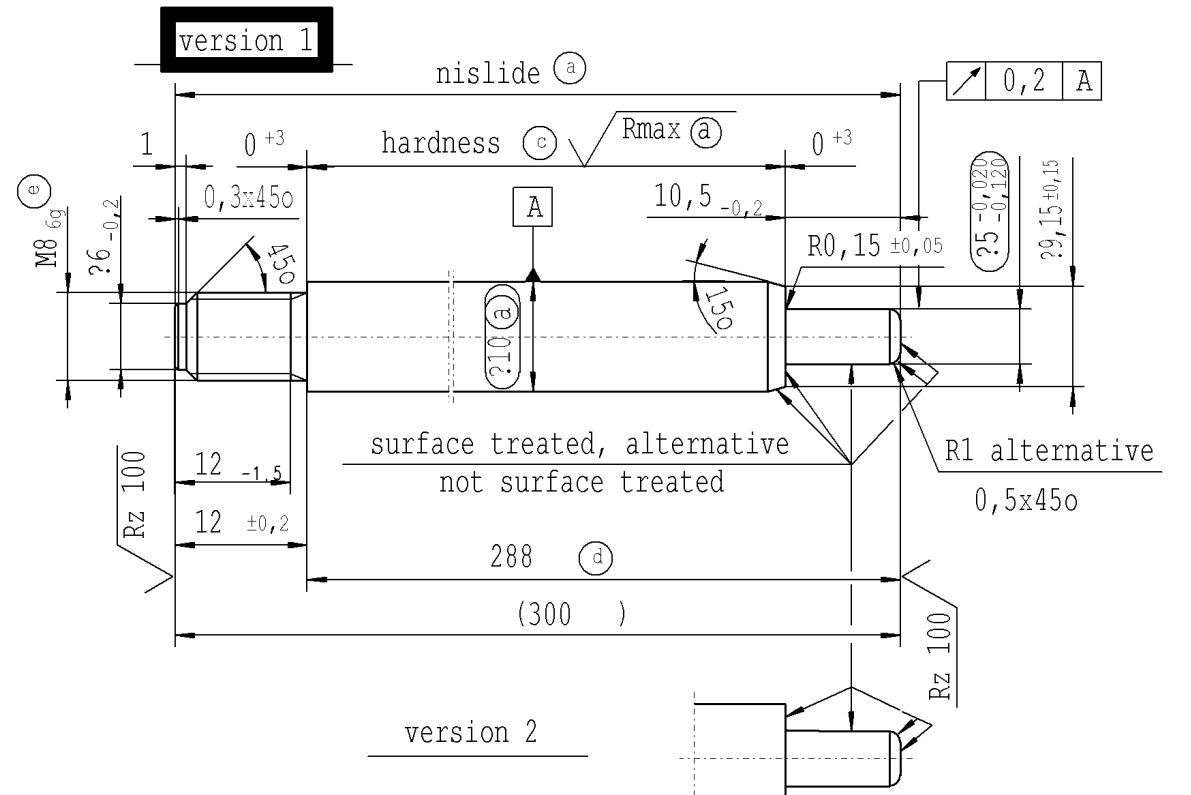


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Intended for internal use only

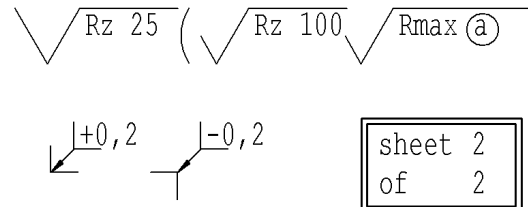
supp. No.	material no.			A	B	E	F
	surface treatment processing acc. STAB-Spec.			overall length	thread length	length without end-fitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part				
20		895778	895778	279	10	269	1
21		896734	896734	315	10	305	1
22		999265	999265	270	10	260	1
23		881933	881933	492	10	482	1
24	291843	291843	291843	357	10	347	1
25	426879	426879	426879	102	10	92	1
26	427118	427118	427118	501	10	491	1
27	427596	427596	427596	102	12	90	1
28	427835	427835	427835	300	12	288	1
29	428074	428074	428074	501	12	489	1
30	159677	159677	159677	255	10	245	1
31	160872	160872	160872	249	10	239	1
32	323870	323870	323870	384	12	372	1



(a) piston rod processing per STAB-Spec. 10006248  
 (c) RHT 0,4..0,7 mm before grinding > 68 HRA (per DIN ISO 6508)  
 (d) tolerance +0,2/-0,1 after turning, +0,3 after straightening, +0,3 after nisliding  
 (e) threaded stud rough-turned dim.  $\varnothing 7,14_{-0,06}$ , thread roll tolerance 6e, thread tolerances acc. to DIN ISO 965-3

for pay part China product family: 2009/0680  
 approved lengths: 100-600 mm  
 approved lengths threaded: 8-25 mm

Pay part China acc separate Supplier-drawing



sheet 2 of 2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted	Material: mat. no. 010715	All dimensions are in mm	Identification of important characteristics	Drawn by: 28.09.2009 K.Marx	Date: 07.07.2010	Name: Milles
new	INITIAL RELEASE	product family:2009/0680	approved lengths:100-600mm	approved l. threaded:8-25mm	Table X completed			Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked: 07.07.2010		
old	-							Surface finish DIN EN ISO 1302					
Field	-				B-C/3-4		A-F/7-8	Replaces:					
Date/Name	28.09.2009 K.Marx			03.12.2009 Hein			07.07.2010 H?fer						Document No.: 10166619
Chg. No.	-			577265			581405						Material No.:
Rev.	0			1			2	<b>STABILUS</b>	<b>PISTON ROD</b>				