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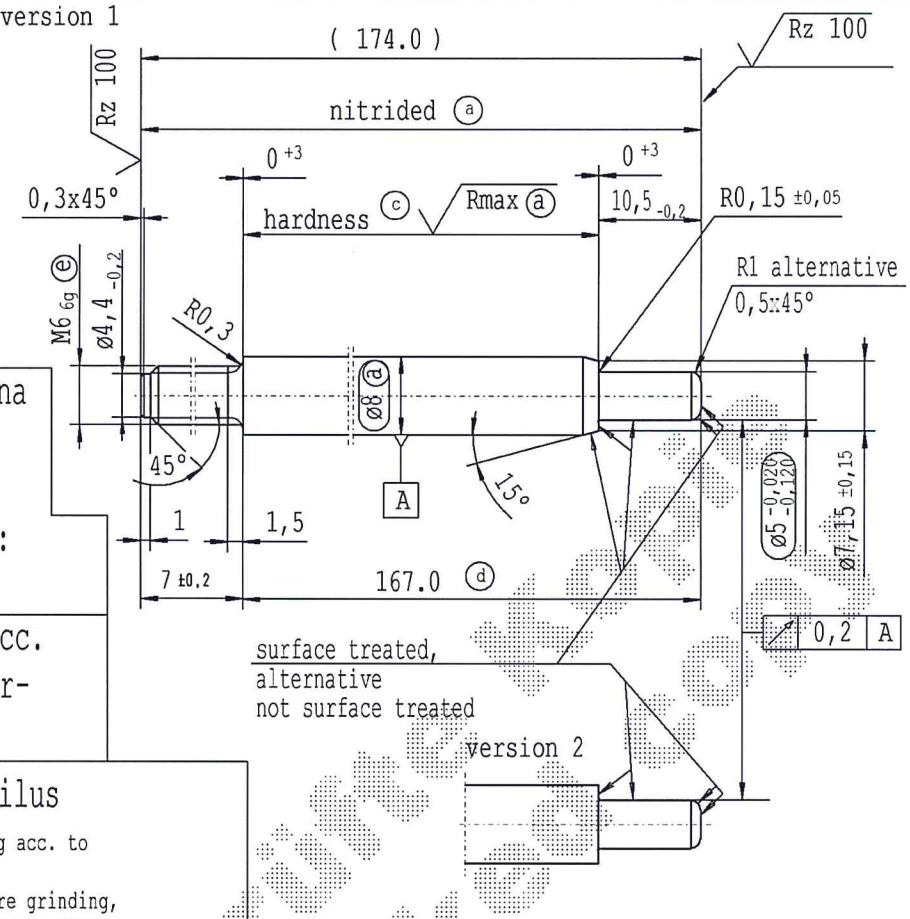
Intended for internal use only

EN

supp. No.	material no. surface treatment processing acc. to STAB-Spec. 10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part	A overall length	E length without endfitting stud	F version
1		004968	004968	118.5	111.5	1
2		006834	006834	108.0	101.0	1
3		014584	014584	317.5	310.5	1
4		562855	562855	138.0	131.0	1
5		521987	521987	150.0	143.0	1
6		709841	709841	165.0	158.0	1
7	357078	357078	357078	93.0	86.0	1
8	585087	585087	585087	123.0	116.0	1
9	528206	528206	528206	207.0	200.0	1
10	641015	641015	641015	102.0	95.0	1
11	353740	353740	353740	180.0	173.0	1
12	782506	782506	782506	129.0	122.0	1
13	791588	791588	791588	111.0	104.0	1
14	798280	798280	798280	174.0	167.0	1

fpr pay part China
product family:
2008/0041
approved lengths:
90-400 mm

Pay part China acc.
separate Supplier-
drawing



Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: +0,3 after turning
±0,3 after straightening
±0,3 after nisliding

(e) threaded stud pre-turned dimension ø5,29 -0,06
thread roll tolerance 6e
thread tolerances acc. to DIN ISO 965-3

Rz 25 (Rz 100 Rmax (a))

sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted

new	INITIAL RELEASE	text: poduct family ...	nitrided	R1 alternative 0,5x45°	Table X completed	approved lengths: 90-400 mm
old	-	- dimension B+dimension C	nislide	0,5x45°	-	approved lengths:100-400 mm
Field	-	C/D 5/6 A-F 7/8	F/3	E/1	A-F/7-8	D/4-5
Date/Name	14.01.2008 Höfer	15.04.2008 Hein	09.06.2008 Hein	30.04.2009 Hein	06.07.2010 Hein	03.12.2012 Hein
Chg. No.	-	564472	565943	572540	581379	600874
Rev.	0	1	2	3	4	5

Material: mat.no. 010731

Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768-mK

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PISTON ROD

	Date	Name
Drawn by	14.01.2008	Höfer
Checked	03.12.2012	Klinkner

Document No.: 10151863

Material No.:

Ident. Doc.:

Erstelldatum: 19/12/2014 - 10:33