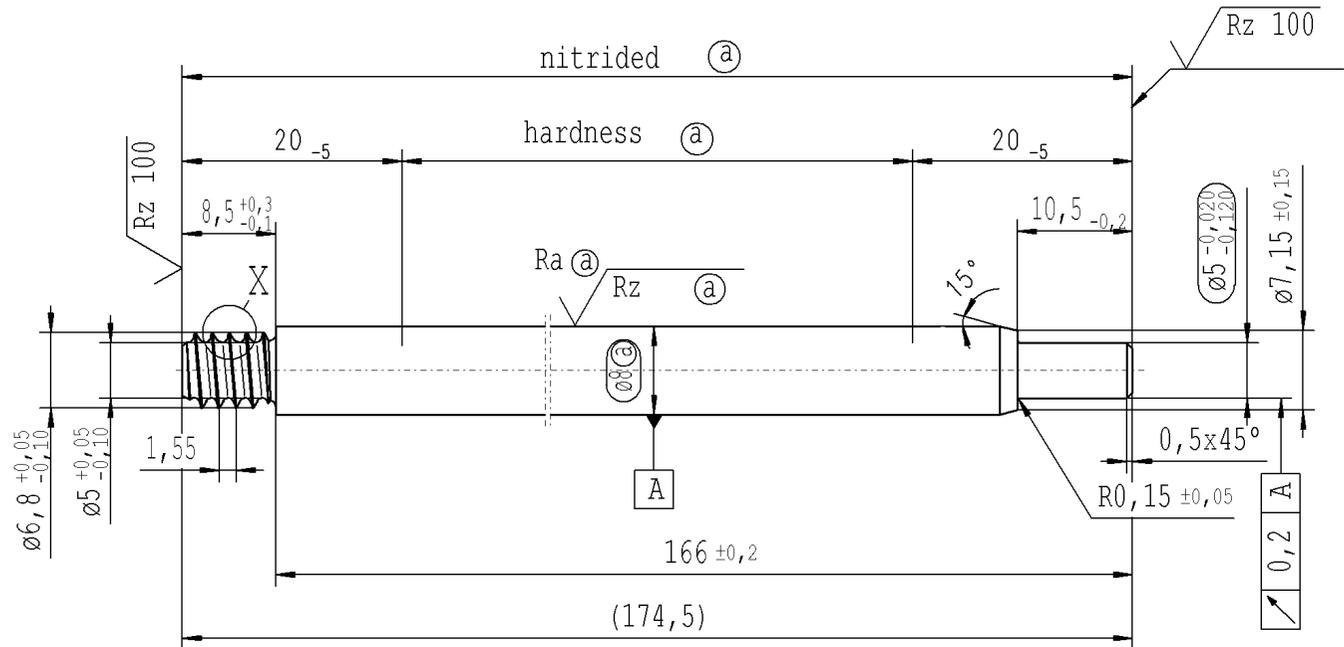


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

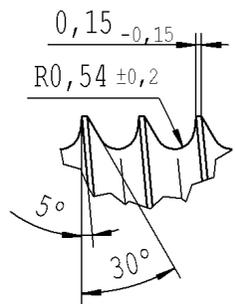
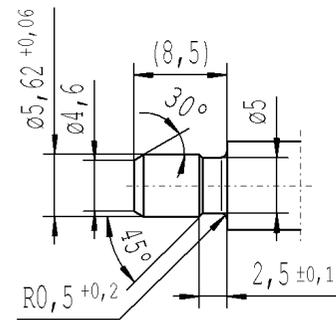
① piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi

X 5:1

pre-worked:



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra ① Rz ①) $\swarrow +0,2$ $\searrow -0,2$

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	19.05.2008 Hein						
Chg. No.	-						
Rev.	0						

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	

Drawn by	19.05.2008	Hein
Checked	21.05.2008	Klinkner
Document No.:	10151065	
Material No.:	0713WE	