

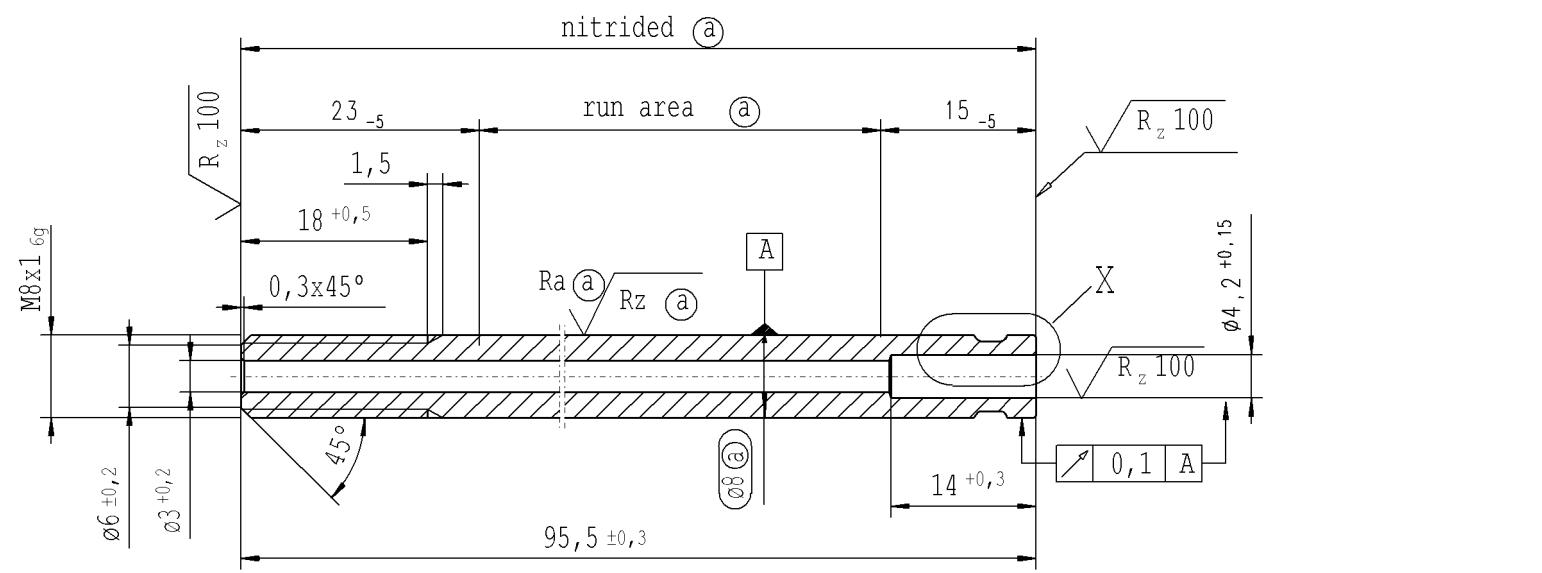
The print-out is not subject to the modification service.

Intended for internal and supplier use

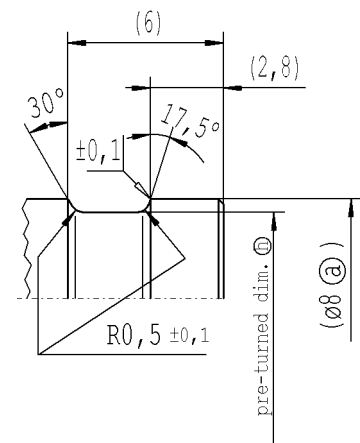
Ident. Doc.: L10

- Ⓐ piston rod processing per STAB-Spec. 10028959 tab.I
- ⓗ knurl-profile manufactured with knurl roll DIN 82 - RAA 0,5

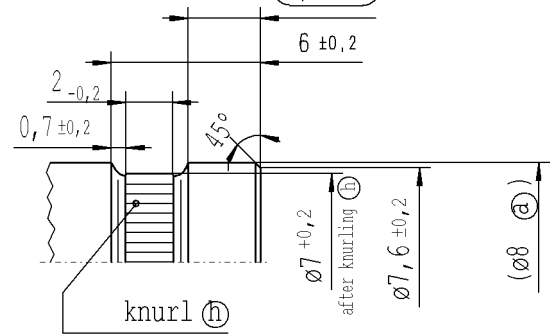
100% cleanliness of through hole



X 5:1
before knurling

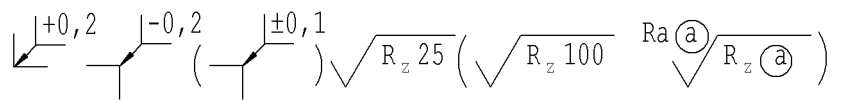


X 5:1
after knurling



Control dimension!
100 % visual checking

RELEASE
for supplier
company Zhang Shi
12.06.2014 Schilz A.
(date / signature)



AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted		Material:	All dimensions are in mm		Identification of important characteristics		Drawn by	Date	Name
new	INITIAL RELEASE		marking groove removed					1.1193	S45C JISG 4051	Scale:	2:1	Dimensions without tolerances		16.07.2013	Hein	Klinkner
old	-		-					Edge tolerances acc. to DIN ISO 13715		(Original DIN A3)		DIN ISO 2768-mK		Checked	12.06.2014	
Field	-		-					Surface finish	DIN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.						
Date/Name	16.07.2013 Hein		12.06.2014 Hein					Replaces:		Document No.:		10152217				
Chg. No.	-		614235							Material No.:		324338				
Rev.	0		1						STABILUS	PISTON ROD						