

Ident. Doc.: L02

<p>② piston rod processing per STAB-Spec. 10028959, table 1</p>						
<p>nitrited ②</p> <p>run area ②</p> <p>Rz 100</p> <p>Ra ② Rz ②</p> <p>45°</p> <p>150 ± 0,2</p> <p>Ø 8,2</p> <p>Rz 100</p> <p>20 -5</p> <p>10,5 -0,2</p> <p>Ø 5 -0,020 -0,120</p> <p>Ø 9,15 ± 0,15</p> <p>R0,15 ± 0,05</p> <p>R1</p> <p>0,2 A</p> <p>Rz 25 ( Rz 100 Ra ② Rz ② )</p> <p>+0,2 -0,2</p>						
<p>Material: 1.1193</p> <p>S45C JISG 4051</p> <p>Edge tolerances acc. to DIN ISO 13715</p> <p>Surface finish DIN ISO 1302</p> <p>Replaces:</p> <p>STABILUS</p> <p>Environmental protection acc. to STAB-Spec. 10005649</p> <p>All dimensions are in mm</p> <p>Scale: (Original DIN A3) 2:1</p> <p>Identification of important characteristics</p> <p>Dimensions without tolerances DIN ISO 2768 mS</p> <p>Documentation by: 15.01.2016 Höfer</p> <p>Checked: 15.01.2016 Hilles</p> <p>Documentation No.: 10151837</p> <p>Material No.: 314788</p>						
<p>DF: X</p> <p>EN: X</p> <p>ES:</p> <p>IT:</p> <p>PR:</p> <p>FR:</p> <p>RO:</p>	<p>INITIAL RELEASE</p>	<p>CAD created document, handwritten changes not permitted</p>	<p>Material: 1.1193</p> <p>S45C JISG 4051</p> <p>Edge tolerances acc. to DIN ISO 13715</p> <p>Surface finish DIN ISO 1302</p> <p>Replaces:</p>	<p>STABILUS</p>	<p>PISTON ROD</p>	<p>Material No.: 314788</p>

**RELEASE**  
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company Zhang Shi  
15.01.2016 Schilz A.  
(date / signature)