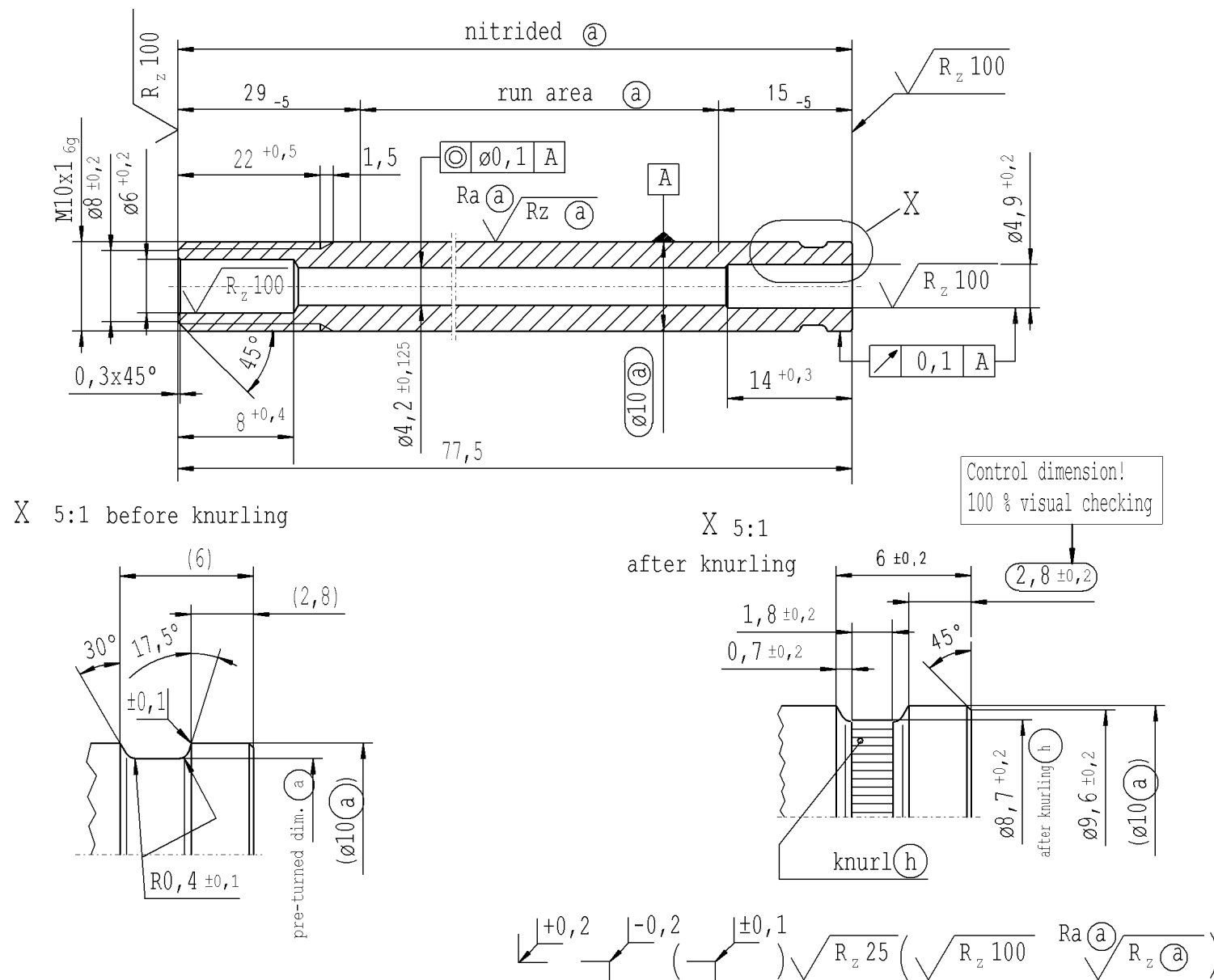


① piston rod processing per
STAB-Spec. 10028959 tab.I

h) knurl-profile manufactured with
knurl roll DIN 82 - RAA 0,5

100% cleanliness of
through hole



RELEASE
for supplier
company Zhang Shi

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE	1.1191 45 GB 8162-99		24,2	changed tolerances		run area	marking groove removed
old	-	1.1193 S45C JISG 4051		18,2	-		hardness	-
Field	-	-		Y	B-E/1-6		F 4	-
Date/Name	21.02.2008 K.Marx	14.03.2008 K.Marx		19.08.08 H6	07.01.2009 Hein		26.7.10 Keßelh.	12.06.2014 Hein
Chg. No.	-	-		567434	570251		581812	614237
Rev.	0	1		2	3		4	5

Material:	1.1191		Identification of		Date	Name
	45 GB 8162-99		important characteristics	Drawn by	21.02.2008	K. Mar
Edge tolerances acc. to DIN ISO 13715		Scale:	Dimensions without tolerances	Checked	12.06.2014	Klinkner
Surface finish	DIN EN ISO 1302	(Original DIN A3) 2:1	DIN ISO 2768-mK			
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			PISTON ROD		Material No.: 011363	