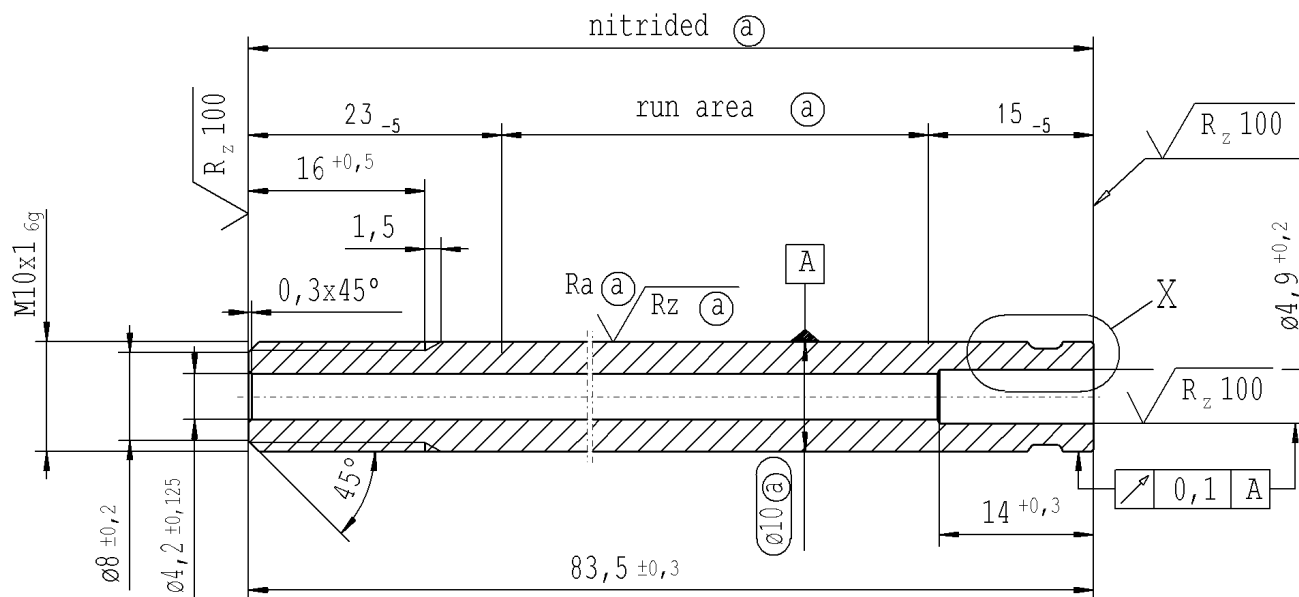


Ⓐ piston rod processing per
STAB-Spec. 10028959 tab.I

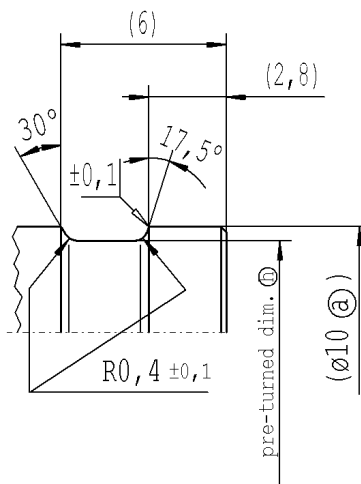
ⓓ knurl-profile manufactured with
knurl roll DIN 82 - RAA 0,5

100% cleanliness of
through hole

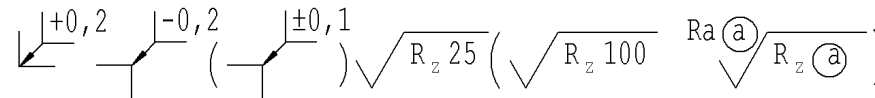
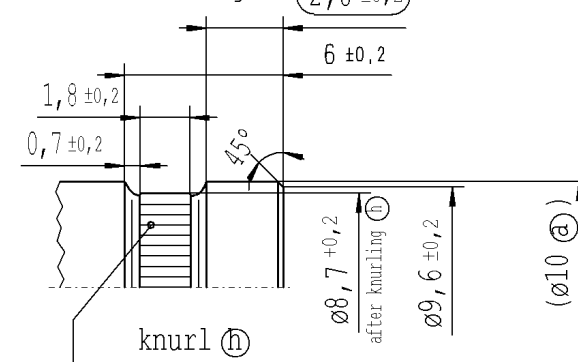


Control dimension!
100 % visual checking

X 5:1
before knurling



X 5:1
after knurling



RELEASE
for supplier
company Zhang Shi

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE	Ø4,2 ± 0,125	changed tolerances	run area	marking groove removed		
old	-	Ø4,2 ± 0,15	-	hardness	-		
Field	-	D6	B-E/1-6	F 4	-		
Date/Name	24.01.2008 Höfer	27.02.2008 K.Marx	07.01.2009 Hein	23.7.10 KeBelh.	13.06.2014 Hein		
Chg. No.	-	-	570251	581810	614234		
Rev.	0	1	2	3	4		

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	24.01.2008	Höfer
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		Document No.:	10152095	
		Material No.:	008772	