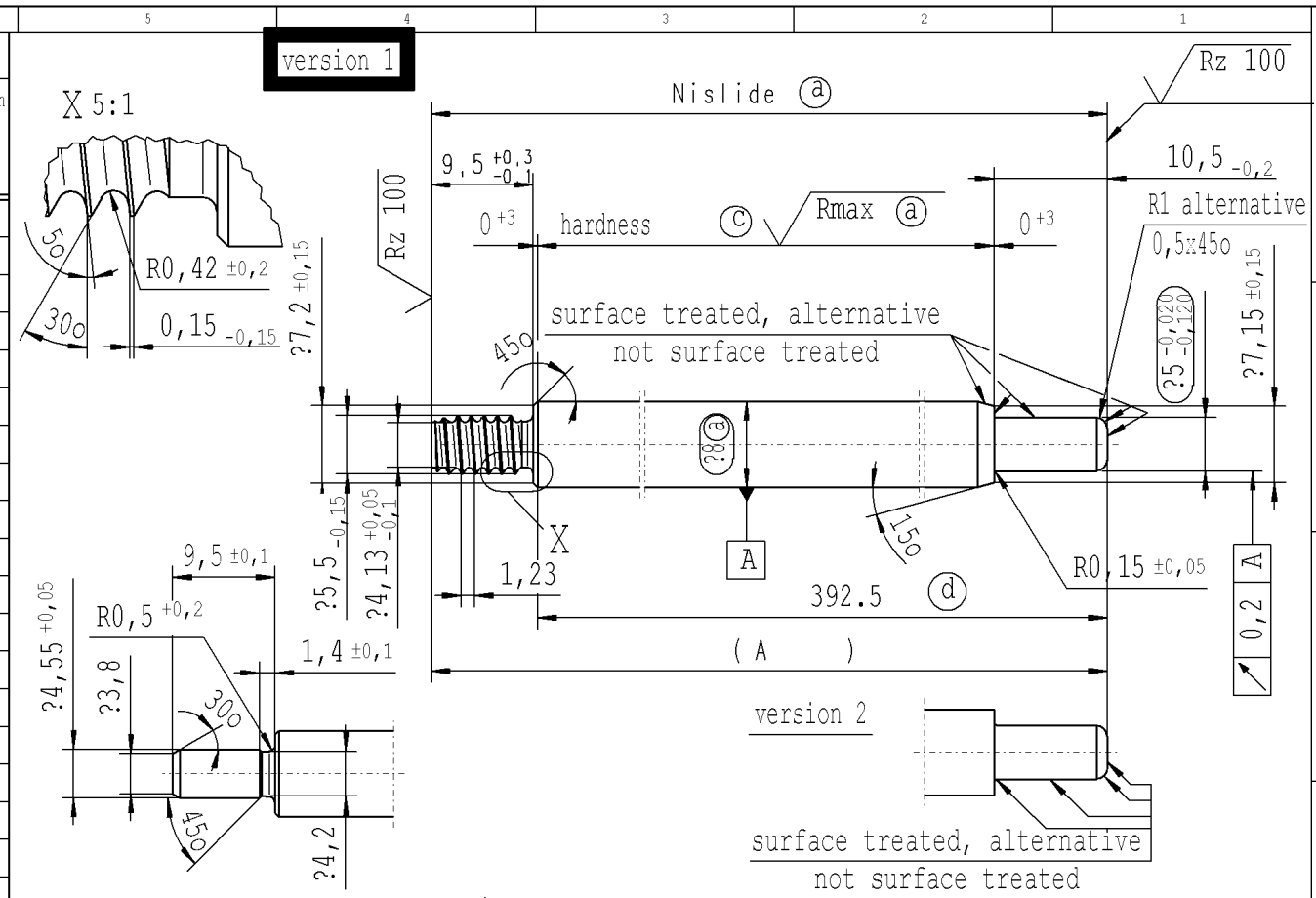


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.			A	E	F
	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part			
64	456976	456976	456976	372.0	362.5	1
65		496172	496172	223.0	213.5	1
66		460323	460323	306.0	296.5	1
67	183084		183084	198.0	188.5	1
68	328874	328874	328874	327.0	317.5	1
69	539433	539433	539433	339.0	329.5	1
70		297088	297088	201.0	191.5	1
71	333655	333655	333655	132.5	123.0	1
72		333894	333894	246.0	236.5	1
73	364009	364009	364009	291.0	281.5	1
74	754298		754298	219.0	209.5	1
75	960316		960316	261.0	251.5	1
76	626434	626434	626434	276.0	266.5	1
77	859698	859698	859698	340.5	331.0	1
78	484232	484232	484232	258.0	248.5	1
79	500962	500962	500962	234.0	224.5	1
80	201257	201257	201257	192.0	182.5	1
81	135533	135533	135533	168.0	158.5	1
82	611382	611382	611382	177.0	167.5	1
83	077935	077935	077935	159.5	150.0	1
84	088451	088451	088451	165.5	156.0	1
85	147486	147486	147486	114.0	104.5	1
86	440263	440263	440263	102.0	92.5	1
87	440502	440502	440502	300.0	290.5	1
88	440741	440741	440741	402.0	392.5	1
89	450779	450779	450779	501.0	491.5	1
90	451018	451018	451018	600.0	590.5	1
91	265076	265076	265076	249.0	239.5	1
92	345619	345619	345619	429.0	419.5	1



Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$ after turning
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after straightening
 $\begin{matrix} +0,3 \\ -0,3 \end{matrix}$ after nisliding

Pay part China acc separate Supplier-drawing

for pay part China product family: 2008/0032 approved lengths: 100-600 mm

√Rz 25 (√Rz 100 √Rmax (a))

sheet 3 of 3

DE: X	EN: X	ES:	IT:	PR: X	FR:	RO:	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics		Date	Name
new	Pos.027/.028/.029/.030/.031			R1 alternative 0,5x450		approved lengths:100-400 mm	split column Tab. IV+X	approved lengths: 100-600mm	mat.no. 010731	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Drawn by	05.12.2007	H?fer	
old	SN 10001097/10151066			0,5x450		approved lengths:100-400 mm	-	approved lengths: 100-450mm	Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:	10151066			
Field	Table			F/1		B/2-3	A-F/7-8	B/2	Surface finish DIN EN ISO 1302	Replaces:		Material No.:	PISTON ROD			
Date/Name	11.08.2008 H?fer			23.04.2009 Hein		10.05.2010 Hein		07.07.2010 Hein	24.11.2015 Hein	STABILUS						
Chg. No.	567276			571420		579967		581379	630576							
Rev.	4			5		6		7	8							