

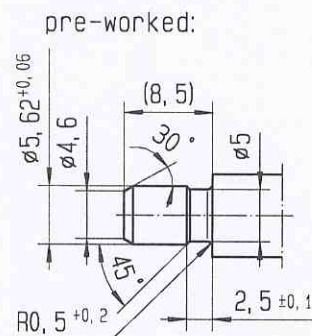
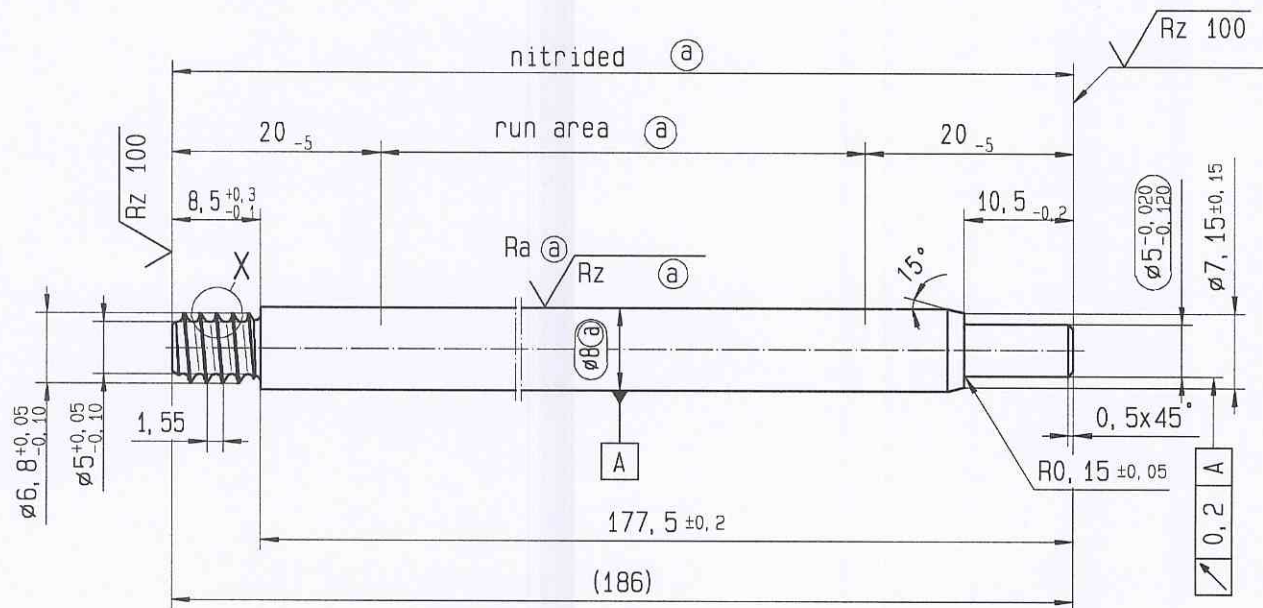
The print-out is not subject to the modification service.

Intended for internal and supplier use

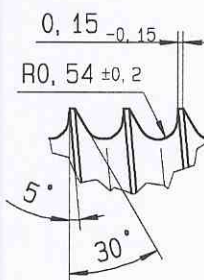
EN

Ident. Doc.: L203

Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



X 5: 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \textcircled{a}$ $Rz\ \textcircled{a}$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

RELEASE

for supplier
company Zhang Shi

02.09.2014 A. Schütz
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new		INITIAL RELEASE							
old		-							
Field		-							
Date/Name		02.09.2014 Kron							
Chg. No.		616593							
Rev.		0							

Material:	1.1193
	S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
	STABILUS

All dimensions are in mm	Identification of important characteristics
Scale: [Original DIN A3]	Dimensions without tolerances DIN ISO 2768-mK
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Drawn by	Date	Name
02.09.2014	Kron	
Checked	Date	Name
02.09.2014	Kron	
Document No.:	10151065	
Material No.:	223723	