

The print-out is not subject to the modification service.

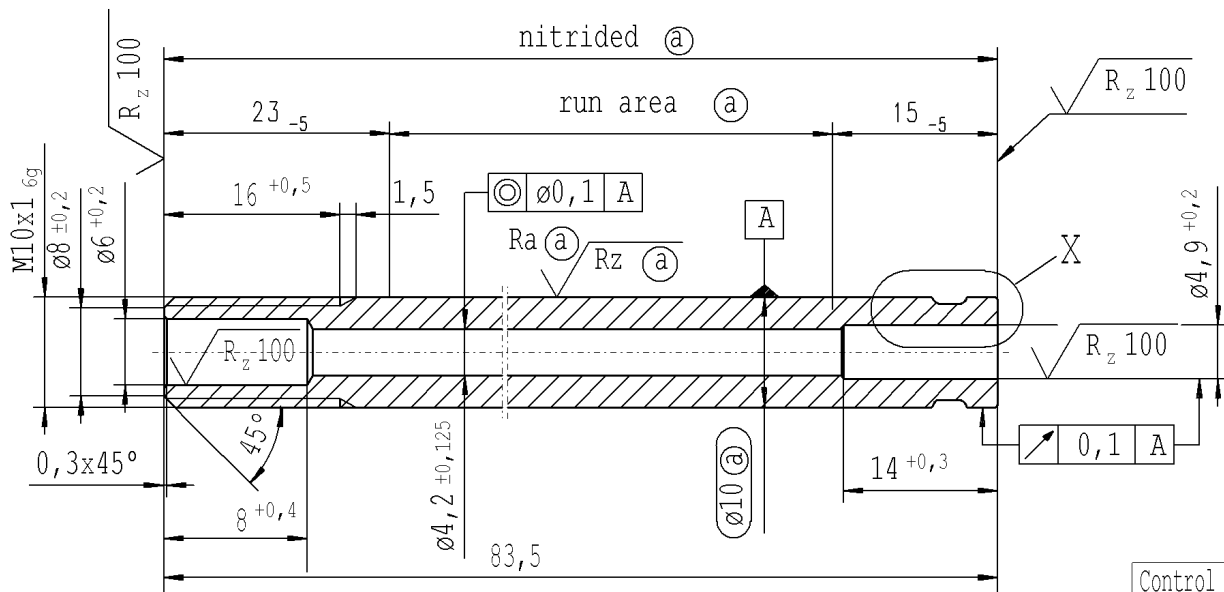
Intended for internal and supplier use

EN

Ident. Doc.: L02

- Ⓐ piston rod processing per STAB-Spec. 10028959 tab.I
- Ⓛ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5

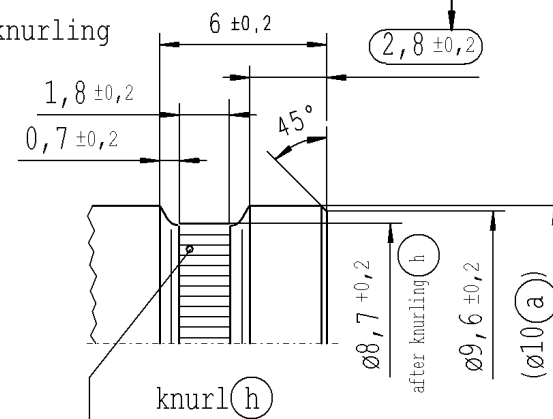
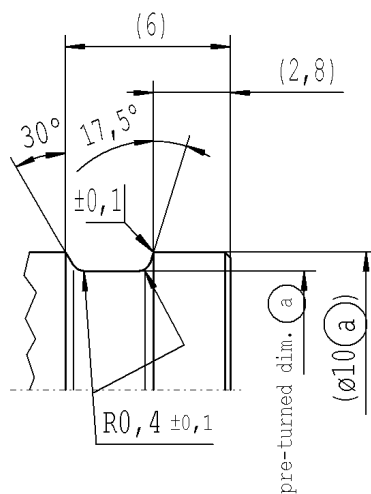
100% cleanliness of through hole



X 5:1 before knurling

X 5:1 after knurling

Control dimension!
100 % visual checking



RELEASE
for supplier
company Zhang Shi

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE	1.1191 45 GB 8162-99	14.03.2008 K.Marx	changed text	run area	marking groove removed			
old	-	1.1193 S45C JISG 4051	-	-	hardness	-			
Field	-	-	-	B-E/1-6	F 4	-			
Date/Name	21.02.2008 K.Marx	14.03.2008 K.Marx	07.01.2009 Hein	26.7.10 Keßelh.	12.06.2014 Hein				
Chg. No.	-	-	570251	581812	614237				
Rev.	0	1	2	3	4				

Material:	1.1191 45 GB 8162-99
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	Date	Name
Checked		
Document No.: 10152823		
Material No.: 011362		