

The print-out is not subject to the modification service.

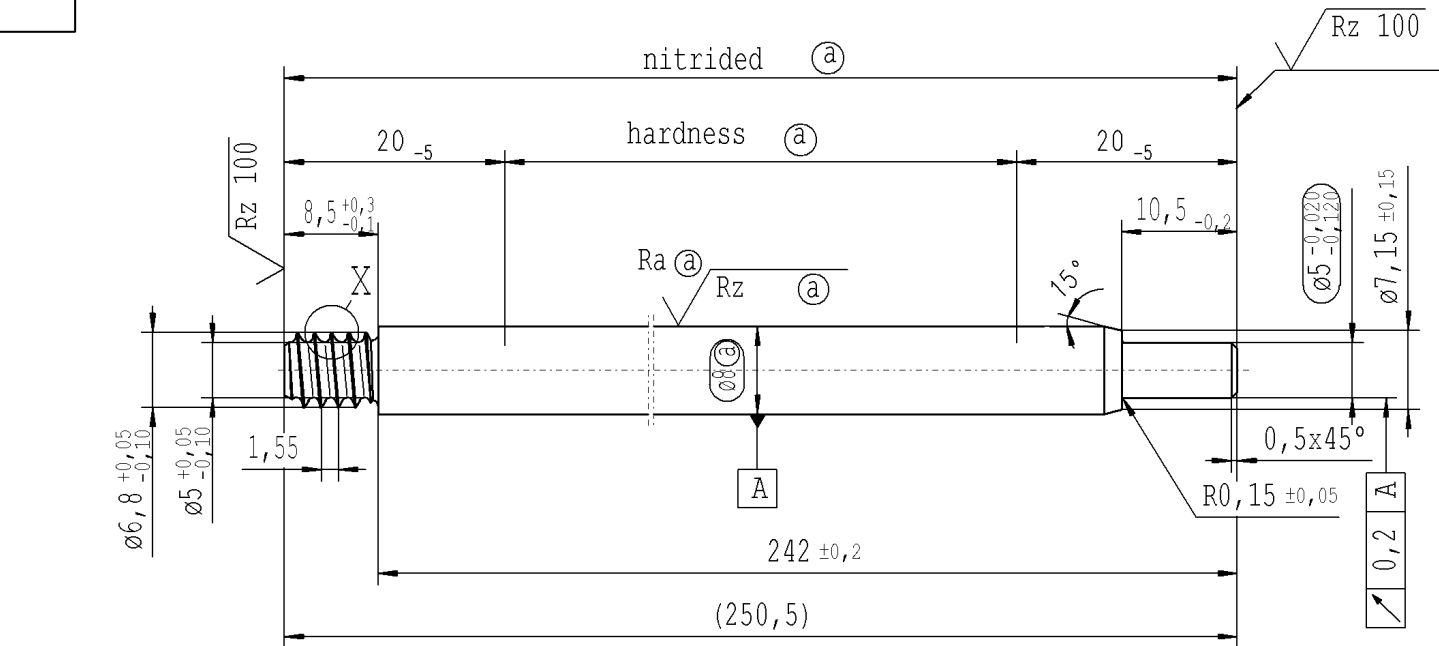
Intended for internal and supplier use

EN

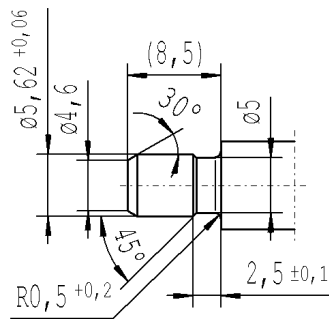
Ident. Doc.:

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1

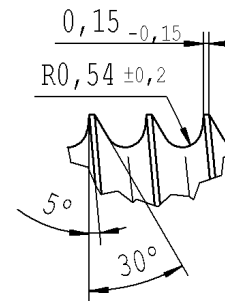
RELEASE
for supplier
company Zhang Shi



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{A}$ $Rz\ \textcircled{A}$) $\swarrow +0,2$ $\searrow -0,2$

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new		INITIAL RELEASE							
old		-							
Field		-							
Date/Name		08.06.2009 Hein							
Chg. No.		-							
Rev.		0							

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
	STABILUS

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Material No.:	030695

Drawn by	08.06.2009 Hein	Name	
Checked	08.06.2009 Klinkner		