

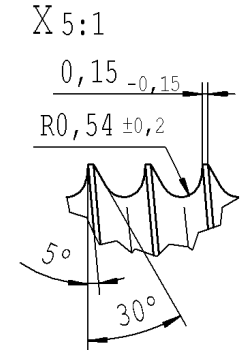
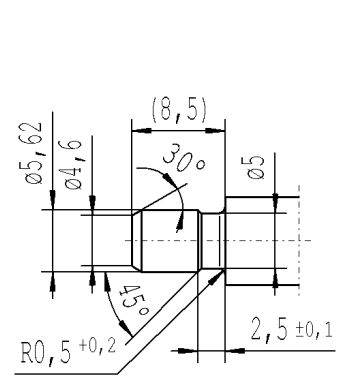
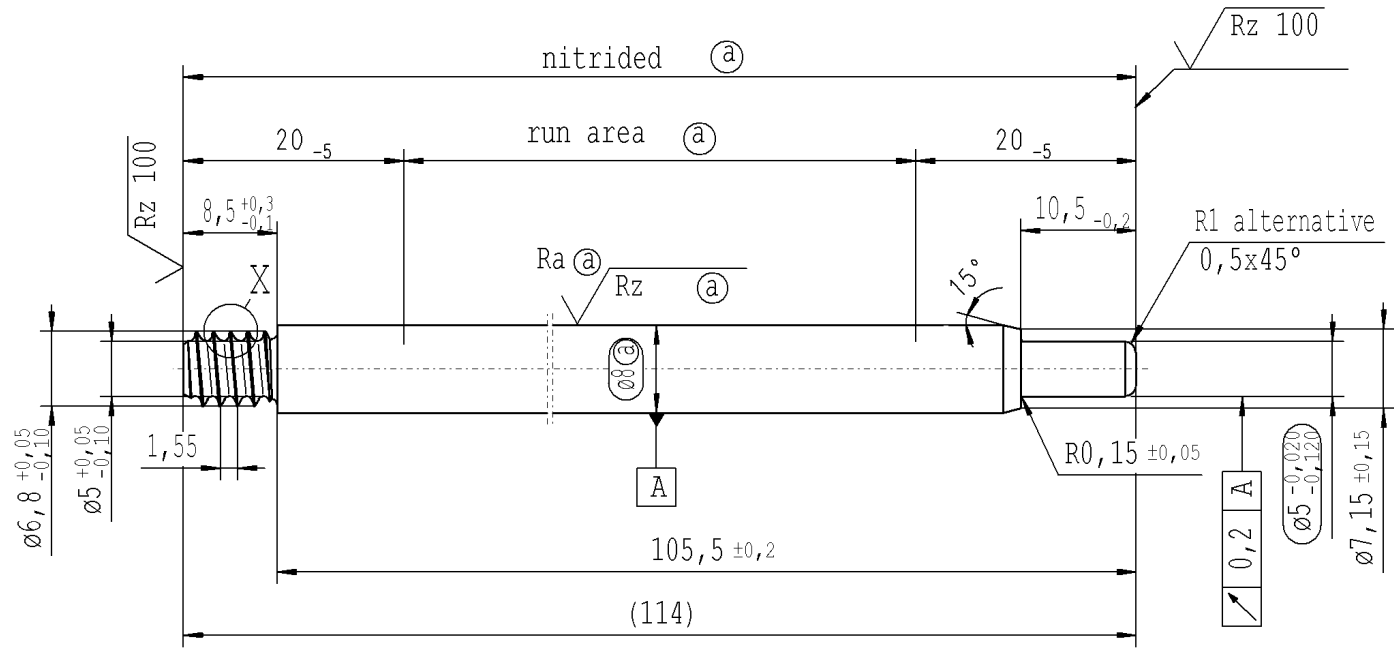
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L209

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

RELEASE
 for supplier
 company Zhang Shi
 10.03.2015 / A.Schilz
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE						
old	-						
Field	-						
Date/Name	10.03.2015 Jab.						
Chg. No.	622059						
Rev.	0						

Material: 1.1193 S45C JISG 4051 annealing	All dimensions are in mm
Edge tolerances acc. to DIN ISO 13715	Identification of important characteristics
Surface finish DIN EN ISO 1302	Scale: (Original DIN A3) 2:1
Replaces:	Dimensions without tolerances DIN ISO 2768-mK
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PISTON ROD	Date: 10.03.2015
	Name: Jablonski
	Checked: 10.03.2015
	Milles
	Document No.: 10151065
	Material No.: 907504