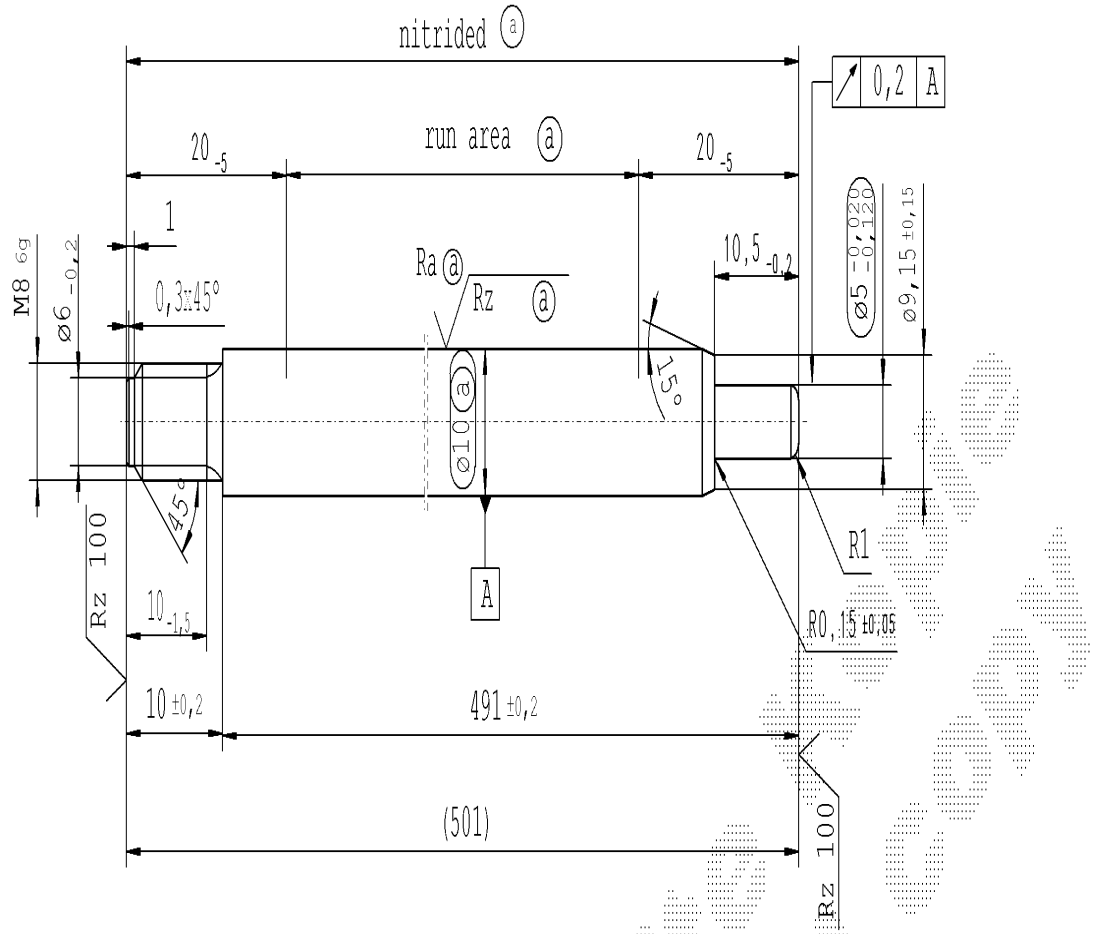
The print-out is not subject to the modification service.
Intended for internal and supplier use
EN

ⓐ piston rod processing per STAB-Spec. 10028959, table 1



thread tolerances acc. to DIN ISO 965-3

Rz 25 (Rz 100 Ra ⓐ Rz ⓐ) +0,2 -0,2

RELEASE
for supplier
company Zhang Shi
19.11.2015 Schilz A.
(date / signature)

AIAG CQI-standards acc. to STAB-Spec. 10027692

Environmental protection acc. to STAB-Spec. 10005649

DE: X	EN: X	ES:	IT:	PR:	FR:	RO:	CAD created document; handwritten changes not permitted

new	INITIAL RELEASE
old	-
Field	-
Date/Name	19.11.2015 Kievernagel
Chg. No.	630997
Rev.	0

Material: 1.1193 S45C J1SG-0051

Edge tolerances acc. to DIN ISO 13715

Surface finish: DIN EN ISO 1302

Replaces:

STABILUS

All dimensions are in mm

Scale: (Original DIN A3) 2:1

Identification of important characteristics

Dimensions without tolerances DIN ISO 2768-mK

We reserve all rights to this document, to any patents or patent registrations related hereto, and to the duplication, retransmission by third parties and misc. use. Any use of this document is not permitted without the written consent of STABILUS.

	Date	Name
Drawn by	19.11.2015	Kievernage
Checked	19.11.2015	Milles

Document No.: 10166619

Material No.: 427118

PISTON ROD

Ident. Doc.: L26