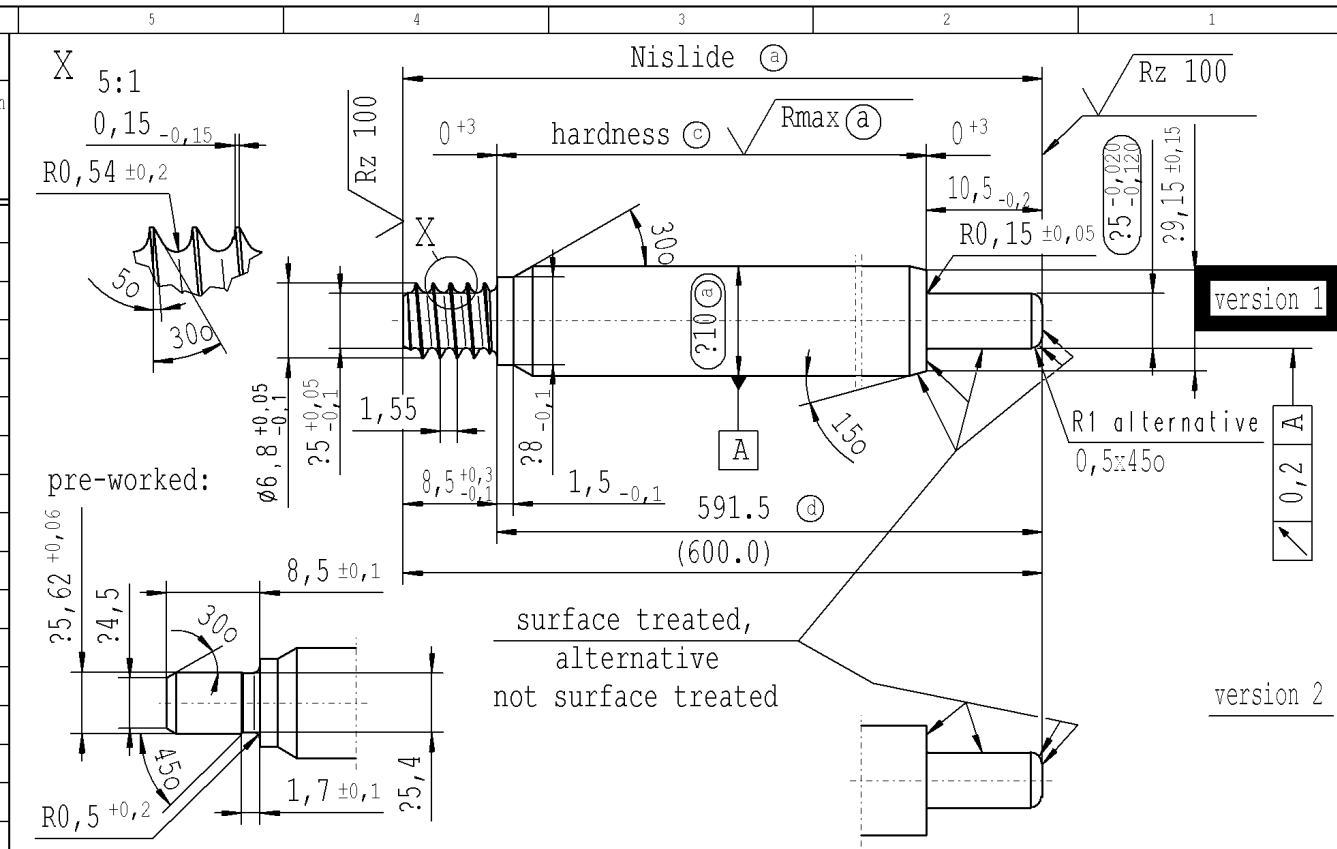


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Ident. Doc.:
Erstelldatum: 19/12/2016 - 13:15

F	supp. No.	material no.			A	E	F
		surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
		10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part			
	35	084147	084147	084147	216.0	207.5	1
	36	913238	913238	913238	300.0	291.5	1
	37	914433	914433	914433	201.0	192.5	1
	38	974900	974900	974900	261.0	252.5	1
	39	999517	999517	999517	262.5	254.0	1
E	40		079129	079129	231.0	222.5	1
	41	908937	908937	908937	354.0	345.5	1
	42	084388	084388	084388	204.0	195.5	1
D	43	848710	848710	848710	186.0	177.5	1
	44	338924	338924	338924	228.0	219.5	1
	45	423533	423533	423533	102.0	93.5	1
	46	424011	424011	424011	402.0	393.5	1
	47	424250	424250	424250	501.0	492.5	1
	48	424489	424489	424489	600.0	591.5	1
C	49	216559	216559	216559	240.0	231.5	1
	50	243805	243805	243805	351.0	342.5	1
	51	275114	275114	275114	357.0	348.5	1
	52	290649	290649	290649	150.0	141.5	1
	53	330801	330801	330801	249.5	241.0	1
	54	336298	336298	336298	249.0	240.5	1
B	55	344185	344185	344185	303.0	294.5	1
A							



Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: +0,2 -0,1 after turning
+0,3 after straightening
+0,3 after nisliding

Pay part China acc separate Supplier-drawing

for pay part China product family: 2008/0024 approved lengths: 100-600 mm

* only Tab. IV

Environmental protection acc. to STAB-Spec. 10005649

sheet 2 of 2

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics	Drawn by	Date	Name
new	Version 2	text: product family ...			25 ±0,05	approved lengths:100-600 mm		R1 alternative 0,5x45o	split column Tab. IV+X	mat.no. 010715	Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK	Checked	17.12.2007	H2fer
old	Version 3	- dimension B			25 ±0,3	approved lengths:150-400 mm		0,5x45o	-	Edge tolerances acc. to DIN ISO 13715						
Field	B-D,1-2	B/C 1/2 A-F7			E-F/4	B-C/2-3		E/1-2	A-F/7-8	Surface finish DIN EN ISO 1302						
Date/Name	11.03.08 H?	15.04.2008 Hein			15.04.2008 Hein	20.01.2009 Hein		18.02.2009 Hein	19.07.2010 Hein	Replaces:						
Chg. No.	564241	564472			565635	570658		571072	581620							
Rev.	2	3			4	5		6	7							

STABILUS

PISTON ROD

Document No.: 10151520

Material No.: