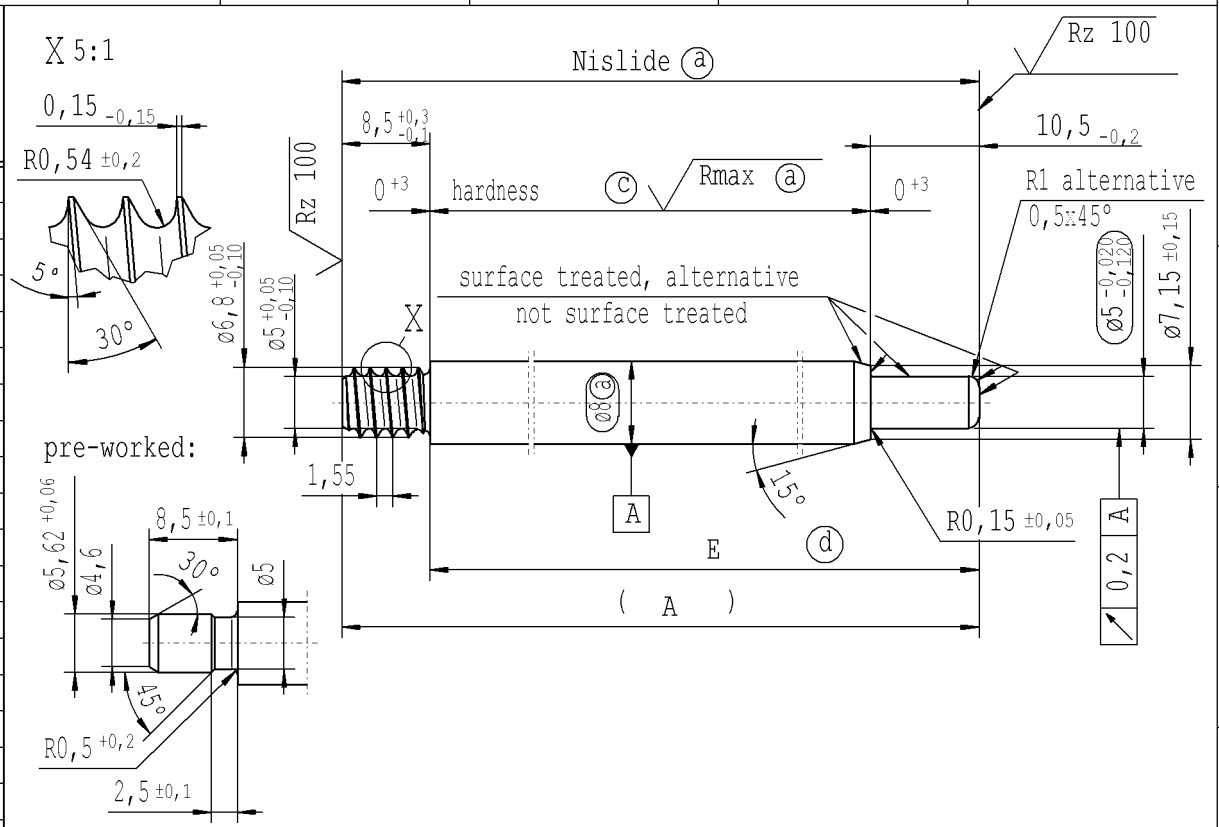
CONFIDENTIAL! Intended for internal use only

EN

supp. No.	material no. surface treatment processing acc. to STAB-Spec. 10006248 Tab. IV	table V Nislide light	10006248 Tab. X	10028959 Tab.I China pay part	A overall length	E length without endfitting stud	Rifa
218	217754		217754	217754	181.5	173.0	
219	218710		218710	218710	178.0	169.5	
X	XXXXX		XXXXX	XXXX	333	324.5	
X	XXXXX		XXXXX	XXXX	159	150.5	



Production Stabilus

ⓐ piston rod processing acc. to STAB-Spec. 10006248

ⓒ RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508);

ⓓ tolerances: $^{+0,2}_{-0,1}$ after turning; ±0,3 after straightening; ±0,3 after nisliding

Pay part China acc.separate Supplier drawing	
Zhang Shi product family: 2008/0028 approved lengths: 100-600 mm	Rifa ** product family: 2014/0542 approved lengths: 100-600 mm

* only Tab. IV

+0,2 -0,2

Rz 25 (Rz 100 Rmax ⓐ)

Environmental protection acc. to STAB-Spec. 10005649

sheet 8 of 8

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO:
new	-	column Tab. V added	UN	Text:...Rifa	2014/0542	approved lengths: 100-600mm
old	TEC 006/08	-	305460;311913	-	-	approved lengths: 100-450mm
Field	C3-4	table	Pos.201;202	B-C/1-4	B-C/1-2	B/2
Date/Name	03.09.2013 Kron	01.10.2013 Kron	03.07.2014 Höfer	27.10.2014 Höfer	07.11.2014 Höfer	24.11.2015 Hein
Chg. No.	605542	607210	614772	618028	618355	630576
Rev.	9	10	11	12	13	14

CAD created document; handwritten changes not permitted

Material: mat.no. 010731

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

PISTON ROD

	Date	Name
Drawn by	05.12.2007	Höfer
Checked	25.11.2015	Klinkner

Document No.: 10151065

Material No.:

Ident. Doc.:

Erstelldatum: 17/12/2015 - 14:0