

The print-out is not subject to the modification service.

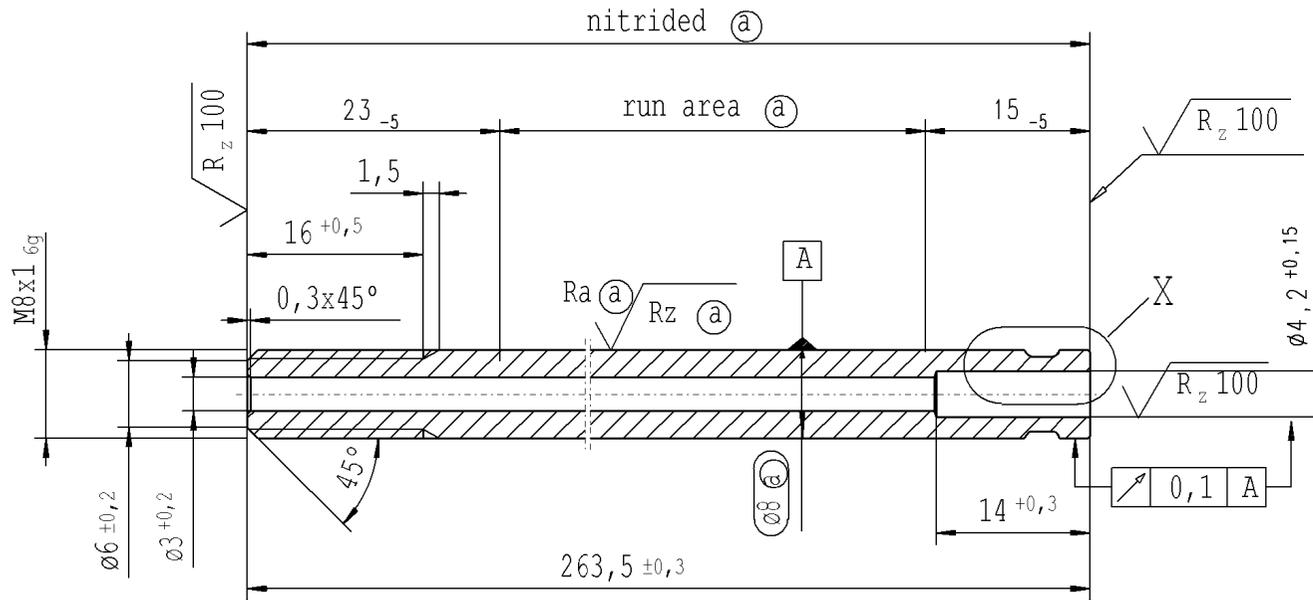
Intended for internal and supplier use

EN

Ident. Doc.: L03

- Ⓐ piston rod processing per STAB-Spec. 10028959 tab.I
- Ⓛ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5

100% cleanliness of through hole

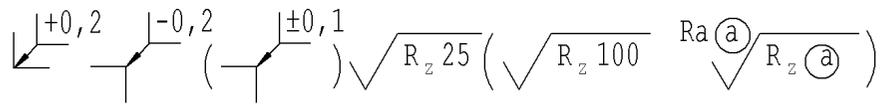
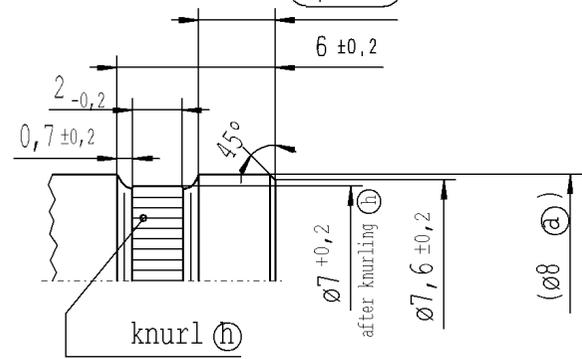
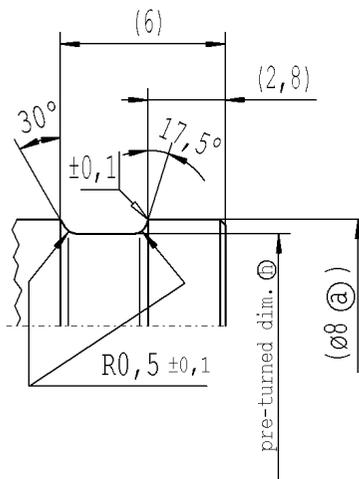


Control dimension!  
100 % visual checking

X 5:1  
before knurling

X 5:1  
after knurling

RELEASE  
for supplier  
company Zhang Shi



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE	16	18,2	changed tolerances	run area	marking groove removed			
old	-	18	20,2	-	hardness	-			
Field	-	4E-F	B-E/1-6	F/4,5	-	-			
Date/Name	25.01.2008 Höfer	11.02.08 Hö.	07.01.2009 Hein	28.07.2010 Geisbüsch	12.06.2014 Hein				
Chg. No.	-	-	570251	581806	614235				
Rev.	0	1	2	3	4				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	25.01.2008	Höfer
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Document No.:			10152217	
Material No.:			008801	
<b>PISTON ROD</b>				

Date	25.01.2008	Name	Höfer
Checked	12.06.2014		Klinkner
Document No.:			
10152217			
Material No.:			
008801			