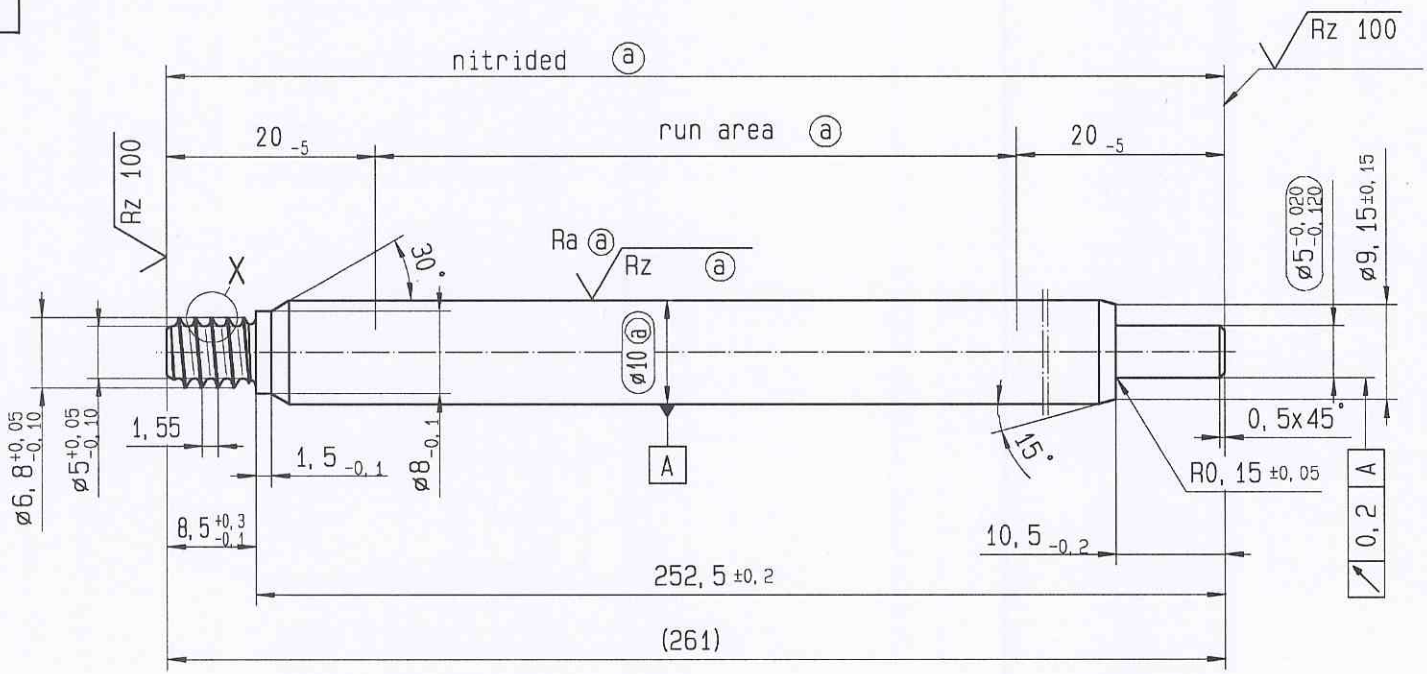
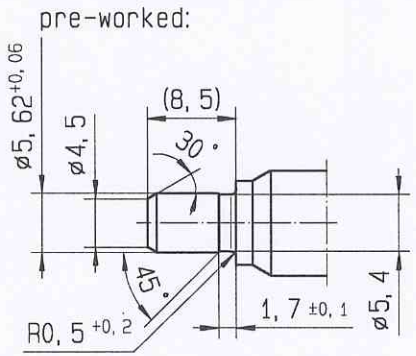
The print-out is not subject to the modification service.

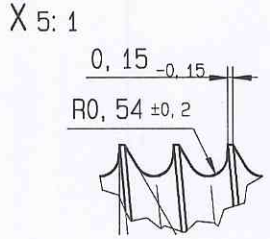
Intended for internal and supplier use

EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1







RELEASE
for supplier
company ZhangShi
02.10.2014 Schilz A.
(date / signature)

√Rz 25 (√Rz 100 Ra ⓐ √Rz ⓐ) +0, 2 -0, 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	02.10.2014 Kron
Chg. No.	617391
Rev.	0

Material: 1.1193 S45C JISG 4051

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2: 1

Dimensions without tolerances DIN ISO 2768 mK

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PISTON ROD

	Date	Name
Drawn by	02.10.2014	Kron
Checked	02.10.2014	Miller

Document No.: 10151520

Material No.: 974900

Ident. Doc.: L38