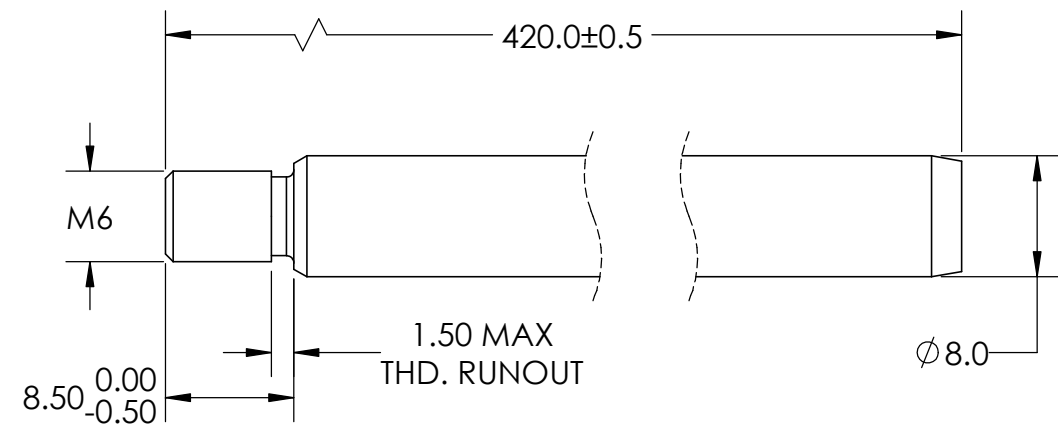
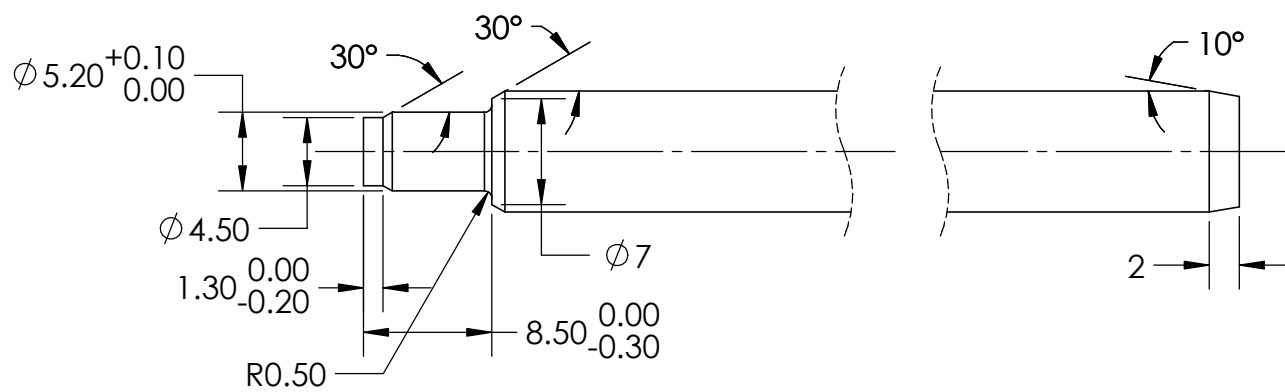


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NOTES:


1. MUST BE CLEAN, FREE OF DEBRIS AND FREE OF BURRS.
2. FINISH: BLACK OXIDE & OIL PER ASTM D769

**DO NOT MANUFACTURE TO THIS DRAWING  
UNLESS IT IS MARKED "CONTROLLED"**

**DO NOT SCALE THIS DRAWING**  
**DIMENSIONS ARE IN MILLIMETERS**

TOLERANCES UNLESS OTHERWISE SPECIFIED		
ONE PLACE DECIMAL	+/-0.2	ANGULAR
TWO PLACE DECIMAL	+/-0.1	+/-2°

DRAWN BY RTA	DATE 4/17/2015	SCALE 1:1	 THIRD ANGLE PROJECTION
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REV ECN	REVISIONS	CHANGED BY	APPROVED BY
DESCRIPTION		DATE (MM/DD/YY)	
ROD, 8.0x420.0, M6, BL			
MATERIAL			
SAE 1010 CRS			
DRAWING NUMBER			
X51-00177			
 3970 Roger B. Chaffee S.E. Grand Rapids, Michigan 49548-3497 <a href="http://www.suspa-inc.com">www.suspa-inc.com</a>			DRAWING SIZE  B



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