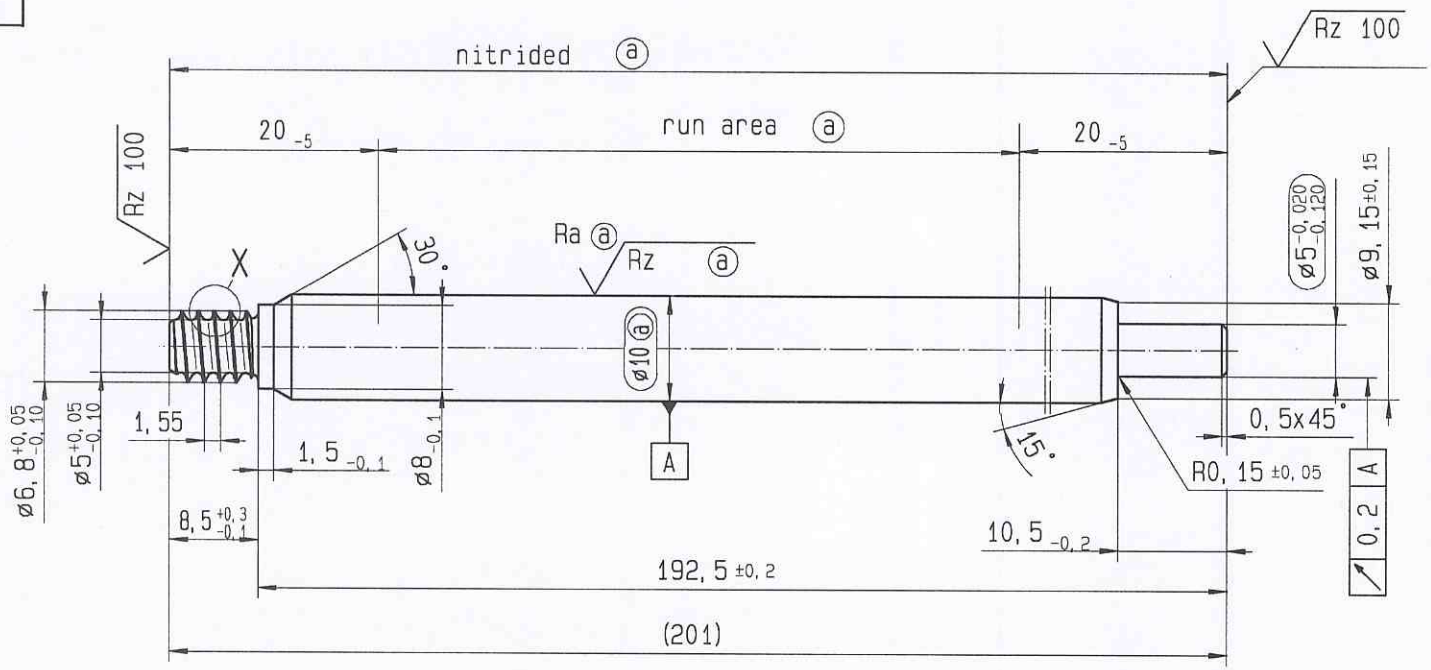
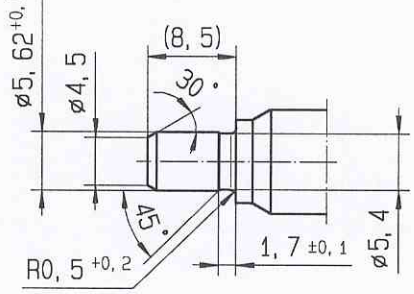
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

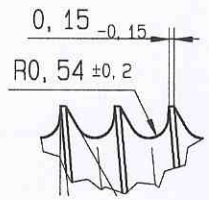
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



X 5: 1



RELEASE
for supplier
company Zhang Shi
22.09.2014 Schill A.
(date / signature)

√Rz 25 (√Rz 100 Ra Ⓐ √Rz Ⓐ) +0, 2 -0, 2

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	22.09.2014 Kron
Chg. No.	617090
Rev.	0

Material: 1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715
Surface finish DIN EN ISO 1302
Replaces:

All dimensions are in mm
Identification of important characteristics
Scale: (Original DIN A3) 2: 1
Dimensions without tolerances DIN ISO 2768 mK

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STABILUS

PISTON ROD

	Date	Name
Drawn by	22.09.2014	Kron
Checked	22.09.2014	Müller

Document No.: 10151520
Material No.: 914433

Ident. Doc.: L37