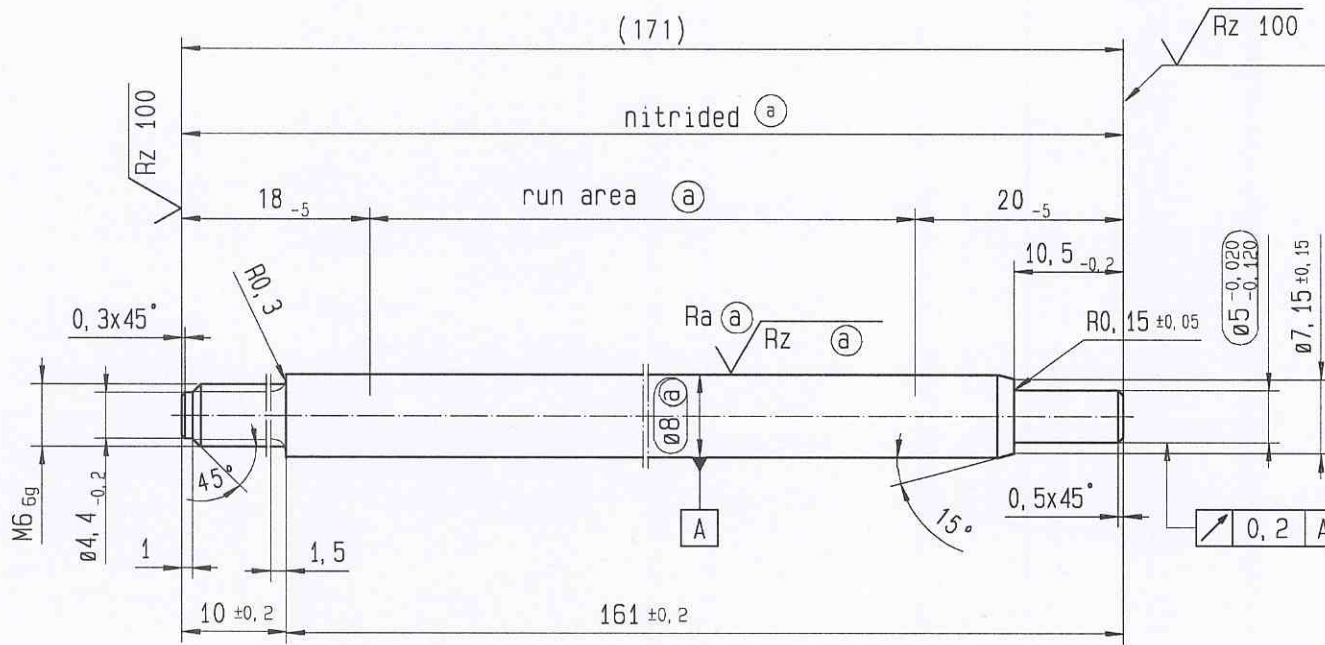


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 Zhangshi Machinery Co.
 23.09.2014 A. Schütz
 (date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{ⓐ}$ $\sqrt{Rz\ \text{ⓐ}}$) $\swarrow +0,2$ $\searrow -0,2$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RD:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm	Identification of important characteristics	Drawn by: Kron	Date: 23.09.2014	Name: Kron
new	INITIAL RELEASE							Scale: (Original DIN A3) 2:1	Dimensions without tolerances	DIN ISO 2768-mK	Checked: Müller		
old	-							Edge tolerances acc. to DIN ISO 13715					
Field	-							Surface finish: DIN EN ISO 1302	No reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				
Date/Name	23.09.2014 Kron							Replaces:	Document No.: 10154967				
Chg. No.	517111							STABILUS	PISTON ROD				
Rev.	0						Material No.: 914911						