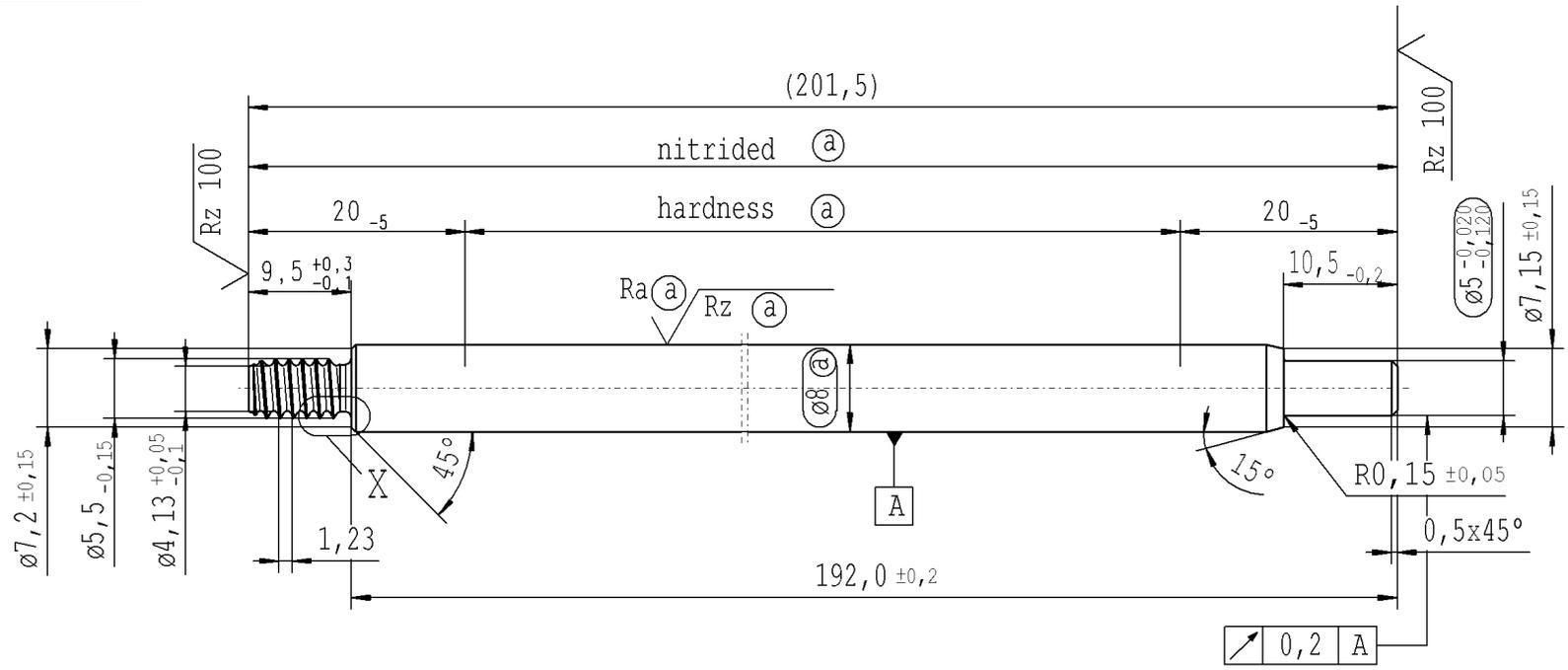


The print-out is not subject to the modification service.

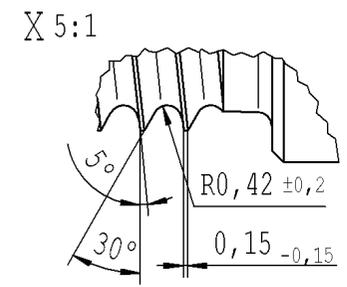
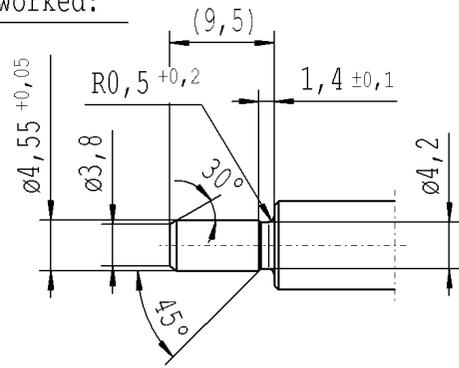
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



RELEASE
for supplier
company Zhang Shi

√ Rz 25 (√ Rz 100 Ra (a) Rz (a)) ↙ +0,2 ↘ -0,2

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE		hardness 9,5 ± 0,1	0,15	R0,42 ± 0,2			1.1193			13.12.2007	Höfer
old	-	-	9,5 ± 0,1	0,38	R1,26			S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	10.01.2008 B.Klinkner
Field	-	-	E2-6		B/C2-3			Edge tolerances acc. to DIN ISO 13715				
Date/Name	13.12.2007 Höfer				10.01.2008 Höfer			Surface finish DIN EN ISO 1302				
Chg. No.	-				562504			Replaces:				Document No.: 10151066
Rev.	0				1			STABILUS				Material No.: 005556