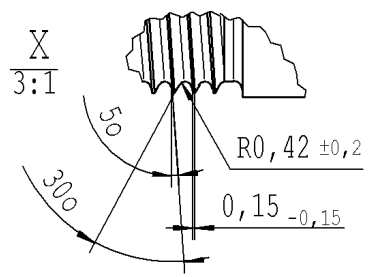
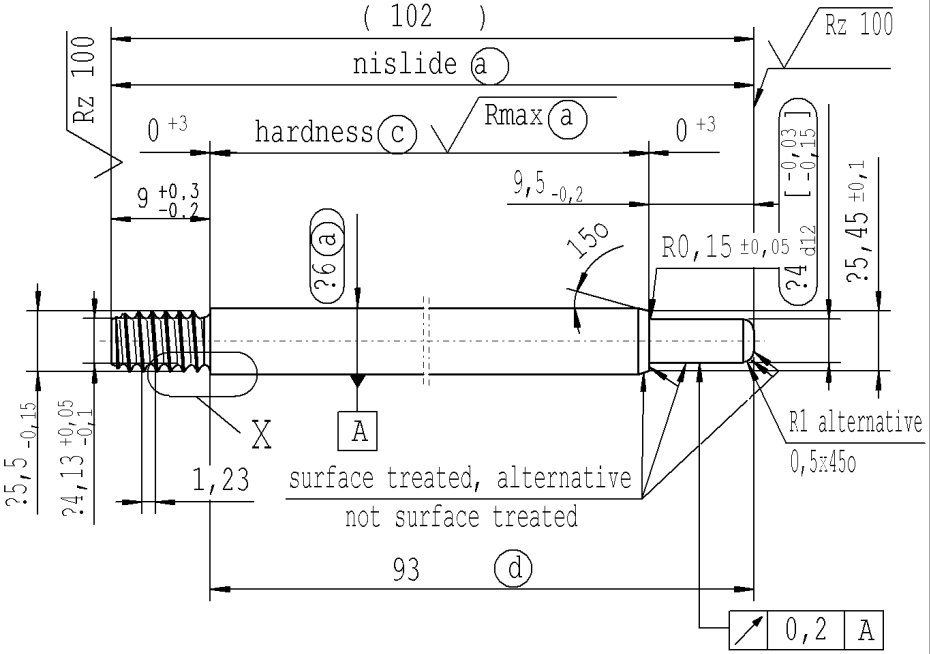
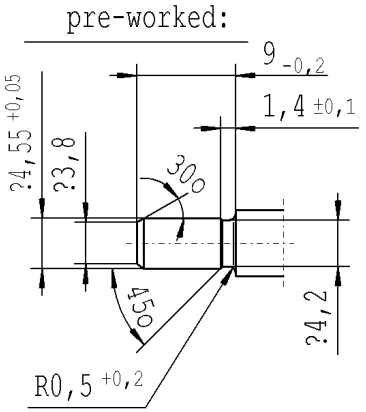
CONFIDENTIAL!
Intended for internal use only

EN

supp. No.	material no. surface treatment processing acc. to STAB-Spec. 10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part	A overall length	E length without endfitting stud
1	826004		826004	192	183
2	439546		439546	102	93
3	449823		449823	300	291
4	450062		450062	501	492







Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: $^{+0,2}_{-0,1}$ after turning
±0,2 after straightening
±0,2 after nisliding

for pay part China
product family:
2015/0140
approved
lengths:
80-600 mm

Pay part China
acc separate
Supplier-
drawing

+0,2 -0,2

√Rz 25 (√Rz 100 √Rmax a)

sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

	DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted
new	INITIAL RELEASE		product family: 2015/0140					approved lengths: 80-600mm
old	-		-					approved lengths: 80-200mm
Field	-		-					B/3-4
Date/Name	08.01.2015 H?fer		24.02.2015 Hein					24.11.2015 Hein
Chg. No.	-		621556					630576
Rev.	0		1					2

Material: mat.no. 010707

Edge tolerances acc. to DIN ISO 13715

Surface finish DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Identification of important characteristics

Scale: (Original DIN A3) 2:1

Dimensions without tolerances DIN ISO 2768 mK

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	Date	Name
Drawn by	08.01.2015	H?fer
Checked	25.11.2015	Klinkner

Document No.: 10218547

Material No.:

PISTON ROD

Ident. Doc.:

Bestelldatum: 14/1/2016 - 8:34

***** Printdate: 2016/1/20 / 9:33:29 ***** print not scaled *****

PRINTER : YBAO DOK-NR.:10218547