



thread tolerances acc. to DIN ISO 965-3

$\sqrt{Rz 25}$  ( $\sqrt{Rz 100}$   $\sqrt{Ra 0.2}$   $\sqrt{Rz 100}$   $\sqrt{Ra 0.2}$ )

① piston rod processing per STAB-Spec. 10028959, table 1

RELEASE  
 for supplier  
 company Zhang Shi  
 07.09.2015 Schanz A.  
 / (date) / (signature)

DE: X	EN: X	ES:	IT:	PR:	FR:	RD:	ATAG CQI-standards acc. to STAB-Spec. 10027692		Environmental protection acc. to STAB-Spec. 10005649	
Rev	INITIAL RELEASE						Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Date: 07.09.2015
Old							S45C JISG 4051	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Drawn by: 07.09.2015 (JablonSKI)
Field							Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Checked: 07.09.2015 (JablonSKI)
Date/Name	07.09.2015 (JablonSKI)						Surface finish DIN EN ISO 1302	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Document No.: 10166619
Chg. No.	528180						Replaces:	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Material No.: 881933
Rev.	0							Scale: (Original DIN A3) 2:1	Dimensions without tolerances	
							<b>STABILUS</b>		PISTON ROD	

The print-out is not subject to the modification service.

Intended for internal and supplier use

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