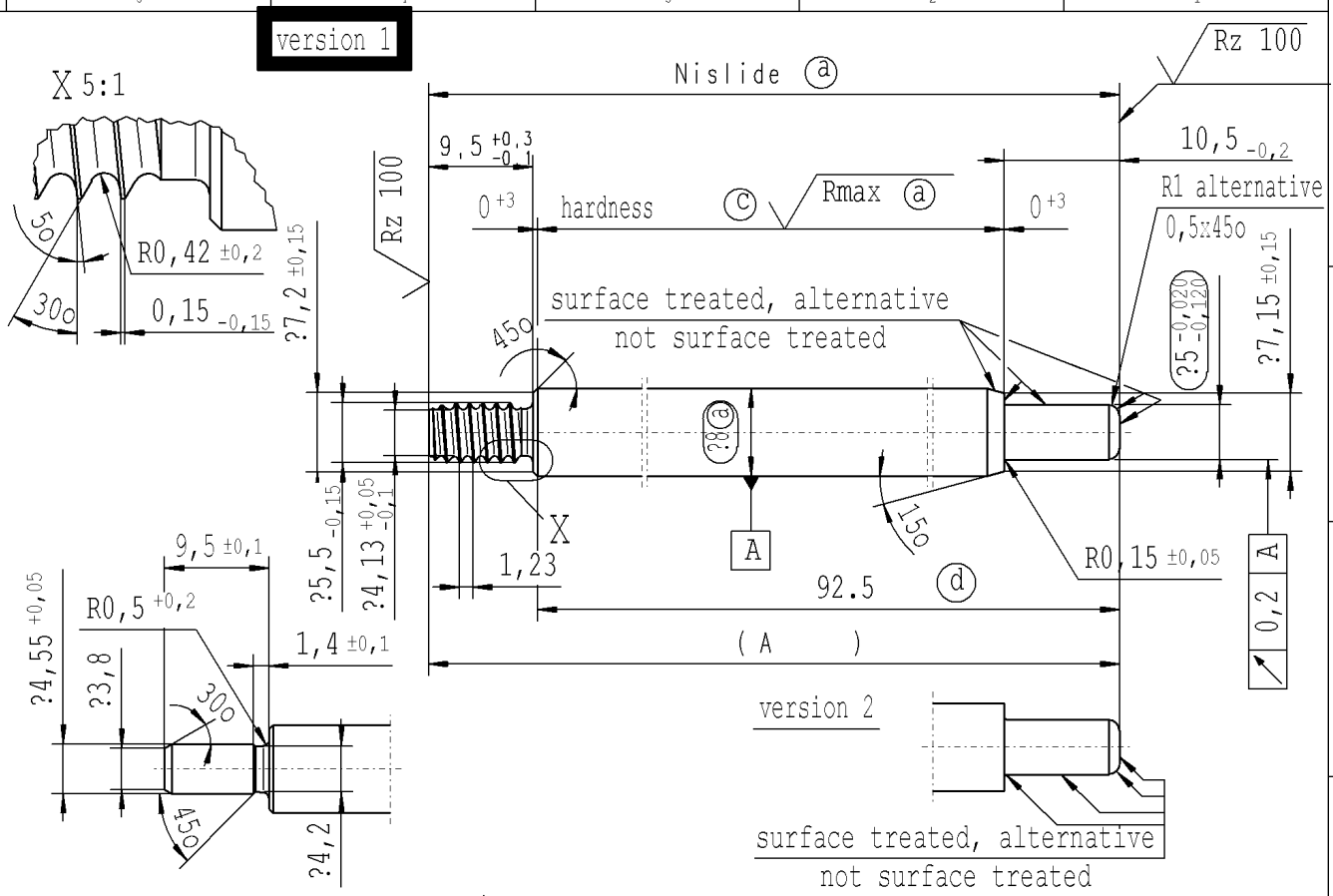


CONFIDENTIAL!
Intended for internal use only

| supp. No. | material no. | | | A | E | F |
|-----------|---|-----------------|--------------------------------|----------------|--------------------------------|---------|
| | surface treatment processing acc. to STAB-Spec. | | | overall length | length without endfitting stud | version |
| | 10006248 Tab. IV | 10006248 Tab. X | 10028959 Tab. I China pay part | | | |
| 64 | 456976 | 456976 | 456976 | 372.0 | 362.5 | 1 |
| 65 | | 496172 | 496172 | 223.0 | 213.5 | 1 |
| 66 | | 460323 | 460323 | 306.0 | 296.5 | 1 |
| 67 | 183084 | | 183084 | 198.0 | 188.5 | 1 |
| 68 | 328874 | 328874 | 328874 | 327.0 | 317.5 | 1 |
| 69 | 539433 | 539433 | 539433 | 339.0 | 329.5 | 1 |
| 70 | | 297088 | 297088 | 201.0 | 191.5 | 1 |
| 71 | 333655 | 333655 | 333655 | 132.5 | 123.0 | 1 |
| 72 | | 333894 | 333894 | 246.0 | 236.5 | 1 |
| 73 | 364009 | 364009 | 364009 | 291.0 | 281.5 | 1 |
| 74 | 754298 | | 754298 | 219.0 | 209.5 | 1 |
| 75 | 960316 | | 960316 | 261.0 | 251.5 | 1 |
| 76 | 626434 | 626434 | 626434 | 276.0 | 266.5 | 1 |
| 77 | 859698 | 859698 | 859698 | 340.5 | 331.0 | 1 |
| 78 | 484232 | 484232 | 484232 | 258.0 | 248.5 | 1 |
| 79 | 500962 | 500962 | 500962 | 234.0 | 224.5 | 1 |
| 80 | 201257 | 201257 | 201257 | 192.0 | 182.5 | 1 |
| 81 | 135533 | 135533 | 135533 | 168.0 | 158.5 | 1 |
| 82 | 611382 | 611382 | 611382 | 177.0 | 167.5 | 1 |
| 83 | 077935 | 077935 | 077935 | 159.5 | 150.0 | 1 |
| 84 | 088451 | 088451 | 088451 | 165.5 | 156.0 | 1 |
| 85 | 147486 | 147486 | 147486 | 114.0 | 104.5 | 1 |
| 86 | 440263 | 440263 | 440263 | 102.0 | 92.5 | 1 |
| 87 | 440502 | 440502 | 440502 | 300.0 | 290.5 | 1 |
| 88 | 440741 | 440741 | 440741 | 402.0 | 392.5 | 1 |
| 89 | 450779 | 450779 | 450779 | 501.0 | 491.5 | 1 |
| 90 | 451018 | 451018 | 451018 | 600.0 | 590.5 | 1 |
| 91 | 265076 | 265076 | 265076 | 249.0 | 239.5 | 1 |
| 92 | 345619 | 345619 | 345619 | 429.0 | 419.5 | 1 |



Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding

Pay part China acc separate Supplier-drawing

for pay part China product family: 2008/0032 approved lengths: 100-600 mm

Environmental protection acc. to STAB-Spec. 10005649

Identification of important characteristics: Dimensions without tolerances DIN ISO 2768-mK

Scale: (Original DIN A3) 2:1

Material: mat.no. 010731

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS PISTON ROD

sheet 3 of 3

Ident. Doc.:
Date: 19/12/2016 - 14:11

| | | | | | | | | | | | | | | | | |
|-----------|-----------------------------|-----|-----|------------------------|-----|-----------------------------|--|-----------------------------|---------------------------------------|------------------------------|--------------------------|---|---|------------------------|---------------------|------|
| DE: X | EN: X | ES: | IT: | PR: X | FR: | RO: | CAD created document handwritten changes not permitted | | | Material: | All dimensions are in mm | | Identification of important characteristics | | Date | Name |
| new | Pos.027/.028/.029/.030/.031 | | | R1 alternative 0,5x450 | | approved lengths:100-450 mm | split column Tab. IV+X | approved lengths: 100-600mm | mat.no. 010731 | Scale: (Original DIN A3) 2:1 | | Dimensions without tolerances DIN ISO 2768-mK | | Drawn by | 05.12.2007 H?fer | |
| old | SN 10001097/10151066 | | | 0,5x450 | | approved lengths:100-400 mm | - | approved lengths: 100-450mm | Edge tolerances acc. to DIN ISO 13715 | | | | | Checked | 25.11.2015 Klinkner | |
| Field | Table | | | F/1 | | B/2-3 | A-F/7-8 | B/2 | Surface finish DIN EN ISO 1302 | | | | | Document No.: 10151066 | | |
| Date/Name | 11.08.2008 H?fer | | | 23.04.2009 Hein | | 10.05.2010 Hein | 07.07.2010 Hein | 24.11.2015 Hein | Replaces: | | | | | Material No.: | | |
| Chg. No. | 567276 | | | 571420 | | 579967 | 581379 | 630576 | | | | | | | | |
| Rev. | 4 | | | 5 | | 6 | 7 | 8 | STABILUS | | | | | | | |