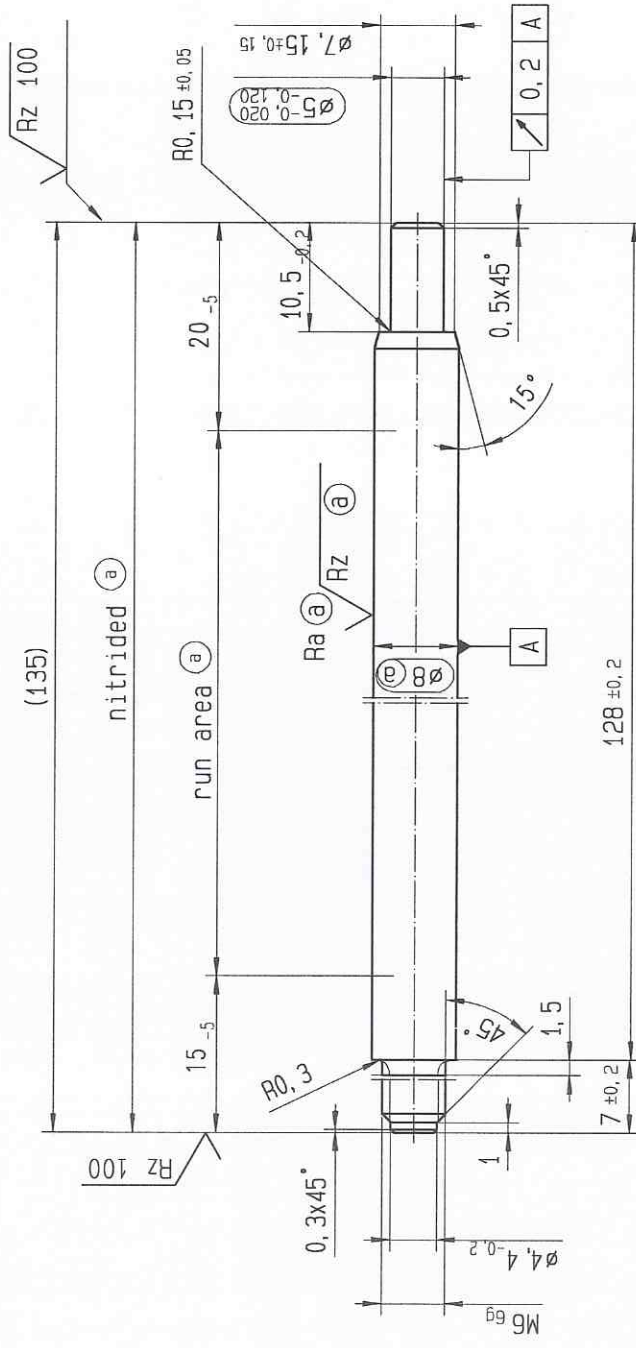


Intended for internal and supplier use

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



RELEASE
for supplier
company Zhang Shi
24.03.2015
Schnitz A.
(date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ 0.2}$ $\sqrt{Rz\ 15}$) $\sqrt{+0.2}$ $\sqrt{-0.2}$

thread tolerances acc. to DIN ISO 965-3

EN	Intended for internal and supplier use																																																																																											
B	thread tolerances acc. to DIN ISO 965-3																																																																																											
A	<table border="1"> <tr> <td colspan="5">ATAG CQI-standards acc. to STAB-Spec. 10027692</td> <td colspan="5">Environmental protection acc. to STAB-Spec. 10005649</td> </tr> <tr> <td>DE: X</td> <td>EN: X</td> <td>ES:</td> <td>IT:</td> <td>PR:</td> <td>FR:</td> <td>RC:</td> <td>CAO created document; handwritten changes not permitted</td> <td>Material: 1.1193 S45C JTSG 4051</td> <td>All dimensions are in mm</td> <td>Identification of important characteristics</td> <td>Date: 24.03.2015</td> </tr> <tr> <td>REV</td> <td>INITIAL RELEASE</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>Scale: (Original DIN A3) 2:1</td> <td>Dimensions without tolerances</td> <td>Checked</td> <td>24.03.2015</td> </tr> <tr> <td>Field</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>Edge tolerances acc. to DIN ISO 13715</td> <td>DIN ISO 2768-mK</td> <td>Drawn by</td> <td>JAB/STOSKI</td> </tr> <tr> <td>Date/Name</td> <td>24.03.2015 vab.</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>Surface finish DIN EN ISO 1302</td> <td>Original DIN ISO 2768-mK</td> <td>Checked</td> <td>JAB/STOSKI</td> </tr> <tr> <td>Chg. No.</td> <td>522489</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>Replaces:</td> <td>to any tolerance per patent registrations related hereto, and to the by third parties and mise. use. Any use of this document is not permitted without the written consent of STABILUS.</td> <td>Document No.:</td> <td>10151863</td> </tr> <tr> <td>Rev.</td> <td>0</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td>-</td> <td></td> <td></td> <td>Material No.:</td> <td>035872</td> </tr> </table>										ATAG CQI-standards acc. to STAB-Spec. 10027692					Environmental protection acc. to STAB-Spec. 10005649					DE: X	EN: X	ES:	IT:	PR:	FR:	RC:	CAO created document; handwritten changes not permitted	Material: 1.1193 S45C JTSG 4051	All dimensions are in mm	Identification of important characteristics	Date: 24.03.2015	REV	INITIAL RELEASE	-	-	-	-	-	-	Scale: (Original DIN A3) 2:1	Dimensions without tolerances	Checked	24.03.2015	Field	-	-	-	-	-	-	-	Edge tolerances acc. to DIN ISO 13715	DIN ISO 2768-mK	Drawn by	JAB/STOSKI	Date/Name	24.03.2015 vab.	-	-	-	-	-	-	Surface finish DIN EN ISO 1302	Original DIN ISO 2768-mK	Checked	JAB/STOSKI	Chg. No.	522489	-	-	-	-	-	-	Replaces:	to any tolerance per patent registrations related hereto, and to the by third parties and mise. use. Any use of this document is not permitted without the written consent of STABILUS.	Document No.:	10151863	Rev.	0	-	-	-	-	-	-			Material No.:	035872
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