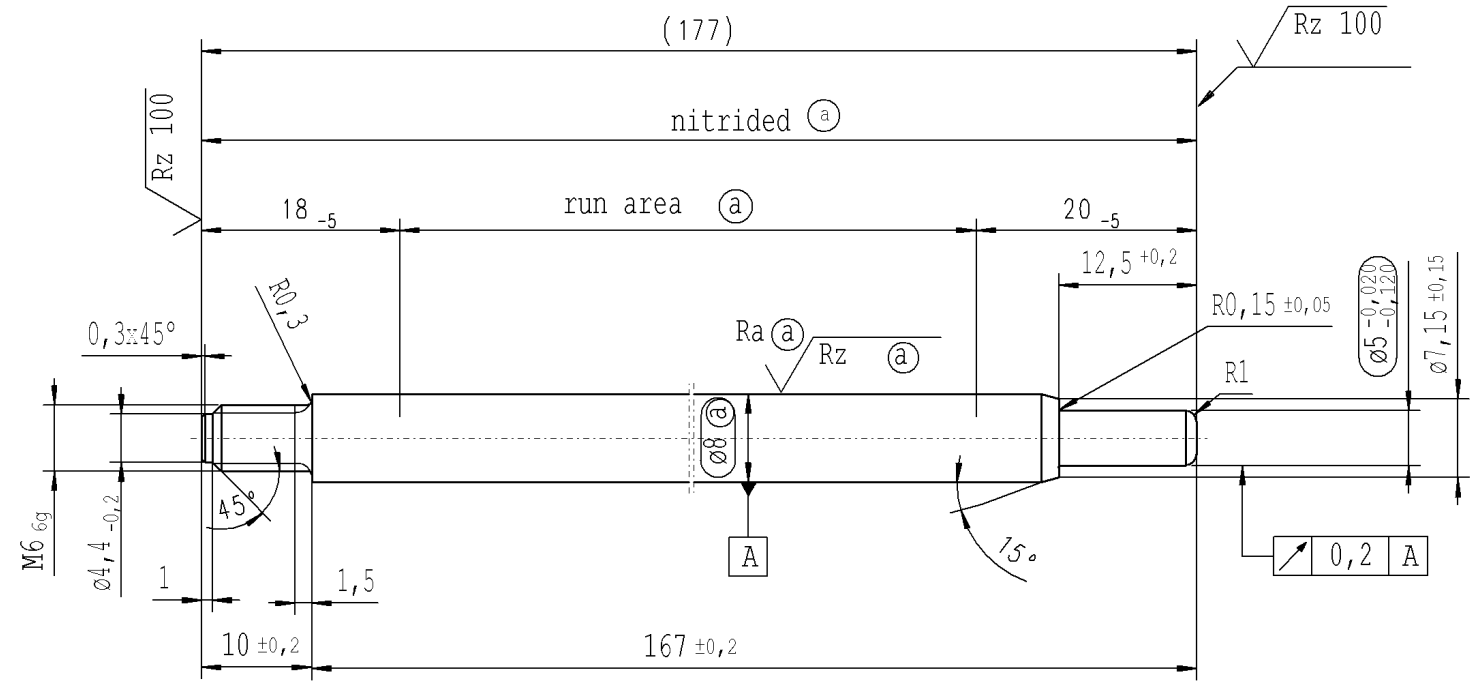


The print-out is not subject to the modification service.

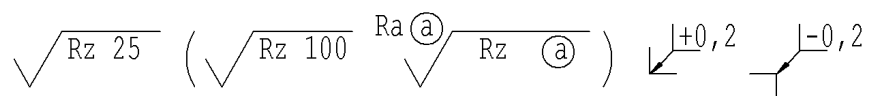
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3



**RELEASE**  
for supplier  
company Zhang Shi  
29.04.2015 Schilz A.  
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	
new	INITIAL RELEASE			12,5 <sup>+0,2</sup>				
old	-			12,5 <sup>-0,2</sup>				
Field	-			E/2-3				
Date/Name	20.03.2015 Höfer		29.04.2015 Hein					
Chg. No.	622382		622382					
Rev.	0		1					

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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Document No.:		10221015	
Material No.:		993066	
PISTON ROD			

Date	Name
20.03.2015	Höfer
29.04.2015	Klinkner

Ident. Doc.: