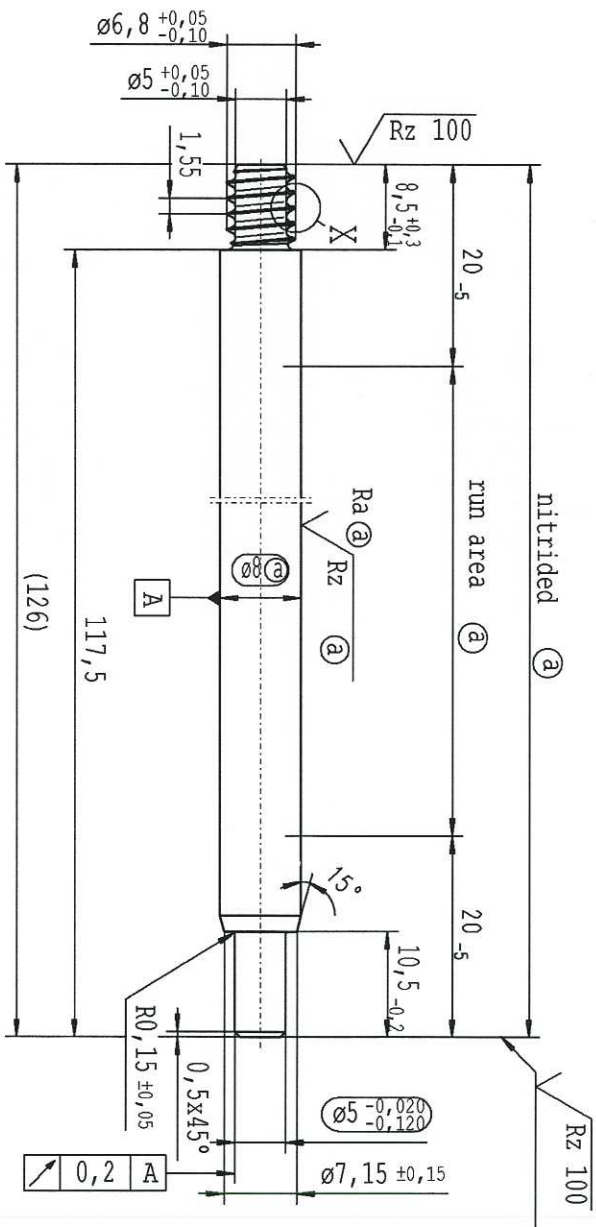
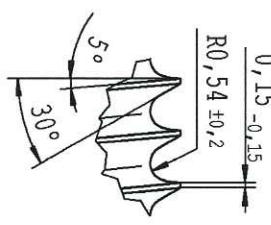
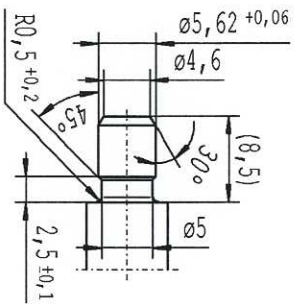


② piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi

pre-worked:



√ Rz 25 (√ Rz 100 Ra 0.2 Rz 0.2) √ +0,2 -0,2

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Scale: 2:1	Document No.: 10151065	Date: 11.03.2011	Name: K. Marx
new	INITIAL RELEASE							S45C JISG 4051	Original DIN A3	Dimensions without tolerances	DIN ISO 2768-mK	Document No.: 10151065	11.03.2011	K. Marx
old	-							Edge tolerance acc. to DIN ISO 13715						
Field	-							Surface finish DIN EN ISO 1302						
Date/Name	11.03.2011	K. Marx						Replaces:						
Chg. No.	587516													
Rev.	0													

STABILUS

PISTON ROD

Material No.: 713181

Ident. Doc.: