

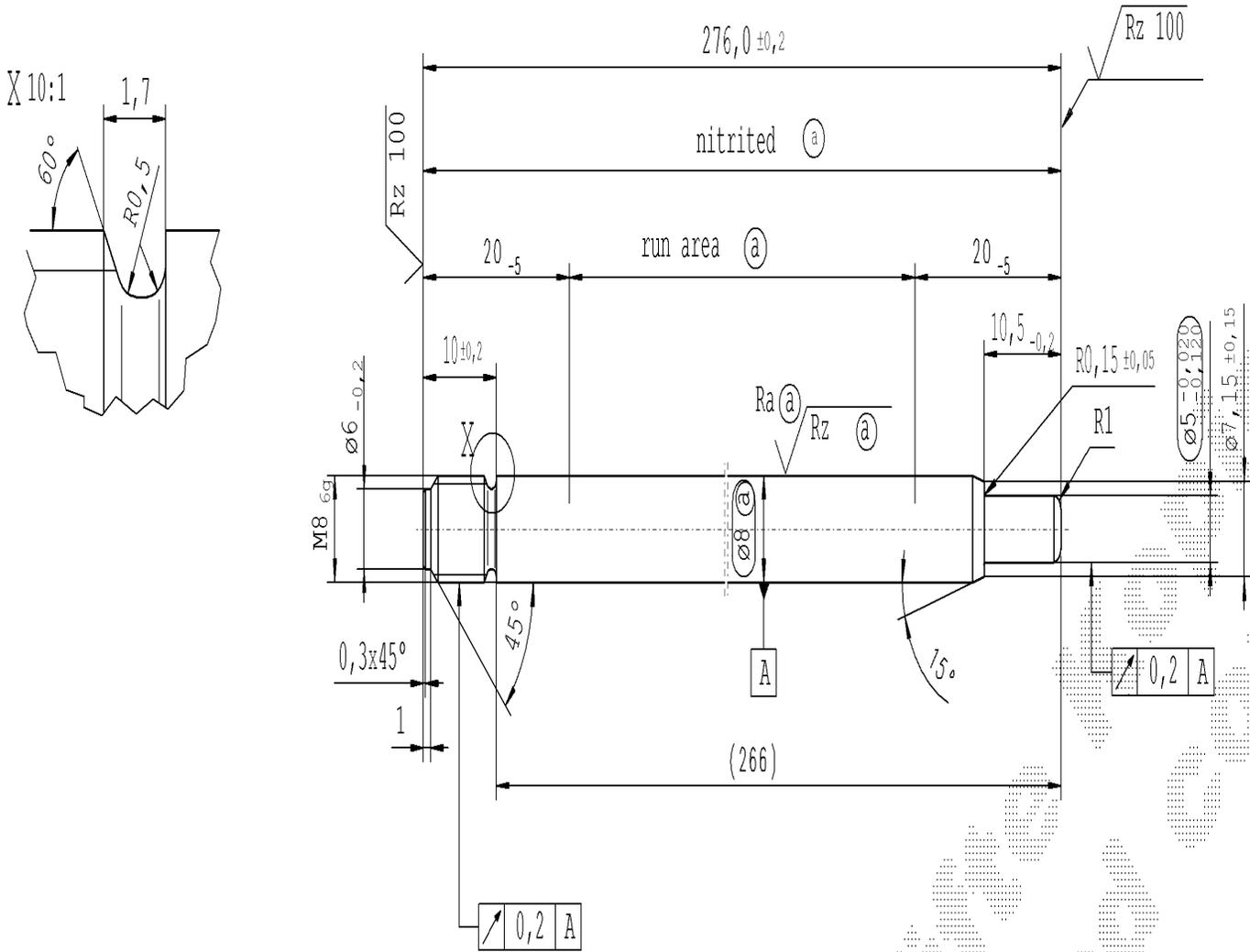
The print-out is not subject to the modification service.

Intended for internal and supplier use

EN

Ident. Doc.: L03

① piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances: acc. to DIN ISO 965-3

RELEASE
 for supplier
 company Zhang Shi
 21.05.2015 Schilz A.
 (date / signature)

$\sqrt{Rz\ 25}$ ($\sqrt{Rz\ 100}$ $\sqrt{Ra\ ①}$ $\sqrt{Rz\ ①}$) $\begin{matrix} +0,2 \\ -0,2 \end{matrix}$

AIAG CQI-standards acc. to STAB-Spec. 10028959 Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted	Material: 1.1193	All dimensions are in mm	Identification of important characteristics	Date	Name
new	INITIAL RELEASE			R1				S45C-1180-0051	Scale: 2:1	Dimensions without tolerances (Original DIN A3)	07.01.2013	Kron
old	-			0,5x45°				Edge tolerances acc. to DIN ISO 13715		DIN ISO 2768-mK	20.05.2015	Klinkner
Field	-			D-5/2				Surface Finish: DIN EN ISO 1302	We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.			Document No.: 10152007
Date/Name	07.01.2013 Xron			20.05.2015 Hein				Apprises:				Material No.: 704345
Chg. No.	601341			624054					STABILUS			
Rev.	0			1					PISTON ROD			