

The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L07

8

7

6

5

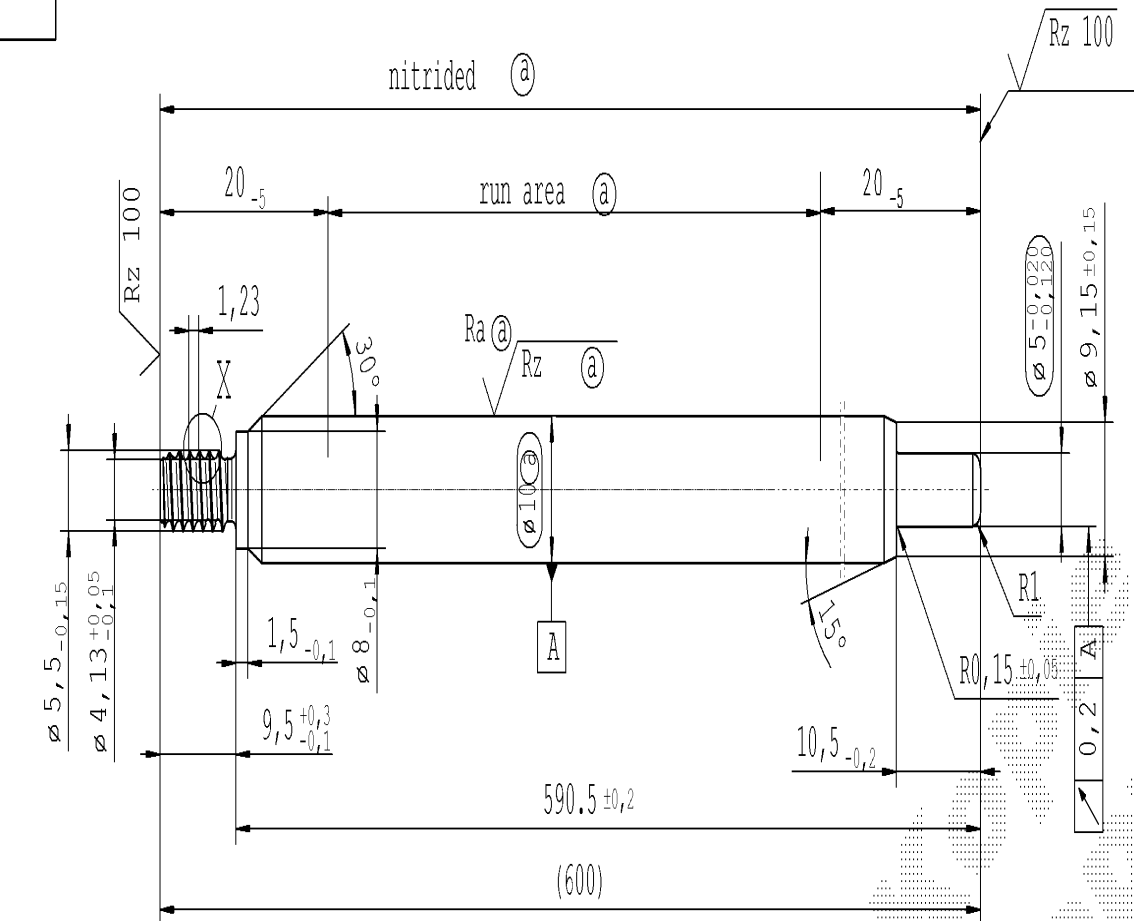
4

3

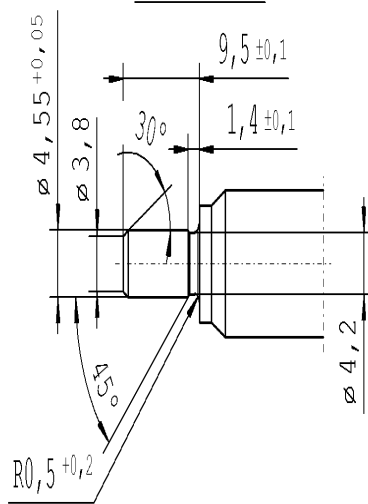
2

1

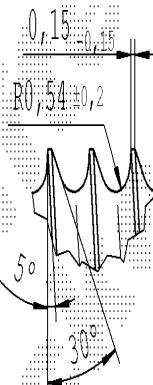
① piston rod processing per
STAB-Spec. 10028959, table 1



pre-worked:



X 5:1



$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ Ra ① Rz ①)

+0,2

-0,2

RELEASE
for supplier
company Zhang Shi
19.11.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 1002892

Environmental protection acc. to STAB-Spec. 10005649

DE:	X	EN:	X	ES:	IT:	PR:	FR:	RO:	Other
new	INITIAL RELEASE								
old	-								
Field	-								
Date/Name	19.11.2015 Kievernagel								
Chg. No.	630997								
Rev.	0								

Material:	1.1193
	S45C-1186-0051
Edge tolerances acc. to:	DIN ISO 13715
Surface Finish:	DIN EN ISO 1302
Applicator:	
	STABILUS

All dimensions are in mm	Identification of important characteristics
Scale: 2:1	Dimensions without tolerances
(Original DIN A3)	DIN ISO 2768 mK
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PISTON ROD	

Date	Name
19.11.2015	Kievernagel
19.11.2015	Milles
Document No.: 10188940	
Material No.: 426640	