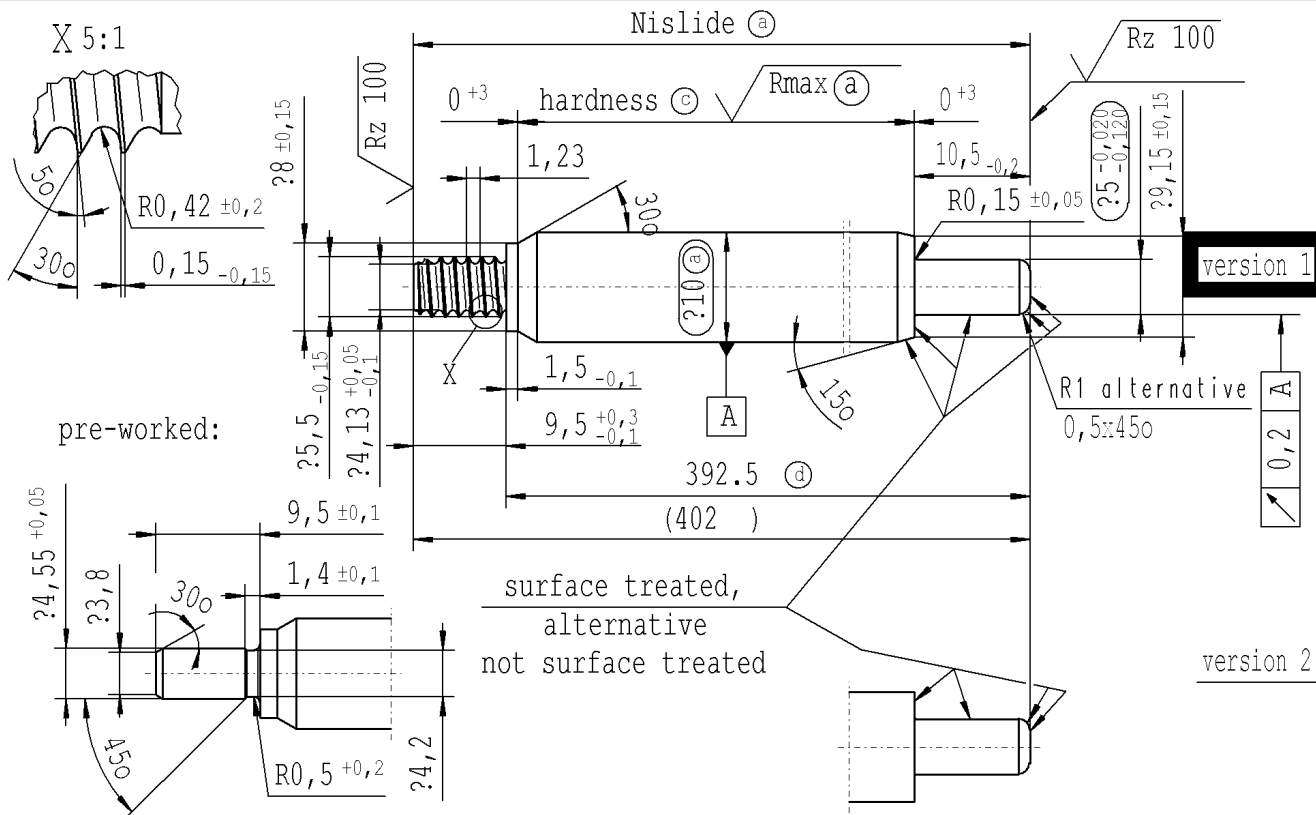


	8		7		6		
	supp.	material no.			A	E	F
	No.	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
F		10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part			
	1	240205	240205	240205	201	191.5	1
	2	483509	483509	483509	303	293.5	1
	3	425445	425445	425445	102	92.5	1
	4	425684	425684	425684	300	290.5	1
	5	426162	426162	426162	402	392.5	1
E	6	426401	426401	426401	501	491.5	1
	7	426640	426640	426640	600	590.5	1
D							
C							
B							
A							



Production Stabilus

- a) piston rod processing acc. to STAB-Spec. 10006248
- c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)
- d) tolerances: $+0,2_{-0,1}$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

Pay part China
acc separate
Supplier-
drawing

for pay part China
product family:
2012/0337
approved lengths:
100 - 600 mm

* only Tab. IV

sheet	1
of	1

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted	Material: mat.no. 010715 Edge tolerances acc. to DIN ISO 13715 Surface finish DIN EN ISO 1302 Replaces: STABILUS	All dimensions are in mm	 Identification of important characteristics		Date	Name
new	INITIAL RELEASE		product family: 2012/0337, approved lengths: 100-600mm						Scale: 2:1 (Original DIN A3)	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	26.04.2012	Geisbüsch
old	-		-								Checked	30.05.2012	Klinkner
Field	-		B-C/1-3						We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.	Document No.:	10188940		
Date/Name	26.04.2012 Geisbüsch		30.05.2012 Hein								Material No.:		
Chg. No.	-		597157										
Rev.	0		1										