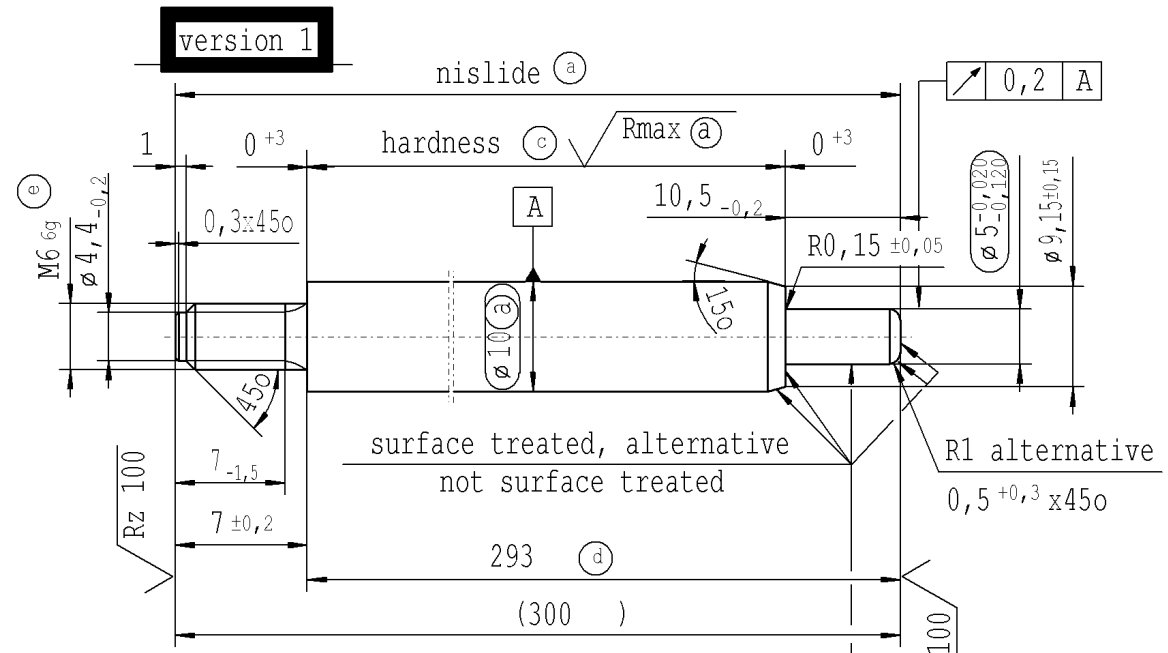


CONFIDENTIAL!
Intended for internal use only

supp. No.	material no.			A	E	F
	surface treatment processing acc. to STAB-Spec.			overall length	length without endfitting stud	version
	10006248 Tab. IV	10006248 Tab. X	10028959 Tab.I China pay part			
1	484223	484223	484223	195	188	1
2	772937	772937	772937	207	200	1
3	642927	642927	642927	102	95	1
4	424728	424728	424728	300	293	1
5	424967	424967	424967	501	494	1
6	320763	320763	320763	87	80	1
7	346097	346097	346097	456	449	1

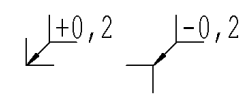


* only Tab. IV

Production Stabilus

- (a) piston rod processing acc. to STAB-Spec. 10006248
- (c) RHT 0,4..0,7 mm before grinding, ≥ 68 HRA (acc. to DIN ISO 6508)
- (d) tolerances: $+0,2$ after turning
 $-0,1$ after straightening
 $+0,3$ after nisliding
- (e) threaded stud rough-turned $\phi 5,29_{-0,06}$
thread roll tolerance 6e
tolerances for metric screw thread

Pay part China acc separate Supplier-drawing	for pay part China product family: 2012/0213 approved lengths: 100-600 mm
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$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Rmax\ (a)}$)

sheet 1
of 1

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document handwritten changes not permitted			Material:	All dimensions are in mm		Identification of important characteristics		Date	Name
new	INITIAL RELEASE	R1 alternative 0,5 $+0,3$ x45o	split column Tab. IV+X	product family:2012/0081 / approved lengths:100-600mm	product family: 2012/0213	mat. no. 010715				Scale: (Original DIN A3) 2:1		Dimensions without tolerances DIN ISO 2768-mK		Drawn by	19.11.2008	Hein
old	-	0,5 $+0,3$ x45o alternativ R1	-	-	-	-			Edge tolerances acc. to DIN ISO 13715					Checked	07.12.2015	Klinkner
Field	-	D-E/1-2	A-E/7-8	B-C/2-4	B-C/2			Surface finish DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.		Document No.:		10160325			
Date/Name	19.11.2008 Hein	05.05.2009 Hein	13.03.2012 H?fer	03.05.2012 Hein	07.12.2015 Hein			Replaces:			Material No.:					
Chg. No.	-	572540	595924	596507	631309			STABILUS		PISTON ROD						
Rev.	0	1	2	3	4											

Ident. Doc.:
Printdate: 2016/1/20 / 9:38:38 ***** print not scaled *****
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