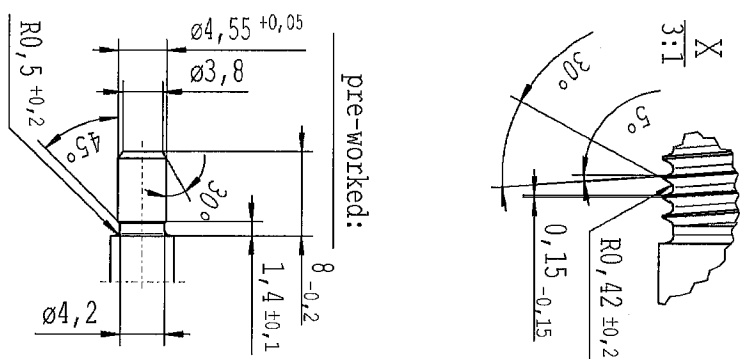
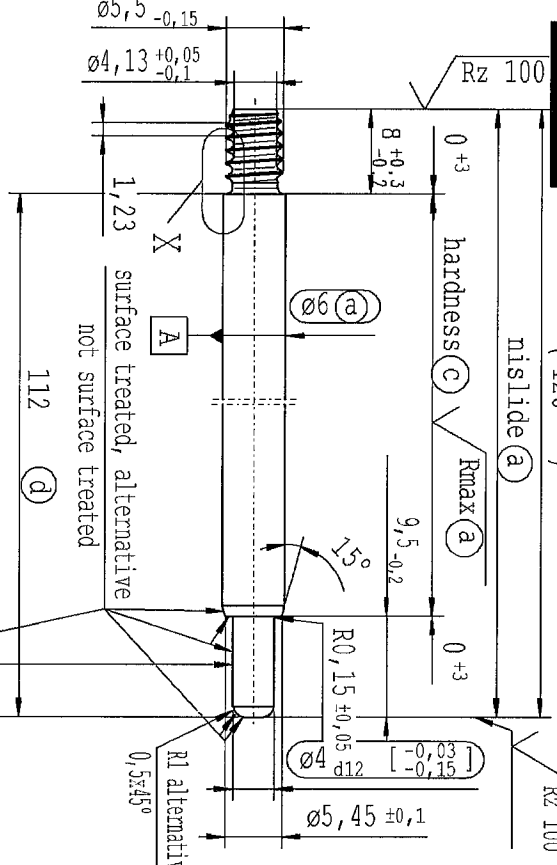


supp.	material no.	A	E	F
No.	surface treatment processing acc. to STAB-Spec.	overall length	length without endfitting	version
1	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I	China pay part
3	016362	016362	180	172
4	020901	020901	165	157
5	032882	032882	161	153
6	032884	032884	140	132
7	032885	032885	191	183
8	763639	763639	200	192
9	834119	834119	129	121
10	424474	424474	144	136
11	480400	480400	128	120
12	123101	123101	189	181
13	276785	276785	120	112



pre-worked:

version 1



Production Stabilus

a) piston rod processing acc. to STAB-Spec. 10006248

c) RHT 0,4..0,7 mm before grinding, > 68 HRA (acc. to DIN ISO 6506)

d) tolerances: +0,2/-0,1 after turning
+0,2 after straightening
±0,2 after nisliding

for pay part China
product family:
2008/0130
approved
lengths:
80-200 mm

Pay part China
acc separate
Supplier-
drawing

✓ Rz 25 (✓ Rz 100 ✓ Rmax (a))

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CNO created document handwritten changes not permitted
new	INITIAL RELEASE	ToI. thread	text: product family ...	80-200	RI alternative 0,5x45°	80-150	0,5x45°
old	-	-	-	-	-	B3	E/1
Field	-	-	B/C 2/3 A-E 7/8	09.05.2008 HeIn	25.07.08 HeIn	29.04.2009 HeIn	06.07.2010 HeIn
Date/Name	07.12.2007 Hbfec	14.01.08 He	562904	564172	566931	572340	581328
Org. No.	-	-	1	2	3	4	5
Rev.	0	-	-	-	-	-	-

Material:	Mat. no. 010707	Edge tolerances acc. to DIN ISO 13715	Surface finish DIN EN ISO 1302	Replaces:
STABILUS				
PISTON ROD				

