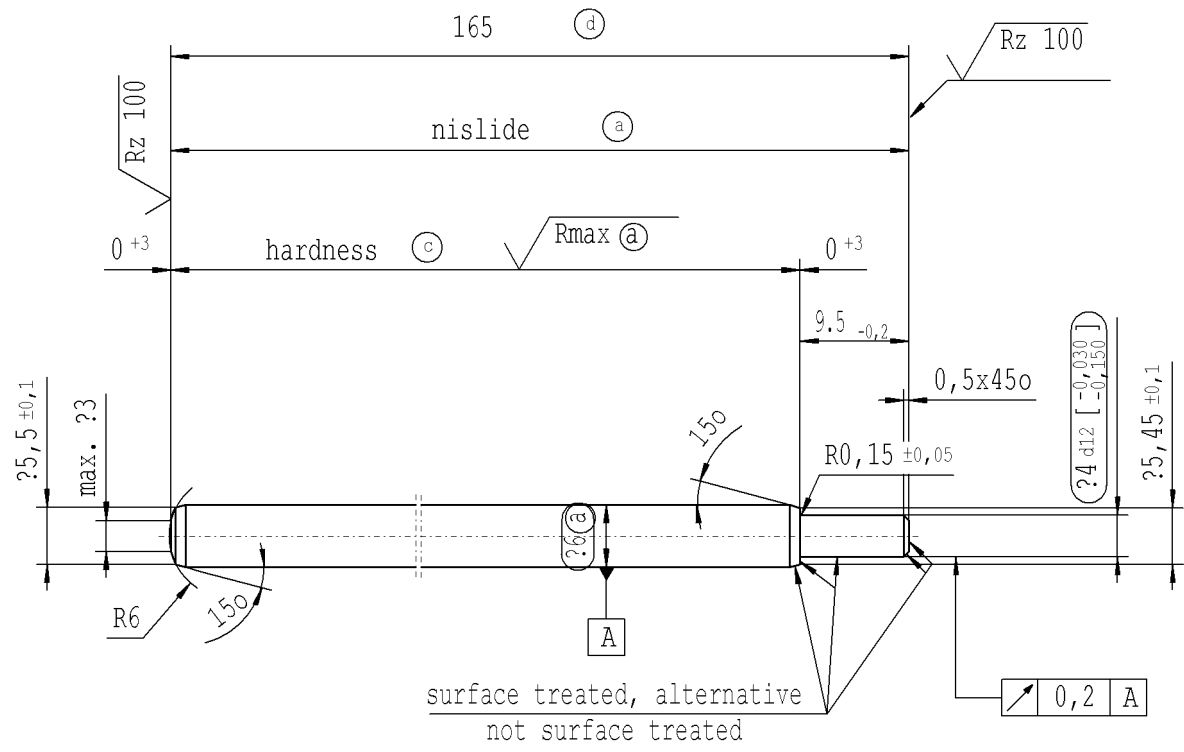


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supp. No.	material no.			A	B
	surface treatment processing acc. to STAB-Spec. 10006248			overall length	stud length piston side
	table IV Nislid black	table VIII Nislid black	only STUS/STMX table X Nislid 'G'		
1	655579		655579	165	9.5
2	0954KJ		0954KJ	132	9.5
3	081270		081270	150	9.5
4	426148		426148	162	9.5
5	073634			201	13



- (a) piston rod processing per STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding ≥ 68 HRA (per DIN ISO 6508)
- (d) tolerance $\begin{matrix} +0,2 \\ -0,1 \\ +0,2 \\ +0,2 \end{matrix}$ after turning
 $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$ after straightening
 $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$ after nisliding

$\sqrt{Rz 25}$ ($\sqrt{Rz 100}$ $\sqrt{Rmax (a)}$)
 $\begin{matrix} \swarrow +0,2 \\ \searrow -0,2 \end{matrix}$

sheet 1 of 1

Environmental protection acc. to STAB-Spec. 10005649

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DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted				Material:	All dimensions are in mm		Identification of important characteristics		Drawn by	Date	Name
new	25.5.14.1	156	doc.-No.	2442 [-0,030]			mat.No.010707	DIN ISO 6508	Rework	surface treated ...	655579 Pos. 1	Tab.IV + X / only STUS/STMX	mat. no. 010707					Ke?elheim	10.03.1994	Ke?elheim
old	8	8	chg.-No.	2442	STAB-Spec.10005193 (48)		DIN 50103		%	-	Dok 10173711	Tab.IV	Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Checked	02.11.2012	Milles	
Field	D5	D5	%	%	material		c	%	C-D/1-3	-	Tab.		Surface finish DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.:	10004665	
Date/Name	29.03.1999 Jab.		25.10.1999 Jab.		05.07.2000 Jab.			22.05.2003 Su?	02.06.2006 Sch?nberger	06 01 2011 H6	30.10.2012 Kron		Replaces:					Material No.:		
Chg. No.	505713		507842		510280			528875	550632	585449	600302									
Rev.	1		2		3			4	5	6	7		STABILUS							