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EN

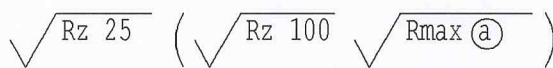
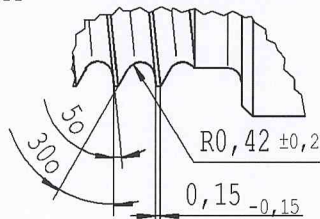
supp. No.	material no.			A	B	E	F	G
	surface treatment processing acc. to STAB-Spec. 10006248			overall length	stud length piston side	length without endfitting stud	version	only tab. IV allowable
	table IV Nislide black	table VIII Nislide black	table X Nislide "G"					
166	1292QM		1292QM	301.0	10.5	291.5	1	
167	2687QL		2687QL	233.0	10.5	223.5	1	
168	5597QP		5597QP	240.0	10.5	230.5	1	
169	4347QN		4347QN	219.0	10.5	209.5	1	
170	0051RF		0051RF	256.5	10.5	247.0	1	
171	0734RH		0734RH	144.0	10.5	134.5	1	
172	1418RM		1418RM	198.0	10.5	188.5	1	
174	8805QH		8805QH	165.0	22.5	155.5	2	
175	2517RC		2517RC	265.0	10.5	255.5	1	
176	2562RY		2562RY	127.0	10.5	117.5	1	
177	3194RQ		3194RQ	426.0	10.5	416.5	1	
178	3494RW		3494RW	158.0	10.5	148.5	1	
179	4954RD		4954RD	140.0	10.5	130.5	1	
180	5481RA		5481RA	223.0	10.5	213.5	1	
181	7383RI		7383RI	250.5	10.5	241.0	1	
182	7793RB		7793RB	160.0	10.5	150.5	1	
183	8442RW		8442RW	225.0	10.5	215.5	1	
184	0094SQ		0094SQ	219.5	10.5	210.0	1	
185	5903RD		5903RD	120.0	10.5	110.5	1	
186	0349SA		0349SA	235.0	10.5	225.5	1	

Ⓐ piston rod processing per STAB-Spec. 10006248

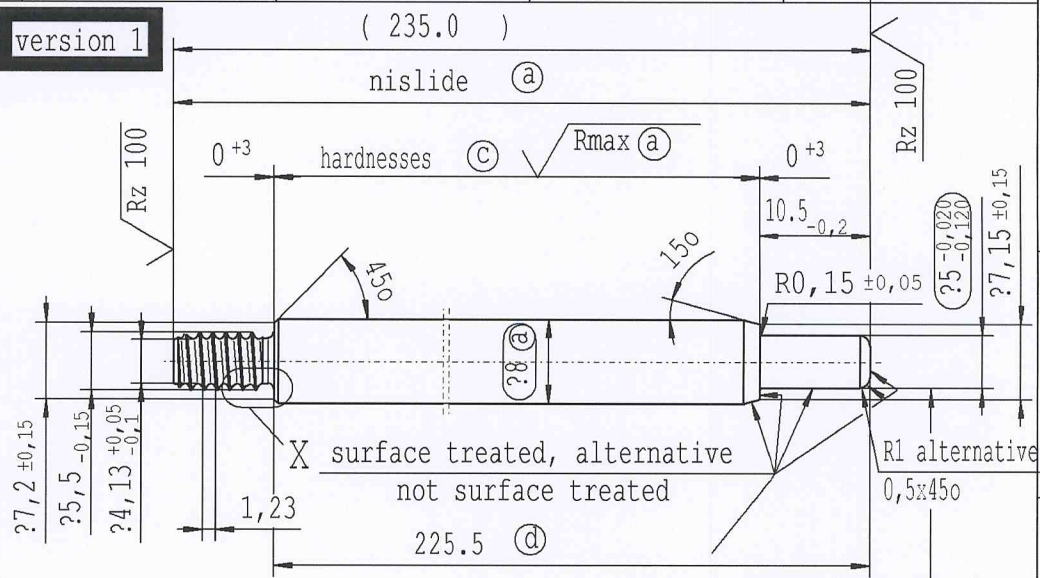
Ⓒ EHT 0,4...0,7 mm before grinding ≥ 68 HRA (per DIN ISO 6508)

Ⓓ tolerance $\begin{matrix} +0,2 \\ -0,1 \\ +0,3 \\ +0,3 \end{matrix}$ after turning
 $\begin{matrix} +0,3 \\ +0,3 \end{matrix}$ after straightening
 $\begin{matrix} +0,3 \\ +0,3 \end{matrix}$ after nisliding

X 5:1



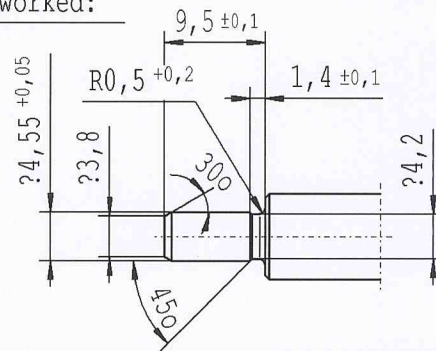
version 1



version 2

version 3

pre-worked:



sheet 7
of 15

Environmental protection acc. to STAB-Spec. 10005649

Ident. Doc.: SN 2451C\res-0113acum. 5/10/2010 - 7:16

DE: X	EN: X	ES: X	IT: X	PR: X	FR:	RO:	CAD created document handwritten changes not permitted				Material:	All dimensions are in mm	Identification of important characteristics	Date	Name
new	0,5x45o alternative R1						SN 10151066	SN 10151066	R1 alternative 0,5x45o	R0,42 ±0,2 0,15 -0,15		mat. No. 010731	Scale: (Original DIN A3) 2:1	Dimensions without tolerances DIN ISO 2768-mK	Drawn by 17.12.1998 Ke?elheim
old	0,5x45o						Pos.225, Pos.227, Pos.286, Pos.287	Pos.226, Pos.228	0,5x45o alternative R1	R1,26 0,38 -0,15		Edge tolerances acc. to DIN ISO 13715			Checked 28.04.2010 Klinkner
Field	D-E/1								D-E/1	B/5-6		Surface finish DIN EN ISO 1302			Document No.: 10001097
Date/Name	28.05.2008 Hein						29.05.2008 Hein	11.08.2008 H?fer	25.02.2009 Hein	28.04.2010 Hein		Replaces: Zchng.gl.Nr.v.11.10.93			Material No.:
Chg. No.	565548						565587	567276	571409	579932		STABILUS			
Rev.	35						36	37	38	39		PISTON ROD			