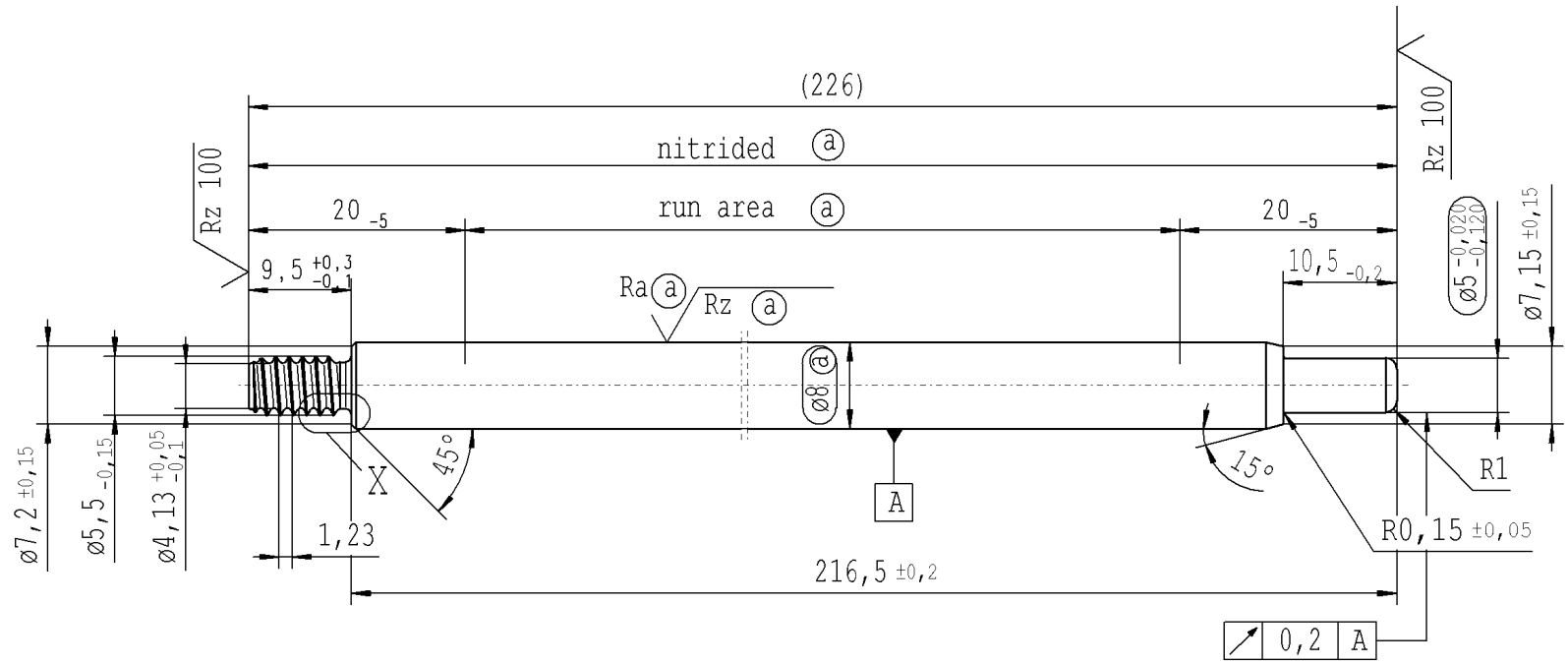


The print-out is not subject to the modification service.

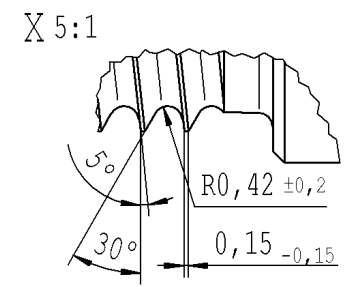
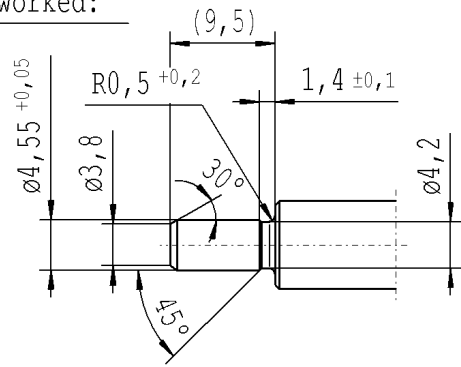
Intended for internal and supplier use

EN

Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



pre-worked:



$\sqrt{Rz\ 25}$  ( $\sqrt{Rz\ 100}$   $\sqrt{Ra\ (a)}$   $\sqrt{Rz\ (a)}$ )  $\sqrt{+0,2}$   $\sqrt{-0,2}$

**RELEASE**  
 for supplier  
 company Zhang Shi  
 12.06.2015 Schilz A.  
 (date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: L58

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		R1				
old	-		0,5x45°				
Field	-		D-E/1-2				
Date/Name	23.05.2011 K.Marx		11.06.2015 Hein				
Chg. No.	588991		624058				
Rev.	0		1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to:	DIN ISO 13715
Surface finish:	DIN EN ISO 1302
Replaces:	
<b>STABILUS</b>	

All dimensions are in mm	Identification of important characteristics
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK
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<b>PISTON ROD</b>	

Drawn by	Date	Name
Checked		
Document No.:	10151066	
Material No.:	460320	