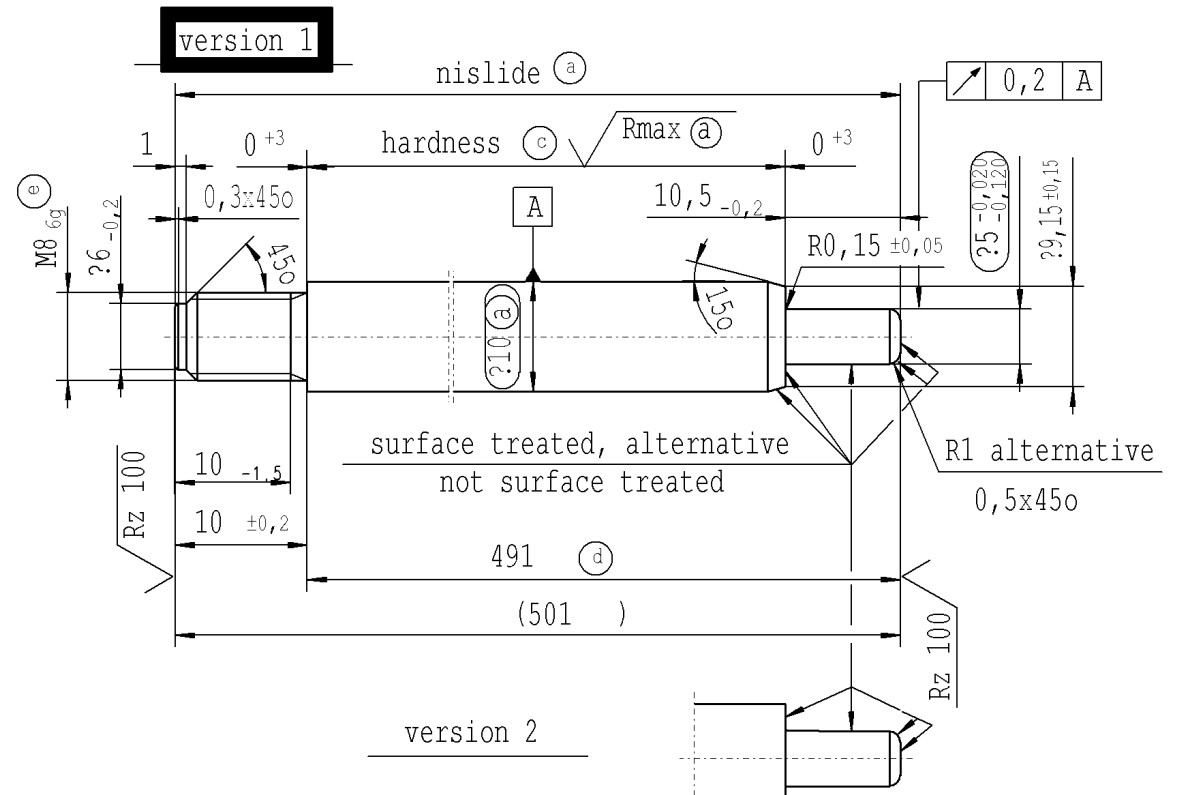


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Intended for internal use only

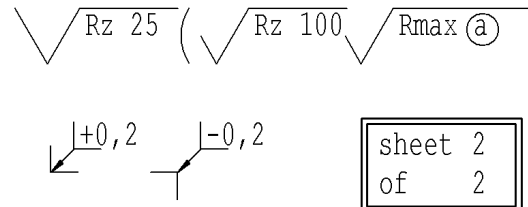
supp. No.	material no.			A	B	E	F
	surface treatment processing acc. STAB-Spec.			overall length	thread length	length without end-fitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part				
20		895778	895778	279	10	269	1
21		896734	896734	315	10	305	1
22		999265	999265	270	10	260	1
23		881933	881933	492	10	482	1
24	291843	291843	291843	357	10	347	1
25	426879	426879	426879	102	10	92	1
26	427118	427118	427118	501	10	491	1
27	427596	427596	427596	102	12	90	1
28	427835	427835	427835	300	12	288	1
29	428074	428074	428074	501	12	489	1
30	159677	159677	159677	255	10	245	1
31	160872	160872	160872	249	10	239	1
32	323870	323870	323870	384	12	372	1



(a) piston rod processing per STAB-Spec. 10006248
 (c) RHT 0,4..0,7 mm before grinding > 68 HRA (per DIN ISO 6508)
 (d) tolerance +0,2/-0,1 after turning, +0,3 after straightening, +0,3 after nisliding
 (e) threaded stud rough-turned dim. $\varnothing 7,14_{-0,06}$, thread roll tolerance 6e, thread tolerances acc. to DIN ISO 965-3

for pay part China product family: 2009/0680
 approved lengths: 100-600 mm
 approved lengths threaded: 8-25 mm

Pay part China acc separate Supplier-drawing



sheet 2 of 2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted	Material: mat. no. 010715	All dimensions are in mm	Identification of important characteristics	Drawn by: 28.09.2009 K.Marx	Date: 07.07.2010	Name: Milles
new	INITIAL RELEASE	product family:2009/0680	approved lengths:100-600mm	approved l. threaded:8-25mm	Table X completed			Edge tolerances acc. to DIN ISO 13715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Checked: 07.07.2010		
old	-							Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.: 10166619	
Field	-				B-C/3-4		A-F/7-8	Replaces:	STABILUS PISTON ROD			Material No.:	
Date/Name	28.09.2009 K.Marx		03.12.2009 Hein			07.07.2010 H?fer							
Chg. No.	-		577265			581405							
Rev.	0		1			2							