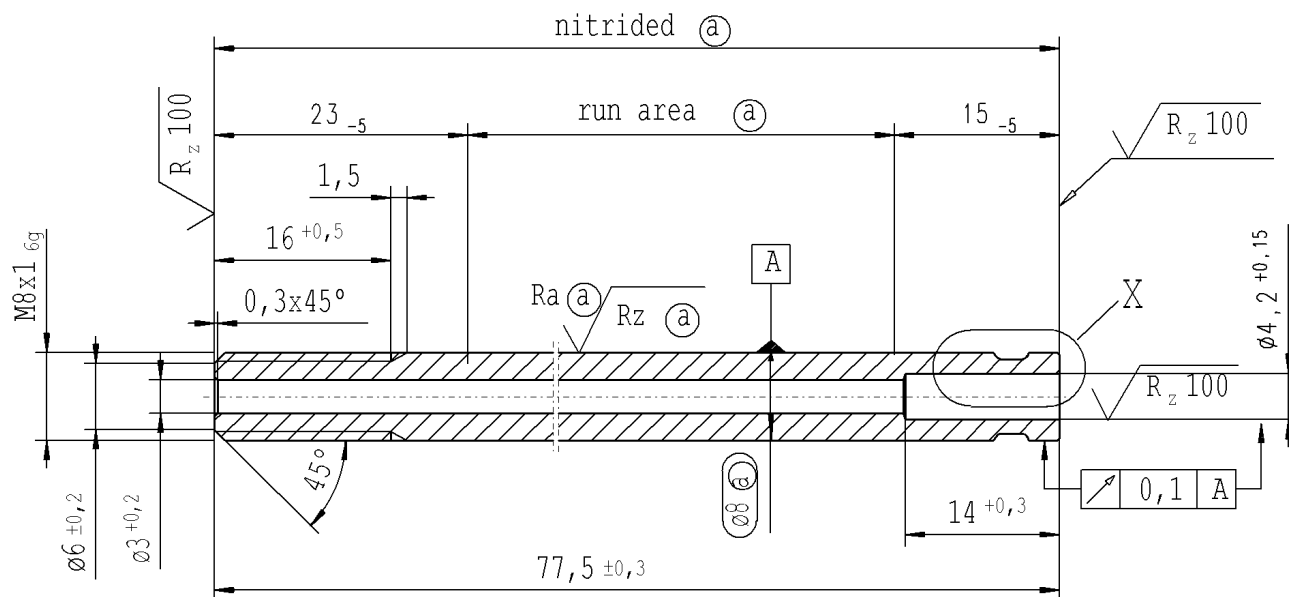


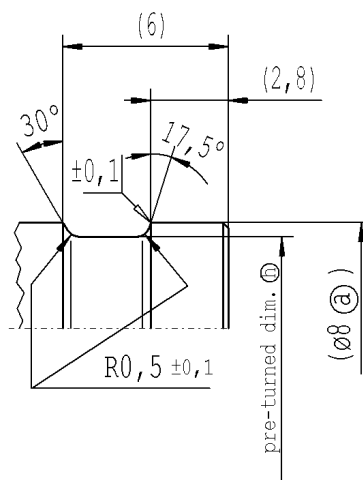
Ident. Doc.: L05

100% cleanliness of  
through hole

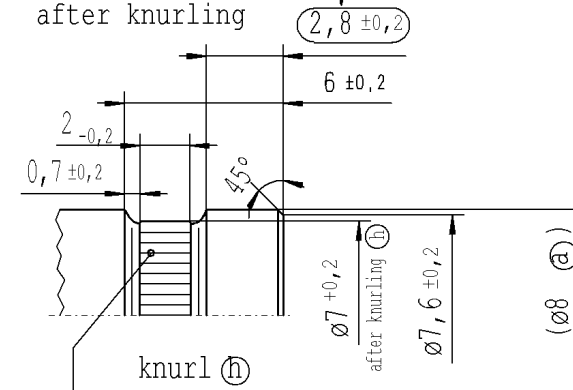


Control dimension!  
100 % visual checking

X 5:1  
before knurling



X 5:1  
after knurling


$$\begin{array}{c} \text{+0,2} \\ \text{+0,2} \\ \text{+0,1} \end{array} \sqrt{R_z 25} \left( \sqrt{R_z 100} \right) \text{Ra} \text{a} \sqrt{R_z \text{a}}$$

RELEASE  
for supplier  
company Zhang Shi

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

|                                       |                          |
|---------------------------------------|--------------------------|
| Material:                             | 1.1193<br>S45C JISG 4051 |
| Edge tolerances acc. to DIN ISO 13715 |                          |
| Surface finish                        | DIN ISO 1302             |
| Replaces:                             |                          |
| <b>STABILUS</b>                       |                          |

|                                                                                                                                                                                                                                                                   |                                                                                                                                      |                           |                    |               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|---------------------------|--------------------|---------------|
| All dimensions are<br>in mm                                                                                                                                                                                                                                       |  Identification of<br>important characteristics | Drawn by                  | Date<br>11.02.2008 | Name<br>Höfer |
| Scale:<br>(Original DIN A3) 2:1                                                                                                                                                                                                                                   | Dimensions without tolerances<br>DIN ISO 2768-mK                                                                                     | Checked                   | 12.06.2014         | Klinkner      |
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| PISTON ROD                                                                                                                                                                                                                                                        |                                                                                                                                      | Material No.:<br>008846   |                    |               |