Material No.:	10151336
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sheet 1
of 1

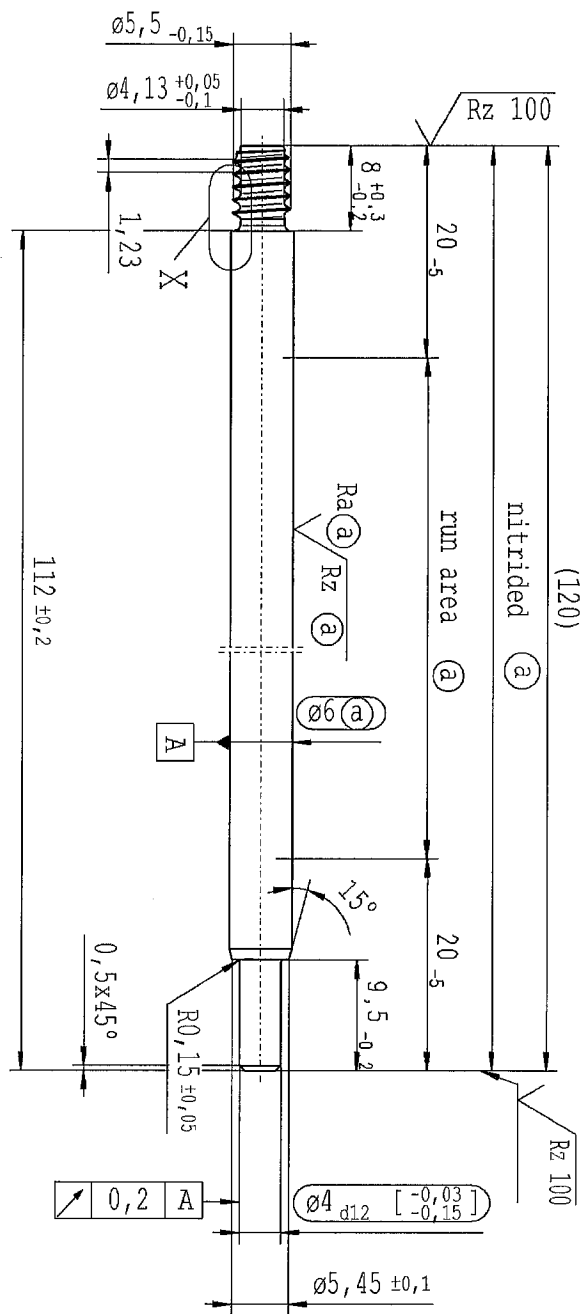
***** Drukodatum: 10/21/2015 / 12:04:56 PM ***** Audechuck nicht messen *****

***** ZNAMT: WO1 PRINTER : MAKER DOC-NR.: 10151336 *****

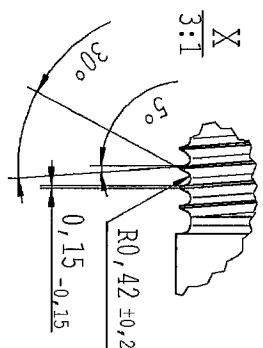
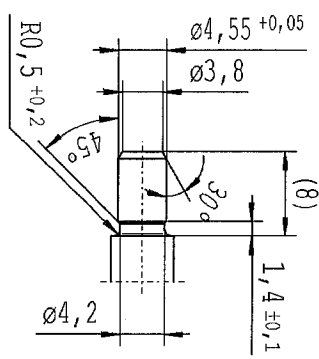
Ident. Doc.: L13

Intended for internal and supplier use The print-out is not subject to the modification service.

③ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
09.06.2015 / A.Schilz
(date / signature)



√ Rz 25 (√ Rz 100) Ra (a) Rz (a) √ +0,2 -0,2

ATAG CQL-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CNO created document; handwritten changes not permitted	Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
new	INITIAL RELEASE							S45C JISG 4051	Scale: 2:1	Dimensions without tolerances	Checked	09.06.2015	Jablonowski
old	-							Surface finish DIN EN ISO 1302	(Original DIN A3)	DIN ISO 2768-mS			
Field	-							Replaces:					
Date/Name	09.06.2015	Jablonowski											
Chg. No.	624723												
Rev.	0												

STABILUS

PISTON ROD

Material No.: 276785

Document No.: 10151336