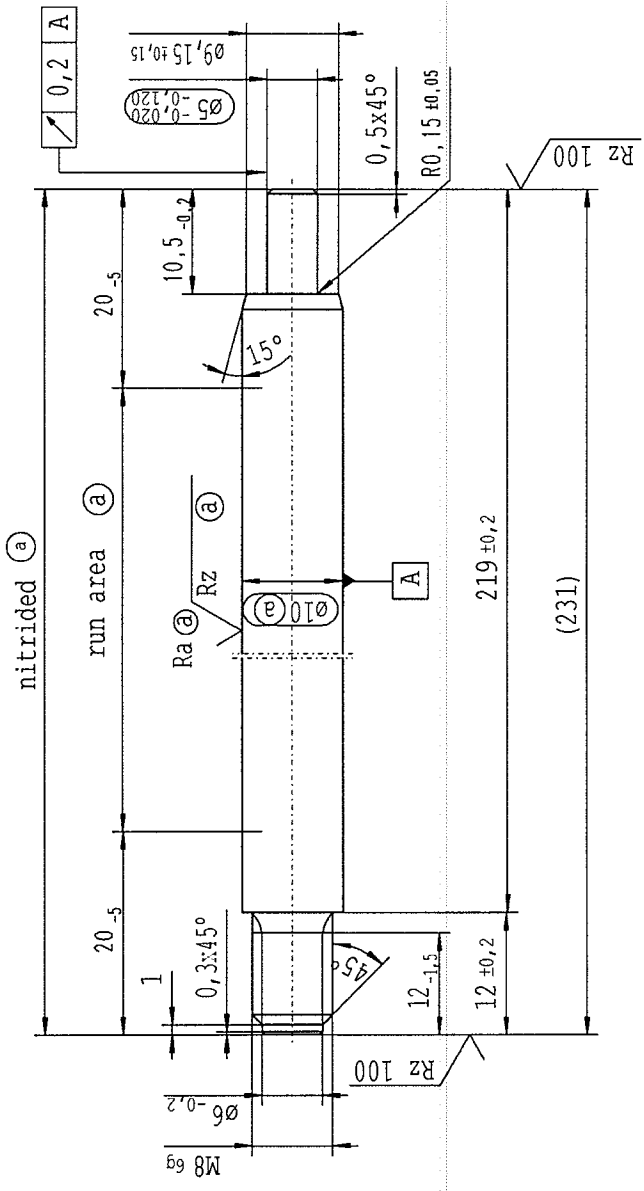


Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi

thread tolerances acc. to DIN ISO 965-3

√ Rz 25 (√ Rz 100 Ra Ⓐ Rz Ⓐ) √ +0,2 -0,2

DE: X		EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		Material: 1.1193	All dimensions are in mm		Identification of important characteristics	Date	Name
new										S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Drawn by	K. Meix	
old										Edge tolerance acc. to DIN ISO 13715		DIN ISO 2768-mK	Checked	16.03.2011	Willes
Field										Surface finish DIN EN ISO 1302			Document No.: 10166619		
Date/Name										Replaces:			Material No.: 777233		
Eng. No.															
Rev.															