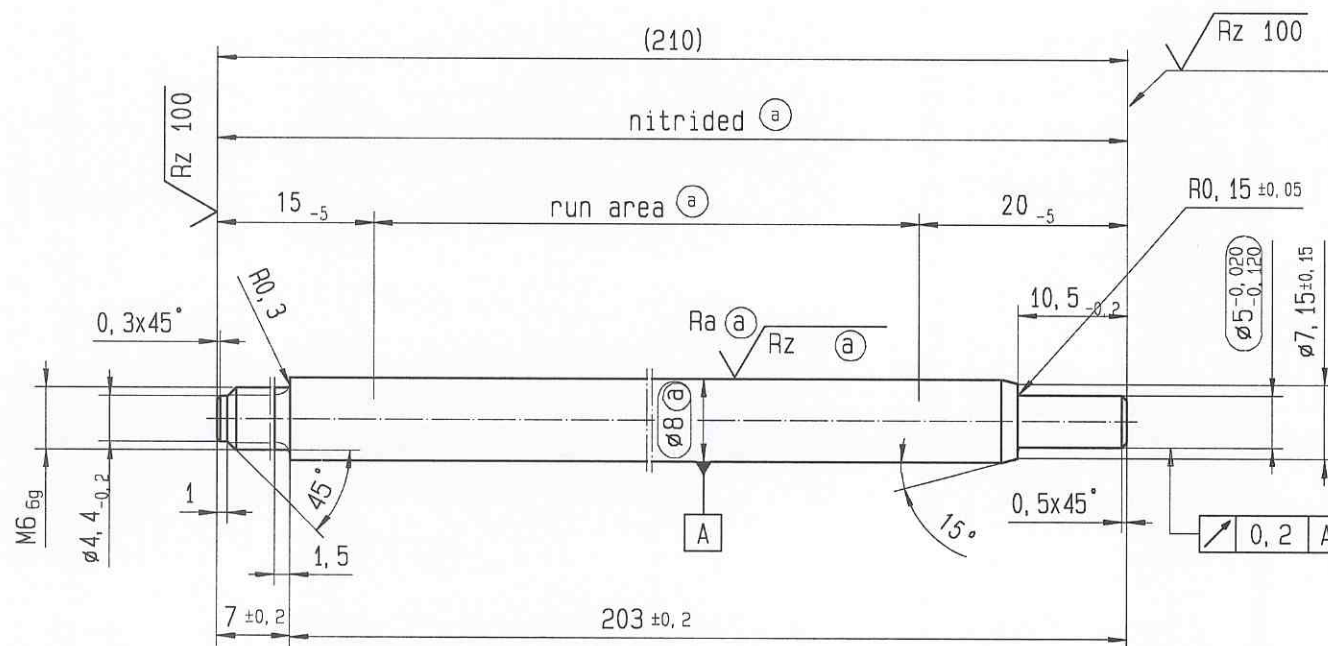


Ⓐ piston rod processing per
STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
13.03.2015 Schilz A.
(date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $\sqrt{Rz\ \text{Ⓐ}}$) $\swarrow +0,2$ $\searrow -0,2$

thread tolerances acc. to DIN ISO 965-3

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193 S45C JISG 4051	All dimensions are in mm Scale: [Original DIN A3] 2:1	Identification of important characteristics Dimensions without tolerances DIN ISO 2768-MK	Date 13.03.2015	Name Jablonowski
new	INITIAL RELEASE							Edge tolerances acc. to DIN ISO 13715			Drawn by	
old	-							Surface finish DIN EN ISO 1302			Checked	
Field	-							Replaces:				
Date/Name	13.03.2015 Jab.											
Chg. No.	522177											
Rev.	0											
STABILUS									PISTON ROD			10151863
												Material No.: 933794