

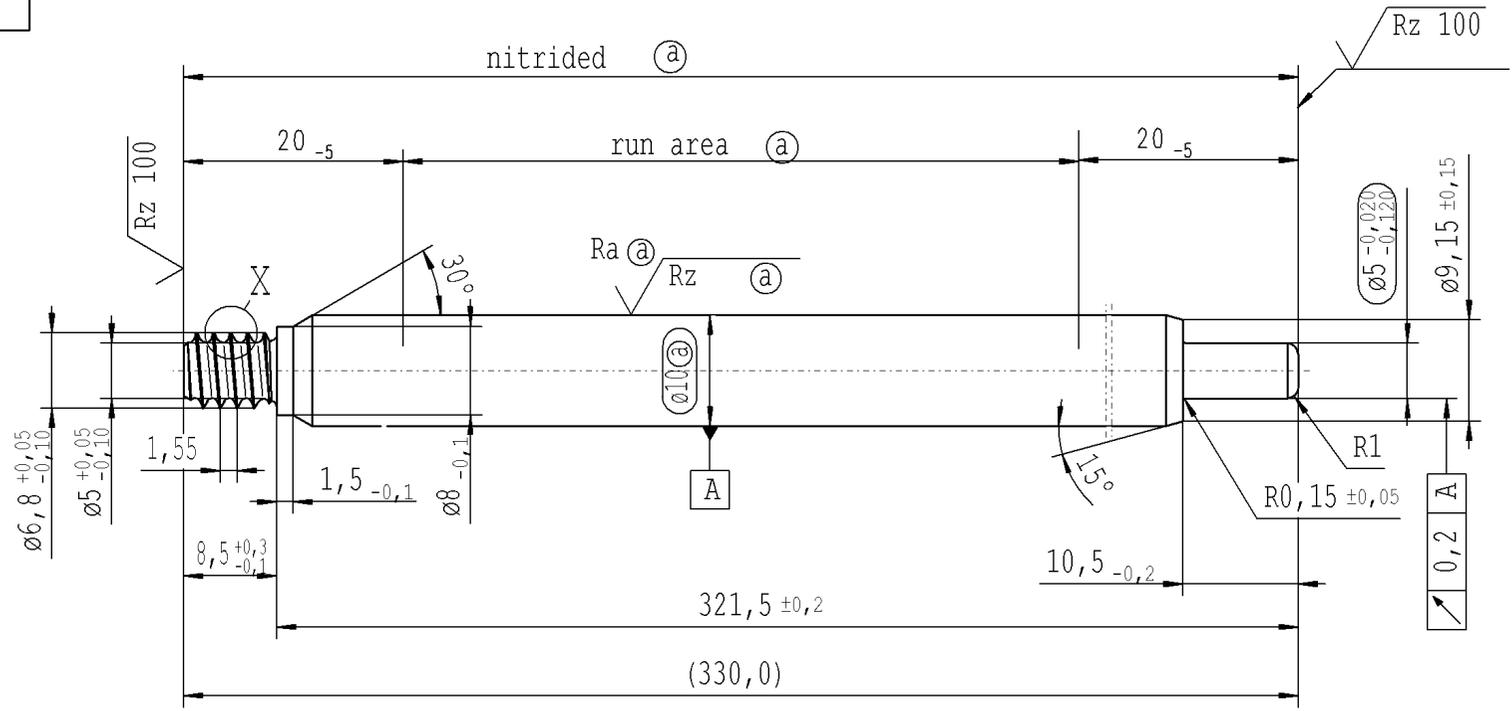
The print-out is not subject to the modification service.

Intended for internal and supplier use

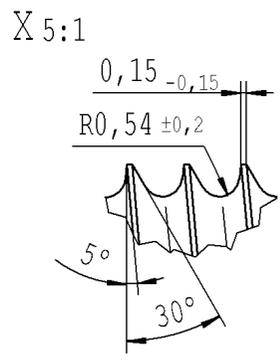
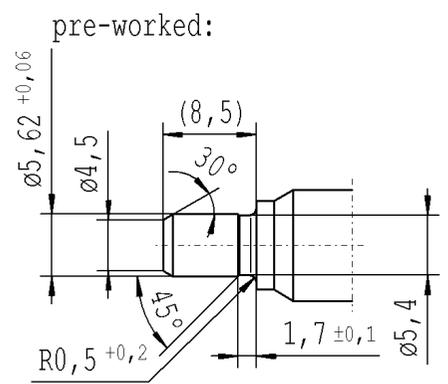
EN

Ident. Doc.: L03

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
 for supplier
 company Zhang Shi
 09.06.2015 Schilz A.
(date / signature)



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $Ra\ \text{Ⓐ}$ $Rz\ \text{Ⓐ}$) $\swarrow +0,2$ $\searrow -0,2$

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		
new	INITIAL RELEASE	english text: nitrided		run area	R1				
old	-	english text: nitrited		hardness	0,5x45°				
Field	-	F/4-5		F 4	E/2				
Date/Name	16.01.2008 Höfer	29.05.2008 Hein		26.7.10 Keßelh.	08.06.2015 Hein				
Chg. No.	-	565635		581811	624059				
Rev.	0	1		2	3				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish	DIN EN ISO 1302
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768 mK	Checked	16.01.2008	Höfer
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		Material No.:	005960	
		PISTON ROD		

Date	16.01.2008	Name	Höfer
Checked	08.06.2015	Name	Klinkner
Document No.:	10151520		
Material No.:	005960		