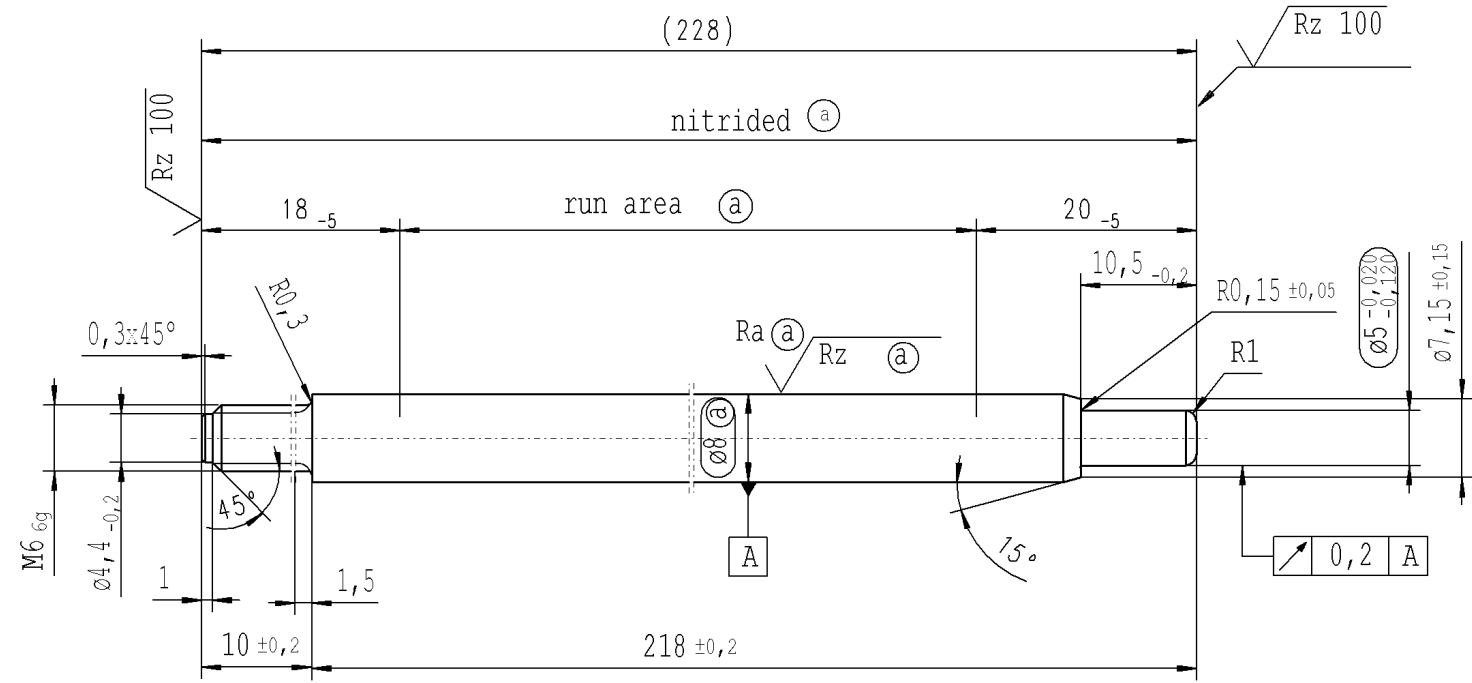


The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 02.06.2015 Schilz A.
 (date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ \text{Ⓐ}}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\sqrt{+0,2}$ $\sqrt{-0,2}$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L06

| | | | | | | | |
|-----------|-------------------|-----|-----------------|-----|-----|-----|---|
| DE: X | EN: X | ES: | IT: | PR: | FR: | RO: | CAD created document; handwritten changes not permitted |
| new | INITIAL RELEASE | | R1 | | | | |
| old | - | | 0,5x45° | | | | |
| Field | - | | D-E/2 | | | | |
| Date/Name | 30.03.2011 K.Marx | | 02.06.2015 Hein | | | | |
| Chg. No. | 587872 | | 624061 | | | | |
| Rev. | 0 | | 1 | | | | |

| | |
|---------------------------------------|--------------------------|
| Material: | 1.1193 S45C JISG 4051 |
| Edge tolerances acc. to DIN ISO 13715 | |
| Surface finish | DIN EN ISO 1302 |
| Replaces: | |
| STABILUS | |

| | |
|--|---|
| All dimensions are in mm | Identification of important characteristics |
| Scale: (Original DIN A3) 2:1 | Dimensions without tolerances DIN ISO 2768-mK |
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| PISTON ROD | |

| | | |
|------------------------|------------|----------|
| Drawn by | Date | Name |
| 30.03.2011 | 30.03.2011 | K.Marx |
| Checked | Date | Name |
| 02.06.2015 | 02.06.2015 | Klinkner |
| Document No.: 10154967 | | |
| Material No.: 077920 | | |