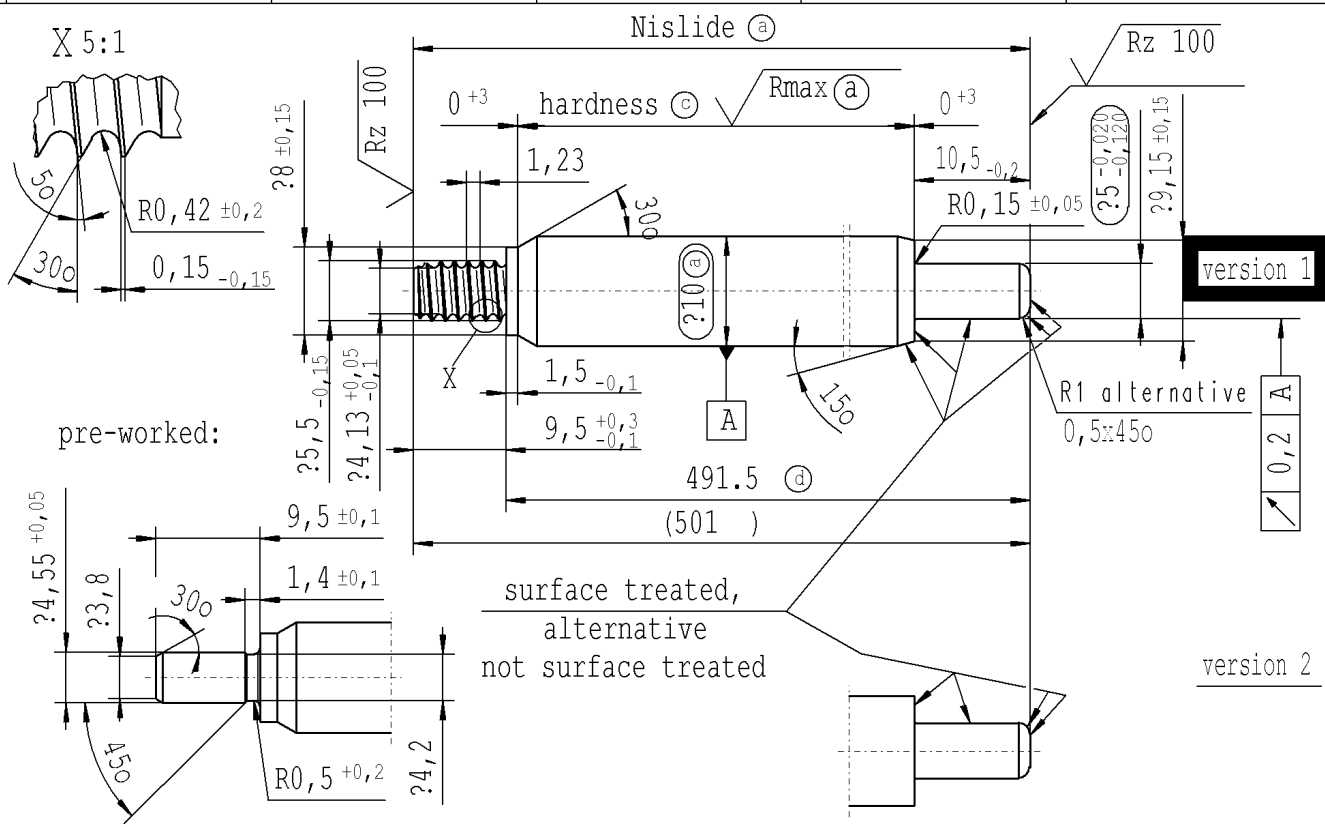


supp. No.	material no.			A	E	F
	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab. I China pay part			
1	240205	240205	240205	201	191.5	1
2	483509	483509	483509	303	293.5	1
3	425445	425445	425445	102	92.5	1
4	425684	425684	425684	300	290.5	1
5	426162	426162	426162	402	392.5	1
6	426401	426401	426401	501	491.5	1
7	426640	426640	426640	600	590.5	1



Production Stabilus

(a) piston rod processing acc. to STAB-Spec. 10006248

(c) RHT 0,4..0,7 mm before grinding, > 68 HRA (acc. to DIN ISO 6508)

(d) tolerances: $\pm 0,2$ after turning
 $\pm 0,3$ after straightening
 $\pm 0,3$ after nisliding

Pay part China acc separate Supplier-drawing

for pay part China product family: 2012/0337 approved lengths: 100 - 600 mm

* only Tab. IV

√ Rz 25 (√ Rz 100 √ Rmax (a))

sheet 1 of 1

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted		Material:	All dimensions are in mm	Identification of important characteristics	Date	Name	
new	INITIAL RELEASE	product family: 2012/0337, approved lengths: 100-600mm						mat.no. 010715	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by	26.04.2012	Geisbüsch	
old	-							Edge tolerances acc. to DIN ISO 13715			Checked	30.05.2012	Klinkner	
Field	-					B-C/1-3		Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.				Document No.:	10188940
Date/Name	26.04.2012 Geisbüsch				30.05.2012 Hein			Replaces:	Environmental protection acc. to STAB-Spec. 10005649				Material No.:	
Chg. No.	-				597157			STABILUS	PISTON ROD					
Rev.	0				1									