

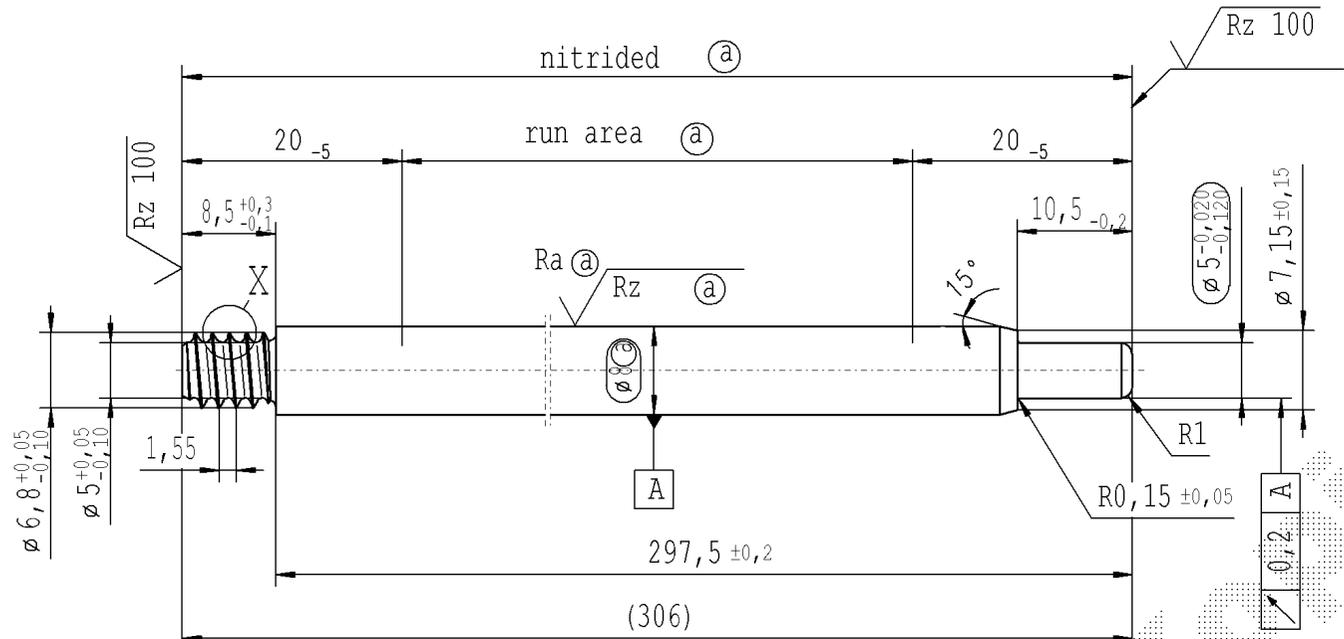
The print-out is not subject to the modification service.

Intended for internal and supplier use

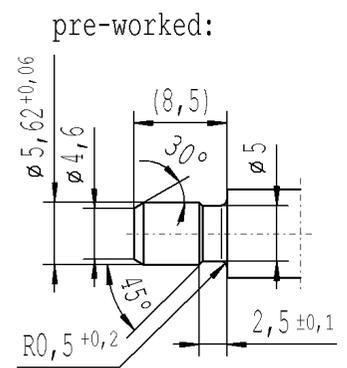
EN

Ident. Doc.: L190

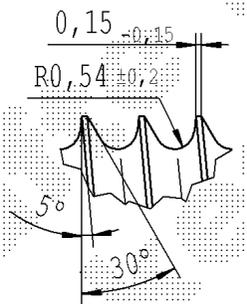
Ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
16.07.2015 Schilz A.
(date / signature)



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra \sqrt{Rz}) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10027892

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted
new	INITIAL RELEASE		R1				
old	-		0,5x45°				
Field	-		E/2				
Date/Name	28.05.2013 Kron		15.07.2015 Hein				
Chg. No.	603781		624057				
Rev.	0		1				

Material:	1.1193 S45C JISG 4051
Edge tolerances acc. to DIN ISO 13715	
Surface finish acc. to DIN EN ISO 1302	
Replaces:	
STABILUS	

All dimensions are in mm	Identification of important characteristics	Drawn by	Date	Name
Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked	15.07.2015	Klinkner
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		Material No.:	402968	
		PISTON ROD		

Date	15.07.2015
Name	Klinkner
Document No.:	10151065
Material No.:	402968