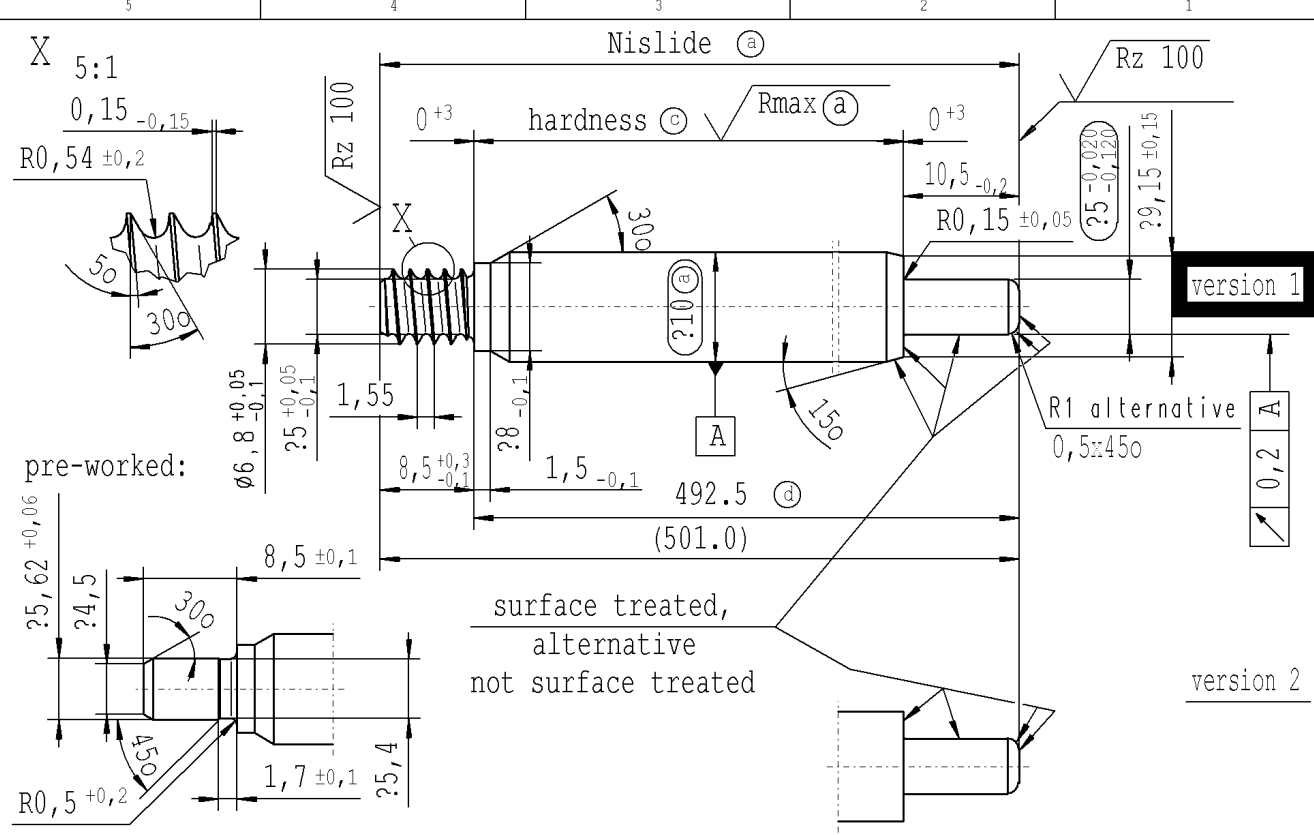


CONFIDENTIAL!  
Intended for internal use only

supp. No.	material no.			A	E	F
	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part			
35	084147	084147	084147	216.0	207.5	1
36	913238	913238	913238	300.0	291.5	1
37	914433	914433	914433	201.0	192.5	1
38	974900	974900	974900	261.0	252.5	1
39	999517	999517	999517	262.5	254.0	1
40		079129	079129	231.0	222.5	1
41	908937	908937	908937	354.0	345.5	1
42	084388	084388	084388	204.0	195.5	1
43	848710	848710	848710	186.0	177.5	1
44	338924	338924	338924	228.0	219.5	1
45	423533	423533	423533	102.0	93.5	1
46	424011	424011	424011	402.0	393.5	1
47	424250	424250	424250	501.0	492.5	1
48	424489	424489	424489	600.0	591.5	1
49	216559	216559	216559	240.0	231.5	1
50	243805	243805	243805	351.0	342.5	1
51	275114	275114	275114	357.0	348.5	1
52	290649	290649	290649	150.0	141.5	1
53	330801	330801	330801	249.5	241.0	1
54	336298	336298	336298	249.0	240.5	1
55	344185	344185	344185	303.0	294.5	1



**Production Stabilus**      Pay part China acc separate Supplier-drawing      for pay part China product family: 2008/0024 approved lengths: 100-600 mm

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, > 68 HRA (acc. to DIN ISO 6508)

(d) tolerances:  $\begin{matrix} +0,2 \\ -0,1 \end{matrix}$  after turning  
 $\begin{matrix} +0,3 \\ -0,2 \end{matrix}$  after straightening  
 $\begin{matrix} +0,3 \\ -0,2 \end{matrix}$  after nisliding

\* only Tab. IV       $\sqrt{Rz 25}$  (  $\sqrt{Rz 100}$   $\sqrt{Rmax (a)}$  )

Ident. Doc.:  
Printdate: 2016/1/20 / 9:55:40 \*\*\*\*\* print not scaled \*\*\*\*\*

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics		Date	Name
new	Version 2	text: product family ...			$25^{+0,05}_{-0,1}$	approved lengths:100-600 mm	R1 alternative 0,5x45o	split column Tab. IV+X	mat.no. 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK		Drawn by	17.12.2007	H?fer	
old	Version 3	- dimension B			$25^{+0,3}$	approved lengths:150-400 mm	0,5x45o	-	Edge tolerances acc. to DIN ISO 13715	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Checked	19.07.2010	Klinkner		
Field	B-D,1-2	B/C 1/2 A-F7			E-F/4	B-C/2-3	E/1-2	A-F/7-8	Surface finish DIN EN ISO 1302	Replaces:		Document No.:		10151520		
Date/Name	11.03.08 H?	15.04.2008 Hein			15.04.2008 Hein	20.01.2009 Hein	18.02.2009 Hein	19.07.2010 Hein	<b>STABILUS</b>		Material No.:					
Chg. No.	564241	564472			565635	570658	571072	581620	<b>PISTON ROD</b>							
Rev.	2	3			4	5	6	7								

sheet 2 of 2