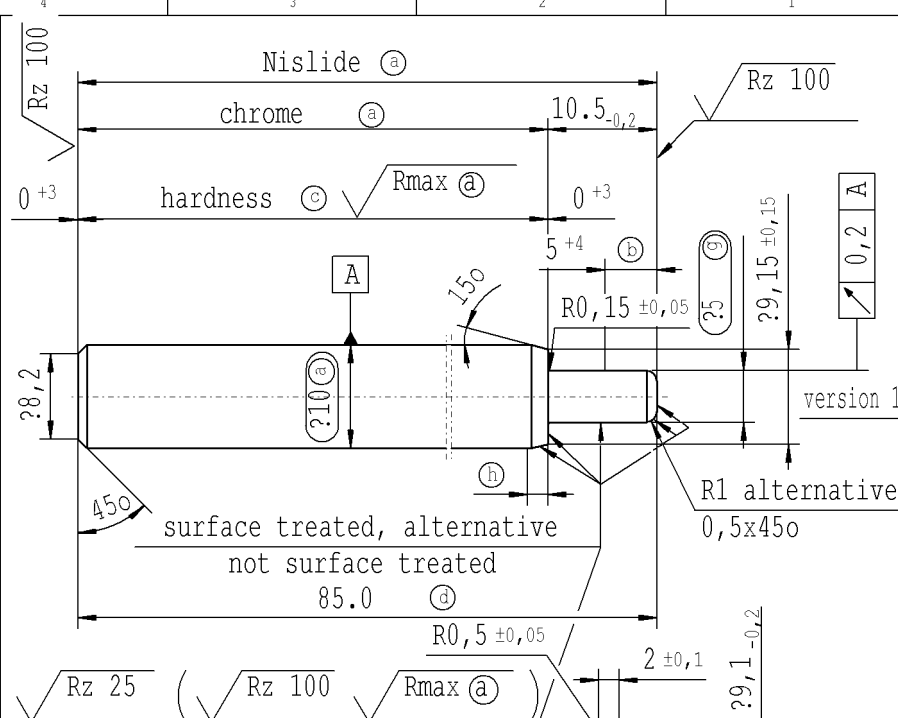
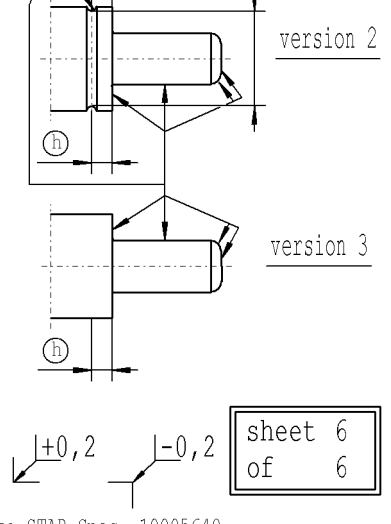


Ident. Doc.: SN 53.11...  
Intended for internal and supplier use  
The print-out is not subject to the modification service.

No.	material no.					A	B	C	F
	table I chromed	table IV Nislid black	table VIII Nislid black	table V Nislid light	table X Nislid "G"				
240				155596		543.0	10.5	5	1
241		457451			457451	129.0	10.5	5	1
242		264342				219.0	11.5	5	1
243		551380				357.0	10.5	5	1
244		373565				354.0	12.5	8	3
245		466297				66.0	10.5	5	1
246				772456		450.0	10.5	5	1
247				773890		399.0	10.5	5	1
248				777475		348.0	10.5	5	1
249		853238				270.0	10.5	5	1
250				875225		252.0	22.5	5	3
251				896257		499.0	10.5	5	1
252		775805				387.0	22.5	5	3
253		901040			901040	348.0	10.5	5	1
254		043034				138.0	10.5	5	1
255		508605			508605	249.0	10.5	5	1
256				099200		120.0	22.5	5	3
257		435713				339.0	10.5	5	1
258		703393			703393	132.0	10.5	5	1
259		407751				423.0	10.5	5	1
260		099203				85.0	10.5	5	1
261		985896				237.0	10.5	5	1
262		732315			732315	138.0	10.5	5	1
263		259576				216.0	10.5	5	1



- (a) piston rod processing acc. to STAB-Spec. 10006248  
for piston rods without surface treatment  
grinding dimension  $\begin{matrix} -0,046 \\ -0,057 \end{matrix}$   
Rmax after grinding  $\leq 1,5 \mu\text{m}$
- (b) surface chrome-free
- (c) RHT 0,4..0,7 mm before grinding,  $\geq 68 \text{ HRA}$   
(acc. to DIN ISO 6508)
- (d) tolerances:  $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$  after turning  
 $+0,3$  after straightening  
 $+0,3$  after nisliding
- (g) stud:  $\begin{matrix} 25 \pm 0,020 \\ 25 \pm 0,120 \end{matrix} / \begin{matrix} 28 \pm 0,040 \\ 28 \pm 0,190 \end{matrix}$
- (h) max. 2 mm chrome-free qualified layer thickness,  
no test range



sheet 6  
of 6

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES: X	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted				Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
new	KOST without surface treatment	grinding dimension	frame	surface treated ...	Tab.V	0,5x45o alternative R1	R1 alternative 0,5x45o				mat. no. 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	Mohrs
old	-	-	-	-	-	0,5x45o	0,5x45o alternative R1				Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Checked	Klees	
Field	table	-	-	B-E/1-3	Tab	D-E/1-2	D-E/1				Replaces:	Document No.:	10003855		
Date/Name	12.10.2005 Geilen	22.11.2005 Geisbüsch	07.03.2006 Geisbüsch	24.05.2006 Sch?nberger	26.05.08 H?	29.05.2008 K.Marx	11.02.2009 Hein				Zchnng. gl. Nr. v. 24.10.1997	Material No.:			
Chg. No.	546099	546985	549282	550630	565326	565541	571068				<b>STABILUS</b>	<b>PISTON ROD</b>			
Rev.	26	27	28	29	30	31	32